TIGER Drylac®
ral colors
exterior powder coatings
series 49

Weather Resistant TGIC Polyester Powder Coatings for Exterior and Interior Applications

Features: Good weather resistance, good mechanical properties, very smooth flow, good storage stability, good coverage.

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90+ (gloss level according to Gardner 60 deg., ASTM D 523).

Typical Applications: Residential windows and doors, garden equipment, patio furniture, automotive accessories, bicycles, motorcycles, sporting goods.

Standard Packaging: 55 lb boxes or 5 lb mini packs

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.

series 38

A Highly Weather and UV-Resistant Powder Coatings based on Super Durable TGIC Polyester for Exterior and Interior Applications

Features: Superior gloss and color retention, excellent weather resistance, good mechanical properties, superior chalk resistance, smooth flow, excellent edge coverage, good storage stability. AAMA 2604-05 conforming. Under certain conditions TIGER Drylac will offer a 5-year warranty for Series 38.

Gloss Level: All colors featured in this chart are available as standard products in smooth glossy with a gloss level of 80-90 (gloss level according to Gardner 60 deg., ASTM D 523).

Typical Applications: Agricultural and construction equipment, bus shelters, lighting fixtures, playground equipment, site furnishings, garage doors, stadium seating, fencing, automotive equipment, and marine applications.

Standard Packaging: 44 lb boxes and 5 lb mini packs

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pre-treatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.

RAL colors not available: Due to pigmentation a small percentage of colors in the yellow, orange, red and purple range offer only limited UV stability and are therefore not available.

More standard Series 38 products: For additional architectural mattes, glossy and metallic products please see our Series 38 Super Durable Powder Coatings brochure.

Custom colors: Custom colors not shown in this brochure can be custom made in 7 to 10 days. Due to pigmentation some colors in the yellow, orange, red and purple range offer only limited UV stability. UV stability of custom colors in that color range must be verified by our production laboratories on a case by case basis.

TIGER Drylac continues to offer the largest product selection in the powder coating industry. For additional standard products and innovative powder coating solutions please see our numerous other brochures including:

- TIGER Drylac Metallic
- TIGER Drylac Special Effect
- TIGER Drylac Specialties
- TIGER Drylac Series 38 Super Durable
- TIGER Drylac Anti-Graffiti
- TIGER Drylac Series 28 Super Durable (for approved applicators only)
- TIGER Drylac Series 75 Fluoropolymer (for approved applicators only)
- TIGER Drylac Wood

Specifying TIGER Drylac products

In order to eliminate possible errors in specifying our products, we recommend using the full product number rather than specifying the RAL number only. This product number not only describes the Series/Chemistry, but also the exact color, finish and sheen.

Please check with your local TIGER Drylac office or representative for assistance with specifications and suitability issues.

Product Code Matrix

<table>
<thead>
<tr>
<th>3 8</th>
<th>3 0 0 2 5</th>
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<tbody>
<tr>
<td>Chemistry</td>
<td>Color Group</td>
</tr>
<tr>
<td>09 Polyester/Epoxy Hybrid</td>
<td>1 White</td>
</tr>
<tr>
<td>16 Acrylic Hybrid</td>
<td>2 Yellow / Orange</td>
</tr>
<tr>
<td>28 Super Durable Polyester TGIC (for approved applicators only)</td>
<td>3 Red</td>
</tr>
<tr>
<td>39 Polyester TGIC</td>
<td>4 Blue</td>
</tr>
<tr>
<td>44 Polyurethane</td>
<td>5 Green</td>
</tr>
<tr>
<td>49 Polyester TGIC</td>
<td>6 Brown</td>
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<tr>
<td>59 Polyester TGIC-Free</td>
<td>7 Grey</td>
</tr>
<tr>
<td>69 Epoxy</td>
<td>8 Black</td>
</tr>
<tr>
<td>75 Fluoropolymer (for approved applicators only)</td>
<td>9 Metallic</td>
</tr>
<tr>
<td>89 Polyester/Epoxy Hybrid, Low/Fast Cure</td>
<td></td>
</tr>
</tbody>
</table>
offices and warehouses

West Coast  
1261 E. Belmont Street  
Ontario, CA 91761  
Phone: (909) 930-9100  
Fax: (909) 930-9111  
customerservicewest@tigerdrylac.com

Northwest  
18808 142nd Avenue N.E., Suite 5B  
Woodinville, WA 98072  
Phone: (425) 481-3160  
Fax: (425) 481-1136  
customerservicenw@tigerdrylac.com

Midwest  
3855 Swenson Avenue  
St. Charles, IL 60174  
Phone: (630) 513-9999  
Fax: (630) 513-9998  
customerservicemw@tigerdrylac.com

East Coast  
1100 Commons Blvd.  
Reading, PA 19605  
Phone: (610) 926-8148  
Fax: (610) 926-8149  
customerserviceeast@tigerdrylac.com

Southeast  
3400 Town Pt. Drive NW, Suite 140  
Kennesaw, GA 30144  
Phone: (770) 218-2490  
Fax: (770) 218-2495  
customerservicesese@tigerdrylac.com

South  
339 Exchange Drive  
Arlington, TX 76011  
Phone: (817) 277-7995  
Fax: (817) 277-1931  
customerservicesouth@tigerdrylac.com

RAL: Having gained worldwide acceptance over the last few decades, the RAL is the most popular Central European Color Standard used today.

The RAL colors in this chart have been matched as closely as possible. Color chart production methods and influence from heat and light may account for slight color deviation from the actual RAL Standard. This chart therefore can not serve as a standard for RAL color production and is to be used as a guide for color planning and specification only.

To aid in final product selection please contact your regional Tiger Drylac location for a powder coated Q-Panel of the product of your choice.