Oil, gas and petrochemical
Doosan Babcock is a world leader in the delivery of engineering and asset management services to the oil, gas and petrochemical sectors. Using the latest technologies, best-in-class engineering expertise and an industry-leading project management capability, we build, maintain and maximize the life and efficiency of customer assets worldwide.

**Lifecycle support**

Our expertise in engineering design, manufacturing, project execution and servicing puts your asset at the forefront of efficient operations. We harness the commitment and collaborative spirit of almost 5,000 professionals globally to provide unparalleled capabilities across the full operational spectrum - from project design and construction, plant maintenance, asset integrity and shutdown/turnaround management to plant life extension and upgrade. Our "cradle to grave" approach allows you to realise optimum performance and efficiency from your asset throughout all stages of the lifecycle.

**A powerful partner**

At Doosan Babcock, our engineering pedigree is built on more than a century of innovation in the field of maintenance, repair and upgrade. Backed by the 40,000 strong, globally renowned Doosan Group, we represent a powerful force in the building, maintenance and life performance of energy assets worldwide, covering oil, gas, petrochemical, and thermal and nuclear power.

Whether you are looking for support in your day-to-day plant operations, an expert in asset performance optimisation, or a trusted partner to take the lead on a major construction, conversion or upgrade project, we can help. And with a global footprint that stretches from Asia to the Americas, your nearest Doosan Babcock contact is never far away.
GLOBAL PRESENCE

Americas
- Atlanta, USA

Europe
- Plzen, Czech Republic
- Ratingen, Germany
- Katowice, Poland
- Rybnik, Poland
- Belgrade, Serbia
- Crawley, UK
- Renfrew, UK
- Aberdeen, UK

Middle East
- Abu Dhabi
- Dubai
- Qatar

Asia
- Shanghai, China
- Hong Kong
- Chennai, India
- Seoul, South Korea
- Changwon, South Korea
We aspire to be a leading innovator of products and services that improve the quality of life for people and communities around the world. Our focus is on the delivery of safe, high-quality products and services that exceed our customer and stakeholder expectations.

The way we work

The Doosan Babcock site team at INEOS Grangemouth in Scotland has achieved 10.5 million man-hours without a lost time incident (LTI).

Our safety approach on an emissions reduction project at Castle Peak Power Station in Hong Kong achieved an impressive 10 million man hours without LTI.

Doosan Babcock was presented with the inaugural ExxonMobil Fawley Site Contractor Safety Award in 2013.
Health, safety and the environment

We believe that safety transcends all commercial concerns. We are committed to the safety of the communities in which we operate around the world, and to the safety of our people and all others affected by our operations. Our goal is an injury-free, incident-free culture; our target, no accidents and zero harm.

We fully recognise that safe delivery depends not only on technically sound plant and equipment, but also on competent people, which is why we work hard to continually foster a positive safety culture at Doosan Babcock, characterised by communication and founded on mutual trust, teamwork and shared values.

Throughout a project lifecycle, safety in design, construction and commissioning is systematically planned and implemented. Our human performance programme, “Focus to Zero”, is an error prevention journey designed to raise awareness of human performance, standards and expectations, helping us work towards excellence in all aspects of our business delivery through five simple but powerful tenets:

- Zero harm to people
- Zero product failures
- Zero harm to the environment
- Zero regulatory breaches
- Zero reputation damage to clients and our company.

By engaging with our people, customers and supply chain, we strive to continually develop and adopt best available safety practices. Our global health, safety and environmental management processes are certified to OHSAS 18001 and ISO 14001 and over the last decade, we are proud to have maintained a first quartile safety performance across 150 million man hours of human endeavour. This outstanding safety performance has been recognised by external organisations, resulting in accolades such as the Sir George Earle Trophy by the UK’s Royal Society for the Prevention of Accidents (RoSPA), and a 5 star award from the British Safety Council, as well as regular recognition from our customers.

Responsible operations

We strive to minimise any impact on the environment arising from our activities. As our company grows, we are constantly improving and adapting our responses to meet these challenges.

Our greenhouse gas reporting is verified to ISO 14064, which ensures the credibility, consistency, and transparency of our environmental accounting and reporting.

In addition to compliance with all legal requirements, we constantly strive to drive down the environmental and health impact of our operations through the responsible use of natural resources and the reduction of waste and emissions. We are also committed to measuring the environmental impact of our operations, our premises and our products and have set short, medium and long-term targets to reduce that impact.

We are steadfast in the pursuit of our sustainability commitments – not only because it is the right thing to do, but also because we believe it will make a substantial contribution to ensuring our continued long-term growth along with that of our partners, customers and employees.

Shared values

At Doosan Babcock, our people work to a common set of goals and embrace shared values that help us deliver consistently and to the highest possible standards, ensuring that we provide you with confidence and peace of mind. Our unique way of doing business is enshrined in ‘the Doosan Way’ and focuses on fostering an environment of teamwork and communication.

Our people are at the centre of who we are, so we take genuine care in their development, making their cultivation our long-term priority. We encourage them to be transparent with each other and our customers, tenacious, innovative and collaborative, in the belief that they will fuel the growth of our company through the delivery of new ideas, knowledge and resources.

Sustainability

We are committed to the education of our youth to ensure we retain an unparalleled breadth of knowledge within our company. Transferring knowledge and experience to the next generation strengthens the stability and longevity of our business and gives our customers reassurance that our engineering competency is sustainable for the long term. Our global approach means that, in all territories in which we operate, we embrace customer and community visions for sustainability.
Petrochemical demand is expected to grow by around 50% globally over the next decade, driven by the ever increasing requirements of developing economies. While this represents exciting opportunities for your business, it also brings increased challenges in the areas of compliance, resourcing, innovation and asset performance management.

At Doosan Babcock, we’re here to support you in your growth. We are proactively evolving to provide best practice tools and techniques that ensure the total lifecycle management of your asset is in safe hands. Our focus is on delivering reliable, flexible expertise and services throughout your asset lifecycle – guaranteeing you compliant, dependable and cost-efficient performance.

We draw upon a rich tradition of experience and professional knowledge, with innovative approaches to project management and quality, and with a commitment to research and development that is nothing less than you would expect from a world class service provider.

Our global service offering provides mechanical, engineering and technology expertise in OEM and non-OEM plant to our customers in the upstream, downstream and chemical process sectors, with a focus on delivering projects on time, on budget, on specification and above expectation.

We provide:
- Project engineering, procurement and construction services
- Asset management
- Shutdowns and turnarounds.

What’s more, our global resource network is specifically tailored to your needs. We don’t believe that one size fits all, so we take a collaborative approach to your business, working with contractors and professionals and drawing on local resources to provide you with a solution that fulfills your social and commercial obligations, while delivering to the highest standards through highly competent project management.

Our client list includes names such as BP, Statoil, Shell, Essar, Total, ConocoPhillips, ExxonMobil, SABIC and Nippon Gohsei.

We have global references for projects in over 100 locations around the world.
“We don’t believe that one size fits all, so we take a collaborative approach to your business.”
At Doosan Babcock, we have the EPC expertise and capabilities to make your project a reality. Through our exceptional quality, health, safety and environmental (QHSE) performance, extensive engineering capability, profound understanding of delivering construction projects and trusted supplier network we can see your project through from concept to completion.
In 2012 we welded over 36,000 field welds with a 99.88% success rate.

Our proven expertise takes legacy plants to higher levels of performance.

Engineering
Our multi-disciplinary design team offers world-class process, piping, mechanical, civil / structural, electrical, instrument and control expertise. We support our clients in the upstream, downstream and chemical process sectors either through standalone engineering work packs or as part of the full project execution team.

Our experience in front end engineering design (FEED) studies encompasses detailed design, safety in design, plant layout and constructability reviews. We also carry out design validation using our full-scale component testing facility in Scotland. Our full project execution capability gives you cost-effective and efficient project delivery, providing a ‘one company’ approach that reduces duplication and ensures seamless communication.

Projects
At Doosan Babcock, we have been successfully transforming customer concepts into revenue-earning plants for decades. Depending on your requirements, we can support you through the full project execution cycle or provide standalone project services such as detailed design, risk reviews, constructability reviews or physical fabrication and construction. Whatever your needs, you can rely on us to support you in safely and methodically delivering your project.

Fabrication
We have global manufacturing facilities in the UK, Germany, India, Vietnam and South Korea, giving us the capability to support your project wherever you are in the world. With some of the largest shop floor spaces of their kind in Europe and Asia, these facilities host the fabrication of everything from piping, pre-assembled racks, modules, and large process sub-modules, to pressure vessels and subsea lifting structures. We can also repair major plant components such as large columns, vessels and other critical structures.

Construction
Engineering construction is a cornerstone of our offering. We have the skills and operational scale to safely deliver construction projects either as managing contractor or sub-contractor, regardless of scale or complexity.

We have a thorough understanding of the diverse responsibilities that are necessary to successfully deliver your requirements, backed up by an outstanding QHSE performance that sets the benchmark for our industry.

Plant upgrade and optimisation
Whether you are in need of a plant upgrade, de-bottlenecking, plant optimisation or retrofit, or are looking to extend the life of your plant, Doosan Babcock has the expertise to make your project a success. Utilising our EPC capabilities and large supplier network, we work with you to plan, design, procure, fabricate and install, ensuring the optimum solution for your changing process requirements.
Doosan Babcock’s multi-specialist teams support the safe through-life management of assets across the global oil, gas and petrochemical sectors.

Our multi-disciplinary expertise incorporates asset integrity engineers, metallurgists, welders and non-destructive testing (NDT) specialists working both onshore and offshore, supported by industry-leading site execution teams to provide you with the optimum solution to your operational challenges, no matter how complex those challenges might be.

Our diverse portfolio includes plant integrity management, condition assessments, repair and replacement strategies to repair and maintenance, vibration, noise and fatigue management, plant monitoring and hazardous area logging, metallurgical services, specialised non-destructive testing (NDT) services, fitness-for-service assessments, development and execution of specialised weld repair solutions, and machining and spares.

Integrity management

Whether you require assistance with specific issues or a full asset integrity management programme, we are here to help. We identify and eliminate risks to support the compliant and safe operation of your asset and work with you to minimise downtime and maximise value in line with your life-time plan and investment strategy.

We manage your issues in a safe, reliable and effective manner, always seeking out innovative ways to improve delivery. The Doosan Babcock toolkit comprises both unique and proprietary technologies, as well as the latest equipment and software to support our engineers and technicians in their work.

Plant condition assessment

A comprehensive understanding of your asset’s condition is vital to ensuring continued safe and reliable operations. Our highly skilled and experienced multi-disciplinary team of professionals can accurately establish the condition of your plant and predict its remaining life time.

We can also provide you with valuable input to investment decisions, such as component replacement or repair. This includes elements such as expected spend profile and maintenance schedule, giving you the tools to maintain operations in line with your asset life-time strategy.
Specialised weld repair solutions
We have all the relevant disciplines for a complete specialist welded repair under one roof, which means you are guaranteed a rapid response when it comes to developing and executing a safe and compliant repair solution. We work with you to manage the repair solution right from the optioneering phase through to the hand-over of a safe and compliant repaired item of plant. Our large scale facilities also allow us to provide off-site repairs of large components and vessels.

Repair and maintenance
Our site teams work on assets across the globe, supporting customer operations with the delivery of outstanding repair and maintenance services. For many of our customers, we provide a fully integrated service, working closely with asset owners and operational staff to tailor the repair and maintenance regime to suit operational requirements. Our vast pool of experienced professionals has an industry leading QHSE performance, ensuring that we deliver excellence in collaboration with our customers and project partners.

Machining and spares
Our major manufacturing facilities in the UK, South Korea and Vietnam produce the spares you need to keep your asset operating at peak performance. Our large oil, gas and refinery customer base means we are well-versed in the refurbishment and manufacture of tailored spares, ranging from complete pressure vessels to blowout preventers, all to exacting tolerance levels and quality standards, as demanded by our customers.

Our machine park, manual and automated welding capabilities, and large heat treatment and NDT facilities give us the capability to provide you with a comprehensive range of services and products.

A new lease of life
As operating assets approach the end of their design life, the maintenance management regime is almost entirely based on plant condition. This makes accurate assessment of condition and expert interpretation of that assessment critical. By applying robust risk-based processes which address the legislative, economic and production issues for the future, we provide valuable input to life-extension investment decisions such as component replacement or repair.

In addition, we can provide the management, supervisory and trade resources to develop and execute work scopes that upgrade the asset to standards that will secure future reliability and cost effectiveness.

Our credentials

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<td>UKAS Inspection Body (Type C) BS EN ISO/IEC 17020</td>
<td>UKAS Testing Laboratory; BS EN ISO/IEC 17025</td>
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At Doosan Babcock, our ability to meet the highest safety and quality standards means that we are consistently recognised as a major turnaround contractor for refinery, petrochemical and process plant projects. We pride ourselves on having the resource, expertise and experience to safely perform and support more than 100 projects every year.
**Shutdown and turnaround management**

We have long established ourselves as a leader in the management of turnarounds and shutdowns worldwide. Through our strong in-house expertise and trusted global supply chain, we lead and support events of all sizes. Leading by example, we put a strong focus on quality, health and safety to ensure they are embraced by everyone involved.

Our experienced turnaround management team works closely with you from the onset to thoroughly understand your needs and concerns and to ensure we meet and wherever possible exceed your expectations. We manage all aspects of the project, from scope definition through to planning, mobilisation, execution and re-commissioning – as well as everything else in between.

**Pre-engineering and optimisation**

The key to a successful turnaround project is forward planning. We support you right from the onset with planning, pre-engineering and shutdown optimisation to ensure maximum efficiency during the turnaround.

Using a methodical approach, our experienced team works closely with you to cover all stages of planning and pre-engineering, ensuring a focus on improving schedule, cost and delivery throughout.

**Delivery**

We have a proven track record in risk management and value optimisation through best-practice contract execution and delivery.

We practice responsible recruiting and ensure that all personnel are suitably qualified and experienced, whether using local resources or Doosan Babcock labour to support the shutdown.

Using visible leadership with a drive and passion for excellence and innovation, we focus on providing integrated services using our unique technology and engineering capabilities to deliver exceptional added value on critical scopes of work. We can cover all relevant activities including repair work scopes, NDT, testing, commissioning and handover.

**Commissioning and handover**

The commissioning and handover of an asset is a critical stage. Doosan uses a methodical approach to ensure that all vital tests and checks have been carried out before any operation begins. We offer a complete commissioning service including planning of commissioning activities, supply of temporary facilities for commissioning, engineering to support commissioning tests, back-out inspection of critical components, pressure testing, field checks and punch lists, documentation and QC.

In 2011 we successfully completed the major turnaround of the INEOS G4 ethylene plant in Grangemouth, Scotland, consisting of 2,023 work packs spread across 173 different process systems.
At Doosan we pride ourselves on providing complete solutions for our customers all over the world, with a breadth of technologies and capabilities that allow us to excel in even the most challenging conditions.

**Tanks**

Doosan Babcock’s complete tank life management programme is tailored to our customers’ needs. Our expertise stretches from design and fitness for service (FFS) assessments using Intergraph TANK™, to inspection, materials advice and full tank refurbishment.

We work closely with our customers and suppliers to ensure that the time the tank is out of service is kept to a minimum. From comprehensive project delivery to single service supply, our extensive range of services includes storage tank design, engineering and fitness for purpose assessments, structural design, tank inspection, surveys and risk-based assessments, pipework engineering instrumentation and electrical equipment.

“Our expertise stretches from design and fitness for service (FFS) assessments using Intergraph TANK™, to inspection, materials advice and full tank refurbishment.”

**Marine terminals**

Oil and gas marine terminals are an important part of the world’s major oil and gas field developments. In recognition of this, we have undertaken extensive work to support our customers with the development and implementation of solutions to keep their marine terminals operating at peak performance.

Marine terminals have their own set of unique challenges – challenges that Doosan Babcock has an impressive and successful track record of addressing. If you are looking for a repair solution that does not impact ship loading, or specialist repairs and installations over water (under the jetty), Doosan Babcock has the answer. Our long experience in the field includes EPC projects such as the replacement of fire deluge systems under jetties and specialised repair development and implementation on crucial oil loading lines.

**Specialist repairs for vessels and pipes**

Using a focused one-team approach with safety, excellence and innovation at the core, we support our customers through high-pressure and challenging repairs of critical components such as vessels and pipelines that are suffering from corrosion or cracks.

Doosan Babcock brings real value to your operation by offering complete compliant solutions within challenging time scales, from the development of repair options all the way through to repair implementation, testing and hand-over. Not only do we overcome complex technical challenges, we do so within extremely tight schedules, regularly achieving significant programme benefits for our customers.

**Vibration management**

The UK Health and Safety Executive has concluded that a large proportion of accidental hydrocarbon release occurs in pipework with small bore connections. Our plant integrity engineers provide industry-recognised consultancy in the areas of managing fatigue and small bore vibration, both to the onshore and offshore sectors.

We help our customers through the whole life cycle, from identifying strategies to manage fatigue, to developing proprietary customer-focused measuring technologies and solutions for rapidly solving any vibration-induced fatigue issues.

Our team of highly experienced asset engineers supports customers on platforms and process plant from the North Sea to the Caspian Sea. We have over 200 man years’ experience and have co-written the UK Energy Institute’s Guidelines for the avoidance of vibration-induced fatigue in process pipework. With credentials like these, it is little wonder that Doosan Babcock is the preferred partner for maintaining onshore and offshore assets.
Proprietary technologies developed for you

**Pipe Vibration Meter**

The Pipe Vibration Meter (PVM) is a unique hand-held device developed by Doosan Babcock to measure vibration and fatigue screening on pipework systems on offshore platforms. Using the PVM, your site staff can obtain rapid information on potentially hazardous vibrations without mobilising an expert. Because vibrations are often within acceptable limits, the PVM has helped our customers avoid numerous platform shutdowns, saving them millions in the process.

The PVM was awarded the “Challenge Award for Technology and Innovation” from the Offshore Contractors Association when it was first launched.

**Hazardous Area Logger**

Due to the many variables in a process that can cause vibration and fatigue, the issue of excess vibration can sometimes appear intermittent. Cognisant of the customer benefits of an intrinsically safe, continuous monitoring system, we developed our Hazardous Area Logger (HAL), which can be installed and left in hazardous areas such as offshore platforms. The HAL has been widely adopted by our customers, helping them to increase plant safety by accurately diagnosing excess vibrations and allowing them to safely address their vibration issues.

**Pipe-reeling test rig**

To support oil field development across the globe, Doosan Babcock has developed a unique pipe-reeling test rig to ensure subsea pipelines can safely withstand the harsh conditions during installation from a pipe laying vessel. The rig is the only one of its kind in the world. It features fully controllable and programmable reeling rates and temperature controls ranging from -15°C to +60°C (5°F to 140°F) to accurately simulate the various temperatures the pipelines are exposed to during the reeling process.
World-class capabilities

At Doosan Babcock, we are proud to have developed a global resource network that is second to none. We believe in continued investment in our future to ensure we remain at the forefront of technology, continue to attract the best calibre professionals and, in doing so, respond to the ever-evolving needs of our customers.
In 2013, we committed a further £20 million investment into our UK test facility and research and development activities, as well as opening new offices in Europe, the Middle East and Asia.

Our 5000m² factory in Renfrew, Scotland provides a range of machining, welding and fabrication services.

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Our 5000m² factory in Renfrew, Scotland provides a range of machining, welding and fabrication services.

We carry out hydraulic burst testing of subsea pipeline samples at pressures of up to 2,760 barG.

International manufacturing hubs

Our in-house manufacturing facilities in the UK, Germany, India, Vietnam and South Korea allow us to support our customers in all corners of the globe. Providing some of the largest workshops in our industry and equipped with the latest in machining equipment, these facilities give us the capacity to undertake the repair and manufacture of major plant components, negating the need to outsource to third parties.

Technology Centre and laboratories

We provide a comprehensive component test service in our Technology Centre in Renfrew, Scotland where we adopt the most advanced analytical equipment and techniques. Our customers trust us to take the latest emerging technology and establish its performance envelope, giving them the confidence that can only be gained through full-scale testing. Our team of technical staff consists of qualified engineers, test technicians and skilled craftsmen. We also have an accredited mechanical test laboratory that provides tensile, compression, charpy impact and hardness testing.

We provide:

- Four-point
- Simulated service testing of pipeline
- Umbilical component
- Wet insulation coefficient of
- Hydraulic burst
- Flexible
- Axial compression
- Pipe-in-pipe centraliser

Our state-of-the-art laboratories also provide a range of metallurgical services including non-destructive testing, failure analyses, materials evaluation and development, and mechanical testing.

Global resource strategies

Our global network combines local insight with world-leading expertise. We tailor teams of specialists to match clients’ needs, whether they require project management, engineering or technical expertise. We are also committed to delivering customer value through a truly global procurement capability and supply chain, delivering improvements in service, profit and risk management throughout the project lifetime, with a focus on providing our customers with total quality.
At Doosan Babcock we understand that our growth is intrinsically connected to the growth of our customers and to the sustainable development of our industry. As such, we focus on the development of long-term partnerships with our customers and our business partners, as well as committing significant investment to the development of skills that will become the lifeblood of our industry in the future.

Your trusted partner

We recognise how important it is for you to work with flexible and transparent partners who understand your business, which is why we place so much focus on collaboration and the development of long-term partnerships with our customers. Our focus is on supporting you, not only with bespoke technology solutions, but also with tailored financing and resourcing arrangements. We have the capacity to offer you a flexible financing package for your project, as well as tailored resourcing plans that allow you to meet your social, commercial and compliance obligations.

Where required, we can work in collaboration with organisations with complementary skills or support services. Our customers also find us open to contract models which aim to maximise value, for example by inclusion of performance-based elements and agreement of target costs, which demonstrate our willingness to invest in the success of the life extension strategy.

Shaping our industry

Investment in our industry is critical to a sustainable future for all. We take a leading role in numerous industry associations across the oil, gas, petrochemical and thermal and nuclear power sectors. Our activities cover everything from lobbying for investment in training with bodies such as the UK’s Engineering Construction Industry Training Board, to providing technical expertise on various committees including the American Society of Mechanical Engineers (ASME), and the British Institute of Non-Destructive Testing (BINDT).

Cultivating talent

Our products and services are only as good as the people behind them, so we work hard to recruit, train and develop the very best in the industry, searching globally for the best technology, design, engineering and project management talent.

We are the leading apprentice training provider in the UK engineering construction sector. Our Welding Skills Centre coordinates our training plans for site employees and has delivered over 1,200 workers into the industry in the last decade as well as providing formal skills recognition to a further 2,500. The Centre has been providing in-house technical training to the company since 1968, enabling the efficient and effective integration of behavioural safety and specialised skills to be embedded.

Investing in the future

Our training and development programmes are recognised as the best in the industry.

Our collaborative spirit extends beyond the internal organisation and embraces customers and communities, affiliates and partners.

Our passion for finding the best talent has taken us to both established and emerging markets.
Services to the oil and gas, petrochemical, process, thermal power and nuclear sectors:

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Doosan Babcock

Doosan Babcock is a specialist in the delivery of construction, aftermarket and upgrade services to the oil and gas, petrochemical, process, thermal power and nuclear sectors. Using the latest technologies, best-in-class engineering expertise and an industry-leading project management capability, the company builds, maintains and extends the life of customer assets worldwide.

Doosan Babcock is part of a powerful combination of companies united under the Doosan Group to deliver complementary technologies, skills and value to customers the world over.