**Processes (X-Ray Quality)**
- Stick (SMAW)
- MIG (GMAW)
- Flux Cored (FCAW)
- AC*/DC TIG (GTAW)

Air Carbon Arc (CAC-A) Cutting and Gouging
(Rated: 3/16 in carbons, Capable: 1/4 in carbons)
Air Plasma Cutting and Gouging
with optional Spectrum models

*302 models*

**Output Range**

<table>
<thead>
<tr>
<th>Process</th>
<th>DC Stick</th>
<th>25 – 275 A</th>
<th>25 – 300 A</th>
</tr>
</thead>
<tbody>
<tr>
<td>DC TIG</td>
<td>10 – 275 A</td>
<td>10 – 300 A</td>
<td></td>
</tr>
<tr>
<td>AC TIG/Stick</td>
<td>N/A</td>
<td>10 – 225 A</td>
<td></td>
</tr>
<tr>
<td>MIG/FCAW</td>
<td>13 – 33 V, 275 A</td>
<td>13 – 35 V, 325 A</td>
<td></td>
</tr>
</tbody>
</table>

Generator Power Output Rated at 104° F (40° C)
10,500 Watts Peak — 9500 Watts Continuous

**Industrial Applications**
- Fabrication
- Maintenance
- Repair
- Structural Steel Work
- Pipe
- Sheet Metal

**Quick Specs**

**The Power of Blue®**

The Professional Welder’s Choice — designed with the professional in mind, the Trailblazer Series has the best welding arc in its class!

Exclusive! Trailblazers are the only machines in the industry that utilize a 4-pole, 3-phase generator to produce the best welding arc and have a separate 10,500 watt power generator.

Front panel fuel gauge provides convenient fuel level indication.

Increased fuel capacity to 12 gallons means many hours of run time before refueling.

Accu-Rated™ 10,500 watts of usable peak power cranks out enough power for most applications: job site, farm/ranch, or home.

Superior arc performance
- Four preset DIG settings (Stick)
- Adaptive Hot Start™ (Stick)
- Lift-Arc™ TIG with Auto-Crater™ and Auto-Stop™
- MIG/FCAW arc performance

Welder/generator is warranted for 3 years, parts and labor. Engine is warranted separately by the engine manufacturer.

**True Blue® 5yr Warranty**

**For truck installation information, visit MillerWelds.com/truck**

**MODERN TECHNOLOGY**
- Superior arc performance
- Accu-Rated™

**NEW!**
- More horsepower — 22 HP Robin or 23 HP gas/25 HP LP Kohler® provides more power for demanding weld and generator loads. More guts, more glory!

**NEW!**
- Lift-Arc TIG with Auto-Crater™

**NEW! Self-calibrating digital weld meters with meter maintenance displays.**
- Preset and actual weld amperage/voltage
- Hour meter function
- Oil change interval
- Engine RPMs
- Low oil pressure shutdown with display (Diesel model)
- High coolant temperature shutdown (Diesel model)
- Low fuel shutdown (Diesel model). Diesel engine shuts down before system runs out of fuel, making restarts easy.

Exclusive! Digital meters with SunVision™ technology are easy to read in direct sunlight or shade.

**Exclusive! High-Impact Protective Armor**
- Protective armor with receptacle and output stud covers provides a virtually indestructible barrier from damage
- High-impact resistance in all temperatures

Other applications include: automotive bumpers, tractor hoods and panels, lawn mower decks, large structural parts, etc.

Output stud and receptacle covers required by OSHA and CSA for job site safety.
## Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Welding Mode</th>
<th>Process</th>
<th>Amp/Volt Ranges</th>
<th>Weld Output Rated at 25 V (at 104°F/40°C)*</th>
<th>Single-Phase Generator Power</th>
<th>Sound Levels at Rated Output, 7 m (23 ft)</th>
<th>Dimensions (height is to top of exhaust)</th>
<th>Net Weight**</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trailblazer 275 DC</td>
<td>CV/DC</td>
<td>MIG/FCAW</td>
<td>13 – 33 V, 275 A</td>
<td>275 A, 100% Duty Cycle</td>
<td>Peak: 10,500 watts</td>
<td>Kohler: 75.5 dB (100.5 Lwa)</td>
<td>Gas/LP Models: H: 33 in (838 mm) W: 20 in (508 mm) D: 45-1/2 in (1156 mm)</td>
<td>Gas/LP Models: 580 lb (263 kg)</td>
</tr>
<tr>
<td></td>
<td>CC/DC</td>
<td>Stick/TIG</td>
<td>10 – 275 A</td>
<td>275 A, 100% Duty Cycle</td>
<td>Continuous: 9500 watts</td>
<td>Robin: 76.5 dB (101.5 Lwa)</td>
<td>Diesel Model: H: 34-1/4 in (870 mm) W: 20 in (508 mm) D: 52 in (1321 mm)</td>
<td>Diesel Model: 720 lb (327 kg)</td>
</tr>
<tr>
<td>Trailblazer 302</td>
<td>CV/DC</td>
<td>MIG/FCAW</td>
<td>13 – 35 V, 325 A</td>
<td>300 A, 100% Duty Cycle</td>
<td>120/240 VAC, 88/44 A, 60 Hz</td>
<td>Kubota: 80.5 dB (105.5 Lwa)</td>
<td>Gas/LP Models: H: 33 in (838 mm) W: 20 in (508 mm) D: 45-1/2 in (1156 mm)</td>
<td>Diesel Model: 720 lb (327 kg)</td>
</tr>
<tr>
<td></td>
<td>CC/DC</td>
<td>Stick/TIG</td>
<td>10 – 300 A</td>
<td>280 A, 100% Duty Cycle</td>
<td></td>
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<tr>
<td></td>
<td>CC/AC</td>
<td>TIG/ Stick</td>
<td>10 – 225 A</td>
<td>200 A, 60% Duty Cycle</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: Derate outputs up to 5% when using LP fuel. Certified to both Canadian and U.S. Standards for welding equipment. *Rated at sea level. **Net weight without fuel.

### Engine Specifications (Engines warranted separately by the engine manufacturer.)

<table>
<thead>
<tr>
<th>Engine Brand/ Warranty</th>
<th>Horsepower (HP)</th>
<th>Type</th>
<th>Weld Speed</th>
<th>Idle Speed</th>
<th>Fuel Capacity</th>
<th>Oil Capacity</th>
<th>Standard Shutdowns</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kohler: 3-year mfg.</td>
<td>23 HP (gas), 25 HP (LP) at 3600 RPM</td>
<td>Twin-cylinder, 4-cycle overhead valve, industrial air-cooled, gasoline or LP</td>
<td>3600 RPM</td>
<td>2300 RPM</td>
<td>12 gal (45 L)</td>
<td>1.75 qt (1.7 L), 2 qt (1.9 L) with filter</td>
<td>Low Oil Pressure</td>
</tr>
<tr>
<td>Robin: 3-year mfg.</td>
<td>22 HP at 3600 RPM</td>
<td>Twin-cylinder, 4-cycle overhead valve, industrial air-cooled, gasoline</td>
<td>3600 RPM</td>
<td>2300 RPM</td>
<td>12 gal (45 L)</td>
<td>1.6 qt (1.5 L), 1.8 qt (1.75 L) with filter</td>
<td>Low Oil Pressure</td>
</tr>
<tr>
<td>Kubota: 2-year limited North American mfg.</td>
<td>19 HP at 3600 RPM</td>
<td>3-cylinder, industrial liquid-cooled, diesel</td>
<td>3600 RPM</td>
<td>2450 RPM</td>
<td>12 gal (45 L)</td>
<td>3.4 qt (3.2 L)</td>
<td>Low Oil Pressure/ High Coolant Temperature/Low Fuel</td>
</tr>
</tbody>
</table>

### Performance Data (302 model)

#### FUEL CONSUMPTION CURVE
- 12-gallon fuel capacity.
- On a typical job using 1/8-in 7018 electrodes (125 A, 20% duty cycle) expect about 20 hrs (gas) or 24 hrs (diesel) of operation.
- Welding at 150 A, 40% duty cycle uses approximately: 3/4 gallon per hour — about 16 hrs of operation (gas) or 1/2 gallon per hour — about 22 hrs of operation (diesel).

### Upgrade Benefits

#### Why Upgrade?
- **Amperage Range**: 10 – 375 A
- **Voltage Range**: 13 – 33 V
- **AC Weld Output**: NO
- **Polarity Switch**: NO

#### Why buy a GAS or DIESEL Engine?
- **Gas Advantages**: Lower product cost, Less weight, Smaller size
- **Diesel Advantages**: Uses 20 – 35% less fuel, 1-1/2 to 2 times the engine life, Required on some job sites
1. Self-calibrating digital weld meters with meter maintenance displays.

2. Four Preset DIG Settings* offer the best arc characteristics for different electrodes and joint designs. The amount of DIG determines how much amperage (heat) varies with Stick arc length. The combined Process switch along with preset DIG settings make the Trailblazer easy to set without the complication of multiple switches.

3. Adaptive Hot Start™* (Stick) automatically sets starting amperage for great arc starts.

4. Great MIG/FCAW Performance and Arc Starts make the Trailblazer's arc best in its class. Easy to run all wires from .023 in solid wires to large diameter 5/64 in flux cored wires.

5. Lift-Arc™ TIG with Auto-Crater™* and Auto-Stop™* (patents pending)


7. Weatherproof Lexan® Nameplate is super durable and resists cracking and fading. Color coding is for ease of operation.

8. Front Panel Fuel Gauge* LEDs indicate fuel level. The “E” LED lights when fuel is low. Low Fuel Shutdown (Diesel model) shuts engine off prior to running out of fuel to prevent loss of fuel in the system, and make restarts easy. Display will read noFUEL. Turn the machine off, add fuel, and restart.

9. DC Polarity/AC Switch allows selection between DC output polarity or “industry best” 120 Hz AC weld output.

10. Engine Save Start™* (Gas/LP models) extends engine life and reduces fuel use and noise by idling engine seconds after starting. Automatic Start at Idle (Diesel model) extends engine life and reduces fuel use and noise.

11. Engine Choke Control (Gas/LP models) or Glow Plugs (Diesel model)

12. 120 VAC and 240 VAC Receptacles with Circuit Breakers (optional 120 VAC GFCI receptacles available). Note: For matching plug, order #119 172.

13. Weld Cable Strain Relief

*Category Exclusive

**Patents Pending
All Trailblazers have 2 generators — a 4-pole, 3-phase weld generator and a strong power generator.

**SIMULTANEOUS WELDING AND POWER**

<table>
<thead>
<tr>
<th>Weld Current in Amperes</th>
<th>Total Power in Watts</th>
<th>120 V Receptacle in Amperes</th>
<th>240 V Receptacle in Amperes</th>
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<tbody>
<tr>
<td>300</td>
<td>1000</td>
<td>10</td>
<td>5</td>
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<tr>
<td>250</td>
<td>3500</td>
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<td>0</td>
<td>10,500</td>
<td>88</td>
<td>44</td>
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</tbody>
</table>

See Owner’s Manual for additional information.

**GENERATOR POWER CURVE**

Directed airflow improves cooling for long engine and component life.

1. The fully enclosed case design virtually eliminates hot air recirculation when machine is mounted in tight spots.
2. Louver-directed air flow keeps the temperature of internal parts cool for maximum performance and extended life.
3. Patented self-cooling stator barrel completely encloses and protects its generator from the dirtiest and harshest environments.

All ratings are tested at 104˚ F (40˚ C) to maintain tough work schedules, even in hot weather.

**Power is in the Numbers**

- Tools and motors are designed to operate within 10% of 120/240 VAC. The Trailblazer’s power generator provides strong power while keeping the voltage within 10% of 120/240 VAC. This increases tool/motor performance and life. See Generator Power Curve.
- Patented generator control technology matches the generator’s output to engine horsepower. This provides more weld output and lowers fuel consumption.

**Accu-Rated™ — Not Inflated Generator Power**

Miller’s Accu-Rated™ 10,500 watts of usable peak power is delivered for a minimum of 30 seconds. Accu-Rated means peak power is usable for maximum generator loads such as plasma cutting, Millermatics and motor starting. Accu-Rated peak power beats the competition’s very short-duration peak or surge power. Use your peak power, it’s more than a number.

**Trailblazer® 2-Generator Advantages**

- Separate weld and power generators are designed for specific functions. This is why the 4-pole, 3-phase weld generator is the most efficient and produces the best arc quality with a precise, yet simple and reliable weld control design.
- No interaction between grinders, power tools, etc. and the welding arc.
- Generator power is independent of weld control settings.
- Has the industry’s strongest power while welding.
- The Trailblazer’s generator weighs 200 lb! That’s about 60 lb more copper and iron than most competitive models. Heavy-duty construction, rock-solid performance — More Guts, More Glory!
GFCI Protection* #195 496 Field
Ground Fault Circuit Interruptors are required on some construction sites. Kit contains two GFCI 120 VAC duplex receptacles. (240 VAC GFCI receptacle not required).

LP Gas*
Liquid withdrawal with vaporizer and regulator. Does not include tanks, brackets, or hose from tank to regulator.
*Note: Requires LP Tank Mounting Assembly #195 329.

Electric Fuel Pump* #195 214 Field
For gas models at high altitude. Improves engine starting and high-output performance.

Adapter Cord, Full KVA #300 158 Field
NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to common Millermatic® and Spectrum® 240 V plug.

FA-7.5 Flame Arrestor Fuel Cap (Gasoline Red) #042 632 Field
Lockable for added protection.

Spark Arrestor #043 579 Field
Mandatory when operating on California grasslands, brush or forest-covered land, and all National Forests. For other areas, check your state and local laws.

Remote Oil Drain/ Filter Kits (Kohler) #300 106 Field.
28-Inch Kit (shown)
Oil filter and drain can be accessed from the rear of the machine.
#300 236 Field. 52-Inch Kit
Oil filter and drain can be relocated to be accessed at front of the machine or under the deck of a truck.
Makes servicing easy when engine drive is mounted in tight spots.

Genuine Miller Options *Available as factory option. See ordering information on back page.

Order the following from Miller Service Parts.

Engine Tune-Up Kits
#230 015 Field. Kohler CH23 (Gas)
#180 096 Field. Kohler CH20 (LP)
and CH730 (LP)
#199 062 Field. Robin EH 65
#206 421 Field. Kubota D722
Tune-up kits include spark plugs (gas/LP models) and engine filters.

TIG Adapter with Extension #195 350 Field
Extension with Power Cable Adapter 45V11. Required for Lift-Arc™/scratch start TIG welding with Trailblazer 275 DC.

Genuine Miller Accessories

Protective Covers
Heavy-duty, water-resistant and mildew-resistant covers protect and maintain the finish of the welder.

#195 333 For Gas models without Protective Cage or Running Gear.
#195 529 For Gas models with Protective Cage and/or Running Gear.
#195 334 For Diesel model without Protective Cage or Running Gear.

Protective Cage with Cable Holders
#195 331 Gas/LP
#300 052 Diesel
Rugged cage with cable holders protects your investment. Can be used with running gear, Gas Cylinder Mounting Assembly, LP Tank Mounting Assembly, or with trailer.

Gas Cylinder Mounting Assembly #195 330 Gas/Diesel
Designed for use with Flat-Terrain Running Gear, Protective Cage, or by itself. Includes base tray with bottle bracket, vertical support rack and safety chain.
*Note: Cannot be used with LP Tank Mounting Assembly.

LP Tank Mounting Assembly #195 329 LP
Designed for use with Flat-Terrain Running Gear, Protective Cage, or by itself. Includes bracket and clamp to mount 33 and 43 lb tanks horizontally, and hose with fittings to converter.
*Note: Cannot be used with Gas Cylinder Mounting Assembly.
Genuine Miller Accessories (continued)

**Stick (SMAW) Welding**

**Weld Leads**

#173 851  2/0, 350 A, 100% duty cycle, 50 ft stinger, 50 ft work cable

#043 952  2/0, 300 A, 100% duty cycle, 100 ft stinger, 50 ft work cable

**Plasma Cutting**

**Spectrum® 375 X-TREME™**  #903 303
Spectrum® 375 X-TREME™ with X-CASE™  
#903 339 (not shown)
See Lit. Index No. PC/9.2.

**Spectrum® 625**  #907 058
See Lit. Index No. PC/9.5.

**Spectrum 2050**  #903 777-01-2
See Lit. Index No. PC/7.0.

**MIG/Flux Cored Welding**

**Millermatic® Passport™**  #907 301
Portable, all-in-one MIG package features ultimate arc performance, self-contained gas bottle, and flexibility to plug into 115 or 230 V power with Miller exclusive Multi-Voltage Plug. See Lit. Index No. DC/12.53.

**SuitCase® 8VS Wire Feeder**  #194 890
**SuitCase® X-TREME® 12VS Wire Feeder**  #195 500
Lightweight, portable, voltage-sensing wire feeders include secondary contactor and gas valve. Require drive roll kit. See Lit. Index Nos. M/6.4 and M/6.41.

**RFCS-14 HD Foot Control**  #194 744
Heavy-duty foot current and contactor control. Includes 20 ft (6 m) cord and 14-pin plug.

**Remote Controls**

**RHC-14 Hand Control**  #129 340
Miniature hand control for remote contactor and current control. Dimensions: 4 x 4 x 3-1/4 in (102 x 102 x 82 mm). Includes 20 ft (6 m) cord and 14-pin plug.

**HC-14 Remote Contactor Control**  #129 337
14-pin plug momentary-or maintained-contact rocker switch for contactor control. Push forward for maintained contact and back for momentary contact. Includes 20 ft (6 m) cord.

**RFCS-14 HD Foot Control**  #194 744
Heavy-duty foot current and contactor control. Includes 20 ft (6 m) cord and 14-pin plug.

**HWC-14 Remote Contactor and Current Control**  #151 086
14-pin plug rotary-motion fingertip control fastens to TIG torch using two Velcro® straps. Includes 28 ft (8.5 m) control cord.

**Extension Cords for 14-Pin Remote Controls**

#122 973  25 ft (7.6 m)
#122 974  50 ft (15.2 m)
#122 975  75 ft (23 m)

**Trailers and Hitches**

**HWY-1000 Trailer**  #195 013
A 1000 lb (454 kg) capacity highway trailer with welded steel tubing frame, heavy-duty axle with roller bearing hubs and leaf-spring suspension. The HWY-1000 comes with jack stand, 2 in (50 mm) ball hitch, fenders and lights.

Note: Trailer is shipped unassembled.

**Cable Tree**  #195 023
Provides an area to conveniently wrap weld cables and extension cords on the HWY-1000 trailer.

**Lunette Eye 2-1/2 in (64 mm)**  #043 824
Typical Installations

**Stick (SMAW) Basic Equipment**
- Stick Electrode
  - Work

**Flux-Cored (FCAW) Basic Equipment**
- SuitCase® 8VS #194 890
- SuitCase® X-TREME® 12VS #195 500
  - Flux Cored Gun
  - Work

**MIG (GMAW) Basic Equipment**
- SuitCase® 8RC #194 938
- SuitCase® 12RC #194 940
  - MIG Gun
  - Work
  - Aluminum MIG with Spoolmatic 30A Gun

**Aluminum MIG (GMAW) Basic Equipment**
- Spoolmatic® 30A #130 831
- WC-24 #137 549
  - 14-Pin WC-24
  - Work

**TIG (GTAW) Basic Equipment**
- Dynasty® 200 Series
  - HF-251D-1 #042 388
- TIG Adapter w/Extension* #195 350
  - TIG Torch
  - Work
  - * Required for Lift-Arc™/Scratch Start TIG welding with the Trailblazer 275 DC

**Plasma Basic Equipment**
- Spectrum® 375 X-TREME™ #907 303
- Spectrum® 375 X-TREME™ with X-CASE™ #907 339
- Spectrum® 625 #907 058
- Spectrum® 2050 #903 777-01-2
  - Cutting Torch
  - Work

### Mounting Specifications

- **Engine End**
  - **A.** 20 in (508 mm)
  - **B.** 16-1/2 in (419 mm)
  - **C.** 1-3/4 in (44 mm)
  - **D.** 6-1/16 in (154 mm)
  - **E.** 32-3/4 in (832 mm)
  - **F.** 45-3/8 in (1153 mm) (Gas)
  - **G.** 13/32 in (10 mm) diameter

- **Height:** (to top of exhaust)
  - 33 in (838 mm) (Gas)
  - 34-1/4 in (870 mm) (Diesel)

- **Width:**
  - 20 in (508 mm)

- **Depth:**
  - 45-7/8 in (1164 mm) (Gas)
  - 52-1/2 in (1334 mm) (Diesel)
# Ordering Information

<table>
<thead>
<tr>
<th>Equipment and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Trailblazer® 275 DC</strong></td>
<td>#907 214</td>
<td>Base machine, CC/CV, DC 10,500 watts</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>#907 214-01-1</td>
<td>With GFCI Receptacles</td>
<td></td>
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<td></td>
<td>#907 214-01-3</td>
<td>With No Battery</td>
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<tr>
<td></td>
<td>#907 214-02-1</td>
<td>With Electric Fuel Pump for High Altitude and GFCI Receptacles</td>
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<tr>
<td></td>
<td>#907 214-02-2</td>
<td>With LP Gas and GFCI Receptacles</td>
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<tr>
<td><strong>Trailblazer® 275 DC (22 HP Robin)</strong></td>
<td>#907 215</td>
<td>Base machine, CC/CV, DC 10,500 watts</td>
<td></td>
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<td></td>
<td>#907 215-01-1</td>
<td>With GFCI Receptacles</td>
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<td></td>
<td>#907 215-02-1</td>
<td>With Electric Fuel Pump for High Altitude and GFCI Receptacles</td>
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<td></td>
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<tr>
<td><strong>Trailblazer® 302</strong></td>
<td>#907 216</td>
<td>Base machine, CC/CV, AC/DC 10,500 watts</td>
<td></td>
<td></td>
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<td></td>
<td>#907 216-01-1</td>
<td>With GFCI Receptacles</td>
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<tr>
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<td>#907 216-02-2</td>
<td>With LP Gas and GFCI Receptacles</td>
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<tr>
<td><strong>Trailblazer® 302 (22 HP Robin)</strong></td>
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<td>Base machine, CC/CV, AC/DC 10,500 watts</td>
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<td></td>
<td>#907 217-01-1</td>
<td>With GFCI Receptacles</td>
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<td>#907 217-02-1</td>
<td>With Electric Fuel Pump for High Altitude and GFCI Receptacles</td>
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<td></td>
<td>#907 217-02-2</td>
<td>With LP Gas and GFCI Receptacles</td>
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<tr>
<td><strong>Trailblazer® 302 Diesel</strong></td>
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<td>#907 218-01-1</td>
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<td><strong>GFCI Protection</strong></td>
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<td><strong>Electric Fuel Pump</strong></td>
<td>#195 214</td>
<td>Field. For gas engines at high altitudes</td>
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<tr>
<td><strong>Adapter Cord, Full KVA</strong></td>
<td>#300 158</td>
<td>Field</td>
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<td><strong>Flame Arrestor Fuel Cap</strong></td>
<td>#042 632</td>
<td>Field. Gas models</td>
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<td><strong>Spark Arrestor</strong></td>
<td>#043 579</td>
<td>Field</td>
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<tr>
<td><strong>Remote Oil Drain and Filter Kit</strong></td>
<td>#300 108</td>
<td>Field. 28-Inch Kit. For Kohler engine only</td>
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<td></td>
<td>#300 236</td>
<td>Field. 52-Inch Kit. For Kohler engine only</td>
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<td><strong>Full KVA Plug</strong></td>
<td>#119 172</td>
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<td><strong>Engine Tune-Up Kits</strong></td>
<td>#230 015</td>
<td>Field. For Kohler CH23 (Gas). (Order from Miller Service Parts)</td>
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<td></td>
<td>#180 096</td>
<td>Field. For Kohler CH20 (LP) and CH730 (LP). (Order from Miller Service Parts)</td>
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<td>#199 062</td>
<td>Field. For Robin EH 65. (Order from Miller Service Parts)</td>
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<td>#206 421</td>
<td>Field. For Kubota D722. (Order from Miller Service Parts)</td>
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<td><strong>TIG Adapter with Extension</strong></td>
<td>#195 350</td>
<td>Field. Required for Lift-Arc/Scratch Start TIG welding with Trailblazer 275 DC. (Order from Miller Service Parts)</td>
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<tr>
<td><strong>Accessories</strong></td>
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<tr>
<td><strong>Protective Cover</strong></td>
<td>#195 333</td>
<td>Gas models. Blue w/logo and flame. Not for use with protective cage or running gear</td>
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<td></td>
<td>#195 529</td>
<td>Gas models. Blue w/logo. For use with protective cage and/or running gear</td>
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<td></td>
<td>#195 334</td>
<td>Diesel model. Blue w/logo. Not for use with protective cage or running gear</td>
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<tr>
<td><strong>Protective Cage with Cable Holders</strong></td>
<td>#195 331</td>
<td>Gas/LP models</td>
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<tr>
<td></td>
<td>#195 529</td>
<td>Gas/LP models</td>
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<tr>
<td></td>
<td>#195 334</td>
<td>Diesel model</td>
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<tr>
<td><strong>Flat-Terrain Running Gear</strong></td>
<td>#195 327</td>
<td>Gas/LP models</td>
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<tr>
<td><strong>All-Terrain Running Gear</strong></td>
<td>#195 326</td>
<td>Gas/Diesel models. Cannot be used with Gas Cylinder or LP Tank Mounting Assemblies</td>
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<tr>
<td><strong>Flat-Terrain Running Gear with Protective Cage</strong></td>
<td>#195 366</td>
<td>Gas/LP models</td>
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<td><strong>All-Terrain Running Gear with Protective Cage</strong></td>
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<td>Gas models. Cannot be used with Gas Cylinder or LP Tank Mounting Assemblies</td>
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<tr>
<td><strong>Gas Cylinder Mounting Assembly</strong></td>
<td>#195 330</td>
<td>Gas/Diesel models. Cannot be used with LP Tank Mounting Assembly</td>
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<td><strong>LP Tank Mounting Assembly</strong></td>
<td>#195 329</td>
<td>LP models. Cannot be used with Gas Cylinder Mounting Assembly</td>
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<td><strong>Spectrum® Plasma Cutters</strong></td>
<td></td>
<td>See page 6</td>
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<td><strong>Millermatic® Passport</strong></td>
<td>#907 301</td>
<td>Includes gas bottle and MVP. See Lit. Index No. DC/12.53</td>
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<td><strong>SuitCase™ Portable Wire Feeders</strong></td>
<td>#130 831</td>
<td>Requires WC-24 Control. See Lit. Index No. M/1.5</td>
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<td><strong>Spoolmatic® 30A Spool Gun</strong></td>
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<td><strong>WC-24 Control</strong></td>
<td>#137 549</td>
<td>See Lit. Index No. M/1.5</td>
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<td><strong>XR ™ Wire Feeder Control and Guns</strong></td>
<td>#042 388</td>
<td>See Lit. Index No. M/1.7</td>
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<td><strong>Dynasty® 200 Series</strong></td>
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<td><strong>HF-251D-1</strong></td>
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<td>115 VAC. See Lit. Index No. AY/5.0</td>
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<td><strong>RHC-14</strong></td>
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<td><strong>Extension Cords</strong></td>
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<td>See page 6</td>
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<td><strong>HWY-1000 Trailer</strong></td>
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<td><strong>Cable Tree</strong></td>
<td>#195 023</td>
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<td><strong>Lunette Eye 2-1/2 in (64 mm)</strong></td>
<td>#043 824</td>
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Date: Total Quoted Price:

Distributed by:

Miller