Thompson Architectural Metals
(813) 248-3456
(800) 248-3456
Fax (813) 247-4616
www.tamcometalroofs.com

TM-LOCK PANEL AVAILABLE IN 26 GAUGE PAINTED AND 26 & 29 GAUGE ACRYLIC GALVALUME
Thompson White • Black • Grey • Beige • Marine Green • Lightstone • Country Red • Island Blue • Forest Green • Brown • Bone White
Premium Colors: Dark Bronze • Copper Penny • Patina Green

TERMS & CONDITIONS
METAL ROOFING TERMS ARE STANDARD

Caution
Direct contact between pressure treated lumber and metal roofing must be avoided in order to prevent potential corrosion.

Critical Appearance Applications
The reverse roll coater provides precise application of the acrylic film, assuring uniform film thickness. However, uniform visual appearance of unpainted Galvalume sheet cannot be guaranteed. The normally occurring variations in surface appearance typical of all hot-dip Galvalume will still be present and will not be masked by the thin, clear acrylic film. If Galvalume visual appearance is critical, then prepainted Galvalume sheet should be ordered.

Wood Deck
Must be minimum of ½” structural plywood or OSB.

Job Site Delivery Available
Customer must have forklift availability. Job site disclaimer must be completed to use this service.

Oil Canning
A certain amount of waviness, called oil canning, is inherent in products made from coiled metal. Job site conditions such as temperature variations, misaligned substrates and improper installation may aggravate the condition. Oil canning does not affect the structural integrity, or finish of the material and is not a cause for rejection. Advise your clients of oil canning prior to ordering.

Cancellations
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Claims
All claims of shortage, damage, etc. must be made within 48 hours of the date of receipt. Claims must be accompanied by a copy of the bill of lading verified by the shipper which must indicate shortages or damages as received. Thompson can not honor shortage or damage claims on freight carriers unless the carrier’s paperwork is duly noted.

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TM-RIB PANEL ACCESSORY DETAIL GUIDE

FL11101.1
FL11101.2
TA125 (UL580 Class 90) Certified

SINGLE SOURCE SERVICE
Take Offs and Site Specific Engineering are available. Contact your local distributor for details.

Thompson Architectural Metal Roofing is proud to be a partner of the Energy Star Roof Products Program.
TM-RIB METAL ROOFING COMPONENTS

APPLICATIONS:
Thompson Architectural Metal’s TM-RIB is a wise investment for any roofing project. TM-RIB provides an attractive, durable, and economical metal panel system. Strong, bold 3/4" ribs with two stiffening beads gives TM-RIB excellent spanning capabilities. A unique siphon channel provides maximum weathertightness in the harshest weather conditions. Custom lengths, cut to the inch, are available from 6 feet to 40 feet.

ACCESSORIES:
Thompson Architectural Metal manufactures a full line of standard trim and accessory items to compliment your TM-RIB project. Custom made trim and accessories are available upon request. Please request an Accessory Detail Manual for detailed installation instruction.

FINISHES:
Thompson Architectural Metal’s TM-RIB panel is produced in a bare ASTM A-792 Structural Steel. AZ-55 Galvalume finish has the qualities of not only being very durable and cost effective, but also offers an attractive spangled appearance. The Thompson paint system offers optimum exterior protection plus superior resistance to corrosion and ultra violet radiation. All of Thompson Architectural Metal’s TM-RIB finishes are of the highest known quality in the industry. 40 year SMP Paint Finish Warranty. Galvalume® ASTM A-792.

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TM-RIB INSTALLATION

Installation Method
TM Rib Attached to Wood Deck

Panel Profile
(FL11101.1 and FL11101.2)

Assembly Profile
(FL11101.1 and FL11101.2)

Assembly Isometric View
(FL11101.1 101# psf rate)

Assembly Isometric View
(FL11101.2 864# psf rate)
**Thompson Architectural Metals**

**TM-RIB METAL ROOFING COMPONENTS**

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**TM-RIB PANEL**

**INSIDE CLOSURE STRIP**

Butyl sealant tape recommended above & below closure

**OUTSIDE CLOSURE STRIP**

Butyl sealant tape recommended above & below closure

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**3/32” x 1/2” x 45’**

**BUTYL SEALANT TAPE**

- For hip application, opening can be max. 3”.

Delete the use of universal closure and apply 6” wide sealant tape beneath ridge cap.

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**TM-RIB PANEL ACCESSORIES**

The diagram below represents the most popular trim accessories for use with TM-RIB Panel. TM-RIB Panel is available in 26 & 29 Gauge Acrylic Coated Galvalume, Galvanized, and the following 26 Gauge Galvalume Painted Thompson Colors: Thompson White, Black, Grey, Beige, Marine Green, Lightstone, Country Red, Brown, Island Blue, Forest Green, Bone White.

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**IMPORTANT:** Consult Manufacturer for detail manual prior to installation.
TM-RIB PANEL INSTALLATION SPECIFICATIONS

ROOF APPLICATION: Roof slope must be a minimum of 3/12 pitch to use this product.
Note: In residential applications, building codes require a plywood deck with the use of #30 felt to provide adequate thermal and moisture barrier protection. (Batten strips 16” on center attached to a plywood deck are optional. Should the building parameters differ from the parameters stated in the fastening schedule, then the fastening calculations must be computed by an engineer to meet the specific wind requirements.)
1. Start at the gable or rake opposite of the prevailing wind. The leading edge should be the uneven rib.
2. It is imperative that the panels be laid in square to ensure proper lapping (Many installers pop a chalk line 38” from the gable edge running from the ridge to the eave to use as a guide).
3. SIDE LAP PROCEDURE: Please see the side lap detail. Pay careful attention that the uneven rib is over lapped by the uneven rib as shown in the side lap detail. Pay careful attention that the uneven rib is over lapped by the even rib as shown in the side lap detail.
4. END LAP PROCEDURE: When long panels are required, Thompson Metal's recommends the customer to consider end lapping the panels a minimum of 12” to insure proper drainage. Two strips of butyl sealant tape should be used at the end lap and fastened on the uphill side of the strips of butyl sealant tape. 
5. EAVE DETAIL PROCEDURE: Thompson Metals recommends the use of an eave flashing with butyl sealant tape above and below the closure strip (inside) which will go between the underside of the roofing panel and the top side of the flashing to avoid water infiltration. See page 5.
6. RIDGE DETAIL PROCEDURE: The appropriate ridge cap is placed on top of closure strips (outside) with butyl sealant tape above and below the closure fastened through each rib at 9” on center. See page 8.
7. FASTENERS: Consult Thompson Metals on specific recommendations regarding compatible fasteners. Fastener selection is based on the substrate of the specific material chosen for application.
Metal-to-Wood Application: TM-Rib panels should be fastened by a minimum of #9 x 1-1/2” compatible fastener. Metal-to-Metal Application: TM-Rib panels should be fastened with a minimum #12 x 1” hex head Tek screw.
SIDING APPLICATIONS:
1. TM-Rib panels used as siding are side lapped the same as in the roofing application.
2. It is best to start a siding sheet at a large opening (i.e. sliding door, window, door, etc.) so that the panels are square.
3. Butyl sealant tape is not required for side lap applications. However, butyl sealant tape is recommended where any closures are required.
TRIMMING AND CUTTING STEEL PANELS: Whether cutting with the profile (length-wise) or across the profile (width-wise), it is best to use a steel blade or an abrasive, self-consuming (carbideum) blade with an electric saw, hand tin-snips, or a nibbler. It is very important to cut panels one at a time with the finish side of the panel facing down on wood blocks. Care should be taken to ensure that the hot metal particles and filings from the cutting do not become embedded in the panel.

Note: Filings from screw cuttings must also be cleaned off the panels after screws have been applied through the panel to avoid rust marks or “bleeding” on the panels.
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#9x1-1/2" Wood Screw or Tek Screw
Header
Window or DoorFrame
3/8" Closed
10'-0" Lengths
Selection * & **
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Painted
TM-ROOF PANEL

#9x1-1/2" Wood Screw or Tek Screw
Inside Closure (Optional)
3/8" Closed
10'-0" Lengths
Selection * & **
Painted
Painted
TM-ROOF PANEL

Selection * & **
Painted
2 1/4" 1/2" 3/4" 1 1/16" 135° 3/4" 3" 1 1/16" 10'-0" Lengths
EF-3R

Selection * & **
1/2" 3/4" 3" 1 1/16" 10'-0" Lengths
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Selection * & **
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TM-ROOF PANEL

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TM-ROOF PANEL
FASTENING SCHEDULE

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THOMPSON ARCHITECTURAL METALS • 5015 E. Hillsborough Avenue • Tampa, FL 33610 • (813) 248-3456 • Fax (813) 247-4616
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### BUTYL SEALANT TAPE

- **3/32” x 1/2” x 45’**
- **3/32” x 1/4” x 45’**

### TM-RIB PANEL OUTSIDE CLOSURE STRIP

- Butyl sealant tape recommended above & below closure

### TM-RIB PANEL INSIDE CLOSURE STRIP

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### 40” UNIVERSAL CLOSURE STRIP

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- AGRICULTURAL
- RESIDENTIAL
- LIGHT COMMERCIAL / INDUSTRIAL
- POST-FRAME BUILDINGS
- BACKYARD SHEDS
- RETROFIT OVER EXISTING ROOF
- GARAGES, PORCHES, GAZEBOS, ETC...

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