This is a list of consumable and support parts for DUO Series.
Interval is recommended time between item changes.
Interval may vary depending on type of machining performed.
Parts marked with "15" require more frequent changes.

**Part name**
Remarks
Application

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**Application**
For upper head ("10" stamped in blue)

**Remarks**
Interval 1 piece / year

**Part No.**
6EC80B406

**Part name**
Diamond wire guide (dia. 0.25mm)

**Remarks**
Interval 1 piece / year

**Part No.**
6EC80B407

**Part name**
Laminar nozzle

**Remarks**
Interval When the leading edge has worn

**Part No.**
20EC920A701-00

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**Part name**
Set of L & R guides

**Remarks**
Interval 1 piece / year

**Part No.**
Z332K9200050

**Part name**
MEGACUT-T (dia. 0.20 mm)

**Remarks**
Interval 1 piece / year

**Part No.**
Z332K9250200

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**Part name**
Application
For H.E.A.T. machining, nozzle away from the workpiece

**Remarks**
Interval When broken

**Part No.**
FW28EC420A-A01

**Part name**
Dielectric fluid filter

**Remarks**
Capacity 5L / cartridge

**Part No.**
015EC100A701

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**Part name**
Application
For high speed machining, upper and lower heads

**Remarks**
Features Large upper hole is made in the nozzle

**Part No.**
20EC080A702

**Part name**
Nozzle guard, high speed type

**Remarks**
Interval When broken

**Part No.**
Z334D3300006

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**Part name**
Application
For taper machining

**Remarks**
Features Holes are made in the side wall.

**Part No.**
20EC920A701-00

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**Part name**
Application
For dia. 0.15 wire

**Remarks**
Interval 1 piece / year

**Part No.**
6EC80B407

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**Part name**
Application
For high speed machining, lower head

**Remarks**
Interval When dirty entirely. Front and back sides

**Part No.**
Z334D3310026

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**Part name**
Application
For dia. 0.10 wire

**Remarks**
Interval 1 piece / year

**Part No.**
6EC80B406

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**Part name**
Application
Prevent the wire from bouncing. Use a set of front and rear pads.

**Remarks**
Interval Usable two times by inverting front and rear pads.

**Part No.**
FW28EC420A-A01

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**Part name**
Application
Winds wire

**Remarks**
Interval 20 times / year

**Part No.**
20EC080A702

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**Part name**
Application
Cleans the wire. Use 2 sheets.

**Remarks**
Interval 1 piece each used for upper and lower heads

**Part No.**
20EC920A701-00

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**Part name**
Application
Gears the wire diameter used.

**Remarks**
Interval 1 piece is used (totally 6 positions can be used).

**Part No.**
FW28EC420A-A01