Volume I – Planning and Configuration of Wastewater Treatment Plants

Chapter 1 – Introduction
  Purpose and Background
  Scope and Organization
  Historical Overview of Municipal Wastewater Treatment
    Nineteenth Century
    Twentieth Century
    Early 21st Century
  The Designer’s Role
  References

Chapter 2 – Overall Design Considerations
  Introduction
  Defining Overall Objectives
    Performance
    Staffing
    Risk Management
    Cost
    Controls
    Land area
    Community impacts
    Sustainability
  Defining Water Quality Objectives
    Overview of U.S. Compliance Standards for Receiving Waters
    Overview of European Standards
    Overview of Other International Standards
    Reuse
    Seasonal Permitting
    Flow-Based Permitting
    Contaminants of Potential Concern
  Design Standards
    Industry Standards & Guidelines
    State Standards
    Federal Standards
    Inter-state Standards
  Project Participants
Chapter 3 – Principles of Integrated Facility Design
Focus on Past Experiences
Empirical
Regional Preferences

Facility Design Requirements
  Present and Future Design Requirements
  Compatibility with Surroundings
  Sensitivity to Operations

Factors Critical to Process Design
  Loading Variability
  Dynamic Factors
  Performance Evaluation and Interpretation
  Range of Conditions

Process Options and Selection Considerations
  Mass Balances
    Simple Small Plant
    Complex Large Plant

References

Chapter 4 — Site Selection and Plant Layout
  Site-Selection Considerations
    Land Use
    Receiving Water Location and Requirements
    Area Requirements
    Centralized versus Decentralized
    Satellite Facilities
    Potential for Effluent Reuse
    Elevation and Topography
    Geology, Hydrogeology, and Soils
    Seismic Activity
    Transportation and Site Access
    Utility Services
    Noise Control
    Air Quality Control
    Other Environmental Considerations
    Evaluation Methodology
    Public Acceptance
    Political and Regulatory Acceptance
    Permit Requirements
    Case Study

  Plant Layout Considerations
    Treatment Facilities
    Administration, Staff, and Support Facilities
    Other Layout Considerations

References

Chapter 5 — Sustainability and Energy Management
  Introduction
Chapter 6 – Plant Hydraulics and Pumping
Hydraulic Considerations
- Hydraulic Profile
- Flow Rates
- Unit Process Liquid Levels
- Unit Process Redundancy
- Flow Distribution
- Plant Head Loss
- Minimum and Maximum Velocity

Unit Process Hydraulics and Other Hydraulic Elements
- Screens
- Grit Basins
- Primary Settling Tanks
- Aeration Basins
- Secondary Settling Basins
- Disinfection Basins
- Other Unit Processes
- Outfalls

Pumping
- Applications, pumping options, and current practice

Hydraulic (Physical) Modeling

Chapter 7 – Modeling

Use of modeling in process engineering - overview
- Empirical models
- Structured models

Models for wastewater treatment processes
- Influent fractionation
- Biological models
- Settling and phase separation models
- Other models used in process engineering

Use of models in practice - simulation
- Software
- Data required
- Initial conditions
- Steady-state simulations
- Dynamic simulations
Chapter 8 — Odor Control & Air Emissions

Odor Control Systems
Sources of Odor
Measurement of Odorous Gases
Analytical Methods
Odor Sensory Methods
Odor Regulation and Community Impact
Odor Nuisance Complaints
Odor Regulations/Ordinances
Approaches to Odor Control
Upstream Controls
Chemical Addition
Atmospheric Dispersion
Stability
Source Characteristics
Plume Behavior
Plume Types
Effects of Obstructions
Building Wake and Cavity Zones
Plume Rise
Meandering
Sampling Time
Regulatory Models
Industrial Source Complex
Odor Models
Högstrom
Fluctuating Plume
Trace Model
Odor Impact Model
Illinois Institute of Technology Research Institute Odor Model
Odorous Air Treatment
Adsorption Systems
Biological Systems
Combustion Systems
Ozonation
Wet Scrubbers
Foul Air Containment/Ventilation
Case History
Corrosion Considerations

References
Chapter 9 – Occupational Health and Safety

Introduction
Laws, Regulations, and Guidance
  Occupational Safety and Health Act and Federal Regulations
  State Requirements
  Local Codes
  National Fire Protection Association Recommendations
  Americans with Disabilities Act Requirements
Causes of Accidents and Injuries
  Causes of Accidents
  Project Phases
  Occupational Health and Safety Surveys
  Liability
Occupational Health
Safety Responsibilities
  Owner’s Roles
  Designer’s Roles
Designing a Safe Facility
  General Procedures for Enhancing Safety
  Designing Practices for Safety
Plant Hazards and Safety Provisions
  Occupational Exposures
  Chemical Handling
  Confined Spaces
  Control of Hazardous Energy
  Odor Control Systems
  Process Safety Management
Designing for Construction Safety
  Federal Regulations
  Prebid Specifications
  Preconstruction Meetings
  Project Safety Monitoring
References

Chapter 10 – Support Systems

Introduction
Reliability Criteria
Electrical Systems
  Electrical Power Distribution
  Lighting Systems
  Standby Power Considerations
  Other Considerations
Instrumentation and Control Systems
  Design Criteria
  Project Scope Development
Types of Diagrams
Selection and Specification of Field Instruments
Field Bus
Control Panels
Supervisory Control and Data Acquisition Systems
Digital Control Systems
Distributed Control System Approaches
Process Control Strategies
Earthquake Precautions for Instrumentation and Control

Heating, Ventilation, and Air Conditioning
Design Criteria
Heating, Ventilating, and Air Conditioning Systems
Energy Conservation
Hazardous Areas

Chemical Systems
Chemical Selection
Application Points
Equipment Selection
Storage (Delivery), Handling, Feed Systems, and Mixing
Considerations for Solids Management

Other Support Systems
Fire Protection
Site Security
Plumbing
Fuel
Compressed Air
Communication

References

Chapter 11 – Construction Materials Selection
Approach to Materials Selection
Plant Exposures

Exposure Conditions
Submerged and Immersion Conditions
Submergence in Raw or Unaerated Wastewater
Submergence in Aerated or Chlorinated Wastewater
Splash Zone Continuous or Intermittent Submerged Exposure
Chemical Environments
Moist Atmosphere
Outside Atmosphere
Inside Dry Atmosphere
Hydrogen Sulfide
Carbon Dioxide
Marine
Coastal
Anoxic
Anaerobic
Soil
Miscellaneous Exposures

Economic Impact of Corrosion
Life-Cycle Cost Analysis
Safety
Maintenance
Economic Life-Cycle Examples
Group I
Group II
Group III

Design Considerations
Deterioration Control
Alteration of Corrosive Environment
Selection of Materials
New Materials Considerations
Geometric Considerations
Fire Protection Regulations and Toxic and Hazardous
Chemicals
Electrical Safety
Cathodic Protection
Protective Coatings
Useful Life of Plant Facilities

Materials Selection for Design of Unit Processes
Preliminary Treatment
Suspended-Growth Biological Treatment
Attached-Growth Biological Treatment
Natural Systems
Disinfection and Dechlorination
Advanced Wastewater Treatment Processes
Solids Handling and Treatment
Solids Storage
Solids Processing
Solids Conditioning
Solids Pumping
Solids Conveyance
Solids Thickening
Solids Dewatering
Solids Stabilization
Gas Collection, Storage, and Distribution
Thermal Processing
Thermal Destruction
Effluent Discharge

Materials Selection for Design of Plant Support Systems
Structural Systems
Volume II – Liquid Treatment Processes

Chapter 12 - Preliminary Treatment

Screening
  Screening Requirements
  Bar Screens
  Comminutors and Grinders
Chapter 13 - Primary Treatment
Sedimentation
Types of Sedimentation Tanks
Design Considerations
Enhanced Sedimentation
Preaeration
Chemical Coagulation
High-Rate Clarification
Cothickening of Waste Activated Sludge
Wet-weather considerations
Primary Sludge
Collection
Quantities and Properties
Thickening
Transport and Handling
Fine Screens
Design Considerations
Handling, Transport and Disposal of Screenings
Plant Information
Scum Management
Collection
Quantities and Chemical Composition
Transport and Handling
Concentration, Treatment, and Disposal
Corrosion Control
References

Chapter 14 – Fixed-Film Biological Treatment
Processes
Trickling Filters
Rotating Biological Contactors
Chapter 15 - Suspended-Growth Biological Treatment

Introduction
  Process Description
  Basic System Components
  Effects of Influent Loads and Character
  Historical Overview

Biological Treatment Fundamentals
  The Activated-Sludge Environment
  Biological Growth and Substrate Oxidation

Process Design for Carbon Oxidation
  Process Design for Nitrification
  Process Design for Nutrient Control
    Phosphorus Removal Processes
    Nitrogen Removal Processes
    Phosphorus and Nitrogen Removal Processes
    Addition of External Carbon and Production of VFAs
Design Considerations
Anaerobic Treatment of Wastewater
Membrane Bioreactors
Process Configurations and Types
  Basin Shape
  Loading Rates
  Feeding and Aeration Patterns
  Other Variations
Wet-Weather Considerations
Oxygen-Transfer Systems
  Diffused Aeration
  Mechanical Surface Aerators
  Submerged Turbine Aerators
  Air Supply System
  Mixing Requirements
  Aerator Design and Testing
  Process Water Testing
  Volatile Organic Compound Emissions
Secondary Clarification
  General Design Considerations
  Process Design Considerations and Parameters
  Control Strategy
Performance History of Treatment Configurations
Summary of Design Procedures and Examples
References

Chapter 16 – Integrated Biological Treatment
Alternatives
  Activated Biofilter
  Trickling Filter/Solids Contact
  Roughing Filter/Activated Sludge
  Biofilter/Activated Sludge
  Trickling Filter/Activated Sludge
  Integrated Fixed-Film Activated Sludge
For Each Technology
  Process Description
  Process Design
References

Chapter 17 – Physical and Chemical Processes for Advanced Wastewater Treatment
Process Selection Considerations
Granular Media Filtration
  Process Description
  Process Design
Automatic Backwashing Filters
Moving Bed Filters
Pulsed Bed Filters
Biflow Filters
Disk Filters
Activated Carbon Adsorption
  Process Description
  Application
  Design Considerations
Chemical Treatment
  Phosphorus Precipitation
  pH Adjustment
  Rapid Mixing
  Chemical Feed Systems
Membrane Processes
  Process Description
  Differences from Other Activated Sludge Systems
  Pretreatment
  Membrane Systems
  Membrane Module Configuration
  Reject/Brine Disposal Requirements
Air Stripping for Ammonia Removal
  Process Description
  Design Considerations
Ammonia Removal by Breakpoint Chlorination
  Process Theory
  Design Considerations
Effluent Reoxygenation
  Cascade Reoxygenation
  Mechanical/Diffused Air Reoxygenation
  Relationship to Other Unit Processes
  Reference and Design Procedures
Advanced Oxidation Processes
References

Chapter 18 – Sidestream Treatment
  Introduction and Definition of Sidestream Treatment
  Current Approaches/Technologies
  Evolving Technologies
  References

Chapter 19 - Natural Systems
  Soil Adsorption Systems
    Typical Adsorption Systems
    Alternative Systems
  Lagoon Systems
    Facultative Lagoons
Chapter 20 – Disinfection

Wastewater Disinfection Technologies
   Types of Disinfection Technologies
   Disinfection Technologies and Mechanisms of Microbial Inactivation
   Disinfection Kinetics

Reactor Design Considerations
   Dispersion and Mixing
   Baffles
   Configuration
   Surrounding Conditions

Chlorination
   Chemistry and Reactions
   Chlorine Toxicity and Effects on Higher Organisms
   Safety and Health
   Shipment and Handling Safety
   Analytical Determination of Chlorine Residuals
   Process Design Requirements
   Design and Selection of Equipment
   Feed Control Strategies
Dechlorination
Chemistry and Reactions
Chlorine Toxicity and Effects on Higher Organisms
Dechlorination Reactions
Safety and Health
Shipment and Handling Safety
Analytical Determination of Chlorine Residuals
Process Design Requirements
Design and Selection of Equipment
Feed Control Strategies
Ultraviolet Disinfection
General Description of Ultraviolet Disinfection
Photoreactivation and Dark Repair
Ultraviolet Inactivation Kinetics
Other Kinetic Models
Effect of Intensity on Inactivation Behavior
Intensity
Ultraviolet Dose
Longitudinal Dispersion
Factors Affecting Lamp Output
Mathematical Models
Fouling
General Considerations in Ultraviolet System Design

References

Volume III – Solids Processing and Disposal

Chapter 21 – Introduction to Solids Management

Introduction
Organization of Volume III
Residuals: Sludge and Biosolids
Regulations
The 40 CFR Part 503 Regulations
Background
Ocean Disposal
General Provisions of U.S. Regulations
Land Application
Surface Disposal
Pathogens and Vector-Attraction Reduction
Incineration

Solids Quantities
Estimating Solids Quantities
Primary Solids Production
Secondary Solids Production
Combined Solids Production
Chemical Solids Production
Chapter 22 – Solids Storage and Transport

Introduction

Liquid Sludge Storage

Liquid Sludge Transport
- Flow and Head Loss Characteristics
- Design Approach
- Kinetic Pumps
- Positive-Displacement Pumps
- Other Pumps

Dewatered Cake Storage

Dewatered Cake Transport
- Pumps
- Conveyors

Dried Solids Transport
- Belt Conveyors
- Screw Conveyors
- Drag Conveyors
- Bucket Elevators Conveyors
- Pneumatic Conveyors

References

Chapter 23 – Conditioning

Introduction

Factors Affecting Conditioning
- Characteristics
- Handling and Processing Conditions
- Coagulation and Flocculation
- Conditioning Methods

Types of Chemical Conditioning
- Inorganic Chemicals
- Organic Chemicals—Polymers
- Filter Aids

Feed Equipment
- Inorganic Chemicals
- Organic Chemicals—Polymers
Dosage Optimization
Cost Effectiveness of Chemical Conditioner and Dosage
Cost of Conditioning
Process Design Considerations for Thickening and Dewatering
Tests for Conditioner Selection
Bench- & Pilot-Scale Tests for Specific Dewatering Unit Processes

References

Chapter 24 – Thickening
Introduction
Gravity Thickening
  Introduction
  Theory
  Evaluation and Scale-Up Procedures
  Process Design Considerations and Criteria
  Ancillary Equipment/Controls
Dissolved Air Flotation Thickening
  Introduction
  Theory
  Evaluation and Scale-Up Procedures
  Process Design Considerations and Criteria
  Mechanical Features
  Ancillary Equipment and Controls
Centrifugal Thickening
  Introduction
  Theory
  Evaluation and Scale-Up Procedures
  Process Design Conditions and Criteria
  Mechanical Features
  Ancillary Equipment and Controls
Gravity Belt Thickening
  Introduction
  Theory
  Evaluation and Scale-Up Procedures
  Process Design Considerations and Criteria
  Mechanical Features
  Ancillary Equipment/Controls
Rotary Drum Thickening
  Introduction
  Theory
  Evaluation and Scale-Up Procedures
  Process Design Conditions and Criteria
  Mechanical Features
  Ancillary Equipment and Controls
Other Thickening Methods
  Combined Primary Clarification and Waste-Activated-Sludge
**Chapter 25 – Dewatering**

Introduction
   Impact of Sludge Characteristics on Dewatering
Centrifugal Dewatering
   Introduction
   Process Criteria
   Process Design Conditions and Criteria
   Ancillary Equipment and Controls
Belt Filter Press Dewatering
   Introduction
   Theory
   Evaluation and Scale-Up Procedures
   Process Design Conditions and Criteria
   Mechanical Features
   Ancillary Equipment and Controls
Pressure Filter Press Dewatering
   Introduction
   Theory
   Evaluation and Scale-Up Procedures
   Process Design Conditions and Criteria
   Mechanical Features
   Ancillary Equipment and Controls
Drying Beds
   Sand Drying Beds
   Other Types of Drying Beds
   Reed Beds
Other Dewatering Methods
References

**Chapter 26 – Stabilization**

Introduction
Comparison of Processes
Anaerobic Digestion
   Basic Theory
   Solids and Hydraulic Retention Times
   Design Considerations
   Description of Physical Facilities
   Anaerobic Digestion Gas Handling
   Process Variations
Aerobic Digestion
   Process Applications
   Process Theory
Design Considerations
Waste Heat Recovery
Biogasification
   Process Description
   Design Considerations
Emissions Control
   Odors
   Combustion Emissions
   Emission Regulations
   Pollution Control Technology
References

Chapter 28 – Use and Disposal of Biosolids

Land Application
   Regulatory Considerations
   Site Suitability
   Design and Implementation
   Case Studies
Landfilling
   Regulatory Considerations
   Planning
   Landfill Design
   Monitoring Requirements - Groundwater
   Landfill Gas
   Landfill Closure
Dedicated Land Disposal
   Regulatory Considerations
   Application Rates
   Methods of Application
   Groundwater Protection
   Dedicated Land Disposal Classification
   Environmental and Operational Factors
   Design and Implementation
Distribution and Marketing
   Regulatory Considerations
   Product End-Use Considerations
   Identifying and Developing Markets
   Case Studies
References

Glossary