HumiSeal® 1B31HS Acrylic Conformal Coating

Technical Data Sheet

HumiSeal® 1B31HS is a high viscosity and high solid content version of HumiSeal® 1B31. HumiSeal® 1B31HS is an acrylic coating demonstrates excellent flexibility, fluoresces under UV light for ease of inspection and is easily repaired. HumiSeal® 1B31HS coating is RoHS Directive 2002/95/EC compliant.

Properties of HumiSeal® 1B31HS

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Density, per ASTM D1475</td>
<td>0.95 ± 0.02 g/cm³</td>
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<tr>
<td>Solids Content, % by weight per Fed-Std-141, Meth. 4044</td>
<td>54.5 ± 1.0 %</td>
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<tr>
<td>Viscosity, per Fed-Std-141, Meth. 4287</td>
<td>6000 +/- 1500 cps</td>
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<tr>
<td>VOC</td>
<td>423 grams/liter</td>
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<tr>
<td>Drying Time to Handle per Fed-Std-141, Meth. 4061</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Recommended Curing Conditions</td>
<td>24 hrs @ RT or 30 min @ 76°C</td>
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<tr>
<td>Time Required to Reach Optimum Properties</td>
<td>7 days</td>
</tr>
<tr>
<td>Recommended Stripper</td>
<td>HumiSeal® Stripper 1080</td>
</tr>
<tr>
<td>Shelf Life at Room Temperature, DOM</td>
<td>24 months</td>
</tr>
</tbody>
</table>

Application of HumiSeal® 1B31HS

Cleanliness of the substrate is extremely important to the successful application of a conformal coating. Surfaces should be free of moisture, dirt, wax, grease and all other contaminants. Otherwise, ionic or organic residues on the substrate could be trapped under the coating and cause problems with adhesion or electrical properties. The highest long term reliability for a coated printed circuit assembly will be when the conformal coating is applied over a clean, dry substrate. The application of conformal coatings over no clean flux is a common practice. The user should perform adequate testing to confirm compatibility between the conformal coating and their particular assembly materials and process conditions.

Brushing

HumiSeal® 1B31HS may be brushed with an optional, but recommended, small addition of HumiSeal® Thinner 503. Uniformity of the film depends on component density and operator's technique.

Storage

HumiSeal® 1B31HS should be stored away from excessive heat or cold, in tightly closed containers. HumiSeal® products may be stored at temperatures of 0 to 35°C. Prior to use, allow the product to equilibrate for 24 hours at a room temperature of 18 to 32°C.

Caution

Application of HumiSeal® Conformal Coatings should be carried out in accordance with local and National Health and Safety regulations.

The solvents in HumiSeal® Conformal Coatings are flammable. Material should not be used in presence of open flame or sparks. Use only in well-ventilated areas to avoid inhalation of vapours or spray. Avoid contact with skin and eyes.

Consult MSDS/SDS prior to use.
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