Short Breaks in the Forest
at Center Parcs 2014-2015
contents

Discover 4-5
Subtropical Swimming Paradise 6-7
Children’s Activities 8-11
Adult Activities 12
Aqua Sana Spa 13-15
Eating Out 16-17
Groups 18
Retail Therapy 19
Accommodation 20-31
The Villages 32-51
Conferences & Events 52-53
Center Parcs Europe 54
This is a place where the days are yours. Where you can feel the wind in your hair or the forest beneath your feet. A place where opportunities abound. You can take your time or fill the day. A place where you can go and explore with adventures just waiting to be discovered. Where time is precious, not pressured.

Imagine the possibilities that a short break here could bring.
Center Parcs has five stunning locations in the UK. Set in vast natural forest landscapes with lakes and streams there are acres of woodland to explore, many opportunities to try new things and plenty of space to kick back and relax.

With an unparalleled choice of activities there are abundant possibilities for everyone, whatever the weather. From reclining in the Aqua Sana Spa to riding the rapids in the Subtropical Swimming Paradise, or braving a zip wire through the trees to simply spectating and feeling part of the action.

Nature is the backdrop to everything at Center Parcs; your accommodation lies within the trees and it's so rewarding to spend time with our experienced Conservation Rangers on guided trails to learn more about the rich and varied wildlife and forest habitats.

Center Parcs. Your family. Your time.
The subtropical environment is maintained at a blissful 29.5°C. It's summer all year round.
Swimming Paradise

Deep blue lagoon waters and thrilling experiences bathed in tropical warmth, all day every day.

From crashing waves, to sparkling whirlpools set amongst exotic plants and trees, the Subtropical Swimming Paradise is endless fun for all ages.

Swimming outside under a starry sky is pure magic, especially on a dark frosty night.

Tumbling down the outdoor wild water rapids is a real adventure and there are flumes and slides to delight all ages.
Reassuring breaks for little ones

When you’re under five, there’s something fresh and exciting to discover every day: a new skill to master, like swimming with floats or riding a bike with stabilisers; a new activity, like a Teddy Bears’ Picnic; a new wonder, like seeing rabbits, ducks, and moorhens outside your patio door, waiting for their breakfast.

We’ve gone the extra mile to smooth the way for you with a baby or a toddler. As you’d expect, the practicalities encompass everything from cots and high chairs in the accommodation, crèche facilities to children’s menus, nappy changing to bottle warming, babysitters to buoyancy aids. What you’ll really appreciate though, is the support of our staff at every level. We understand that things don’t always go to plan with toddlers and they often have their own minds.

We are proud to have been awarded the Tommy’s Baby Friendly Award for 11 consecutive years. This award, voted entirely by parents, recognises companies going out of their way to provide a better experience for babies, mums and dads.
We have a range of organised activities that give young children a chance to learn and practice new skills. You may decide to slip away to the spa and use the Crèche or do a parent and child activity such as Messy Play, the choice is yours.

A sample of the under-5s activities include*:

- **SwimaSong**
  A chance to use the pool before everyone else. It’s designed to improve water confidence with floats and a sing-a-long too.

- **Crèche**
  Purpose built for children from 3 months to 3 years with a new activity each day.

- **Messy Play**
  Children love getting messy and we give them plenty of opportunity, playing with water, sand, playdough, spaghetti and cornflour, as well as making finger, sponge and sticky pictures.

- **Baby Memorable Imprint**
  It’s amazing how quickly children grow up. And what better way to create an enduring memento of your little one’s childhood than with a beautiful three dimensional hand or footprint keepsake.

- **Teddy Bears’ Picnic**
  Bring your teddy and join in with songs and games, then follow the Teddy Trail to our Teddy Bears’ Picnic and meet everyone’s favourite bear, Rupert.

* Please note that these are just a sample of what’s on offer for children of all ages. Please refer to www.centerparcs.co.uk for full details of activities available at each Village. Most activities are subject to a charge, see full details of what is and isn’t included in the price of your break in our Terms and Conditions.
Try new adventures

There are so many activities available; choosing which ones to do is the hardest part. Who knows where it could lead? We’ve examples of children who tried something at Center Parcs for the first time and are now representing their country in that activity. But the overriding aim is for your children to have a great time, maybe try something new, or just have fun doing their favourite sport or pastime.

One thing’s for sure, you’re unlikely to hear the dreaded ‘boring’ word.

5–8 years*
• Soccer Academy
• Junior Archery
• Junior Fencing
• Craft Activities
• Ranger’s Ramble

8 and over*
• Aerial Adventure
• Aqua Jetting
• Adventure Golf
• Street Boarding
• Laser Combat

Teens*
• Quad Biking
• Segway Experience
• Art Class
• Climbing
• High Ropes

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Actively inspired

Center Parcs is not just for children. Grown ups, you can get involved too. At Center Parcs there is no pressure; it’s up to you to decide. What we can promise are plenty of possibilities from calm creative activities, to demanding competitive challenges to get your heart racing. Indoor or outdoor, wet or dry, you’ll find plenty of scope to enjoy yourselves, maybe even revisit childhood pleasures – who knows?
You’re very welcome...
Each Village has its very own Aqua Sana and whether you are a seasoned spa goer or a first timer, you’ll be sure of a warm and friendly welcome. The benefits of taking time to spa have been known for centuries and at Aqua Sana we will take you on a wondrous journey of discovery.

Our World of Spa features the widest selection of different experience rooms in the UK. With gorgeous uplifting aromas, balmy steam and gentle music; you’ll soon discover all the benefits that sensory relaxation can bring. All this and an outdoor pool, extensive chill-out spaces and a wide choice of treatments.

For the ultimate indulgence visit Vitalé Café Bar with it’s mouth-watering selection of fresh and tasty Mediterranean dishes.

You can book and enjoy the World of Spa during your short break or indulge yourself with a Spa Day or a pampering overnight Spa Break.

Spa Days
We have a range of different options, visit aquasana.co.uk/spabooking to find out more.

Spa Breaks
Overnight breaks with access to World of Spa, treatments, lunch, dining vouchers and overnight accommodation.

Gift Vouchers
Our Spa Day vouchers make a wonderful gift for friends, relatives or that special someone who deserves pampering.

For more information call 03448 266 200 or visit www.aquasana.co.uk
As well as the relaxing benefits of the World of Spa, we have highly trained therapists and use some of the finest treatment houses to offer you a stunning choice of therapies to nourish, hydrate and renew your face and body.

From the visible results of rejuvenating facials through to deep relaxation massages, we aim to make you feel amazing.
Eating out

There’s never been a better selection of restaurants, from updated Center Parcs favourites to a small selection of high street brands for you to enjoy.

Whether you’re looking for a quick bite to refuel between activities, a relaxing coffee, a hearty meal to satisfy the whole family or a romantic dinner for two, Center Parcs has the right restaurant for you. Children can choose from healthy and appetising organic menus or ask for a half-portion of adult meals in most restaurants.

<table>
<thead>
<tr>
<th>Restaurants, Bars &amp; Bistros</th>
<th>Whinfell</th>
<th>Sherwood</th>
<th>Elveden</th>
<th>Woburn</th>
<th>Longleat</th>
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</thead>
<tbody>
<tr>
<td>Bella Italia - <em>caffe, bar, ristorante</em></td>
<td>✔️</td>
<td></td>
<td>✔️</td>
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<tr>
<td>Café Rouge - <em>French style</em></td>
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<td>Foresters’ Inn - <em>gastro-pub</em></td>
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<tr>
<td>Hawtons Bar and Restaurant - <em>British</em></td>
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<td>✔️</td>
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<td>✔️</td>
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<tr>
<td>Huck’s - <em>American bar &amp; grill</em></td>
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<td>✔️</td>
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<tr>
<td>Lakeside Inn - <em>traditional pub fayre</em></td>
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<td>Lakeview Hotel Breakfast Room</td>
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<tr>
<td>Leisure Bowl - <em>bar</em></td>
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<tr>
<td>Rajinda Pradesh - <em>contemporary Indian</em></td>
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<td>✔️</td>
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<td>✔️</td>
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<tr>
<td>Sports Café - <em>all day dining</em></td>
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<td>✔️</td>
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<tr>
<td>Strada - <em>authentic Italian</em></td>
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<tr>
<td>The Grand Café - <em>bistro</em></td>
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<tr>
<td>The Pancake House - <em>Dutch pancakes</em></td>
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<tr>
<td>The Shearing House - <em>best of British</em></td>
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<tr>
<td>Aqua Sana</td>
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<tr>
<td>Vitalé Café Bar - <em>Mediterranean café</em></td>
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Casual Dining at all Villages

Dining In
*delivery and collection service – Indian, Chinese and Italian*

The Canopy Café and Bar
*snacks and drinks by the pool*

Dexters Kitchen
*fast food, dine in or take away*

Starbucks
*coffee shops*

*This list is correct at time of going to print.*
Celebrations and reunions
Great short breaks for groups

Book by phone and get the services of a personal event planner.*

Center Parcs is an ideal place to get together as a group. From college reunions to family celebrations, Center Parcs is a great place to meet up and spend time. We know that organising it can be stressful and we want to make it as easy as possible.

For a group that includes 10 or more adults, we offer the services of a personal planner to take the weight off your shoulders by providing help with organising your activities and restaurant bookings.

Your personal event planner can arrange all your activities for you, which can even include special sessions just for your group, i.e. Paintballing, Aerial Adventure and so on.

Step by step
1. Choose your dates
2. Call 03448 267 726 to book your stay
3. Your personal event planner will then get in touch with you

* The services of the event planner are only available if you make your group booking by phone
Retail therapy

For quiet nights in, the ParcMarket, our own continental style supermarket, sells everything from freshly baked bread, fresh fruit and vegetables to quality meats and cheeses. There’s a range of ready prepared foods. You’ll find all the essentials such as baby food, nappies plus toiletries for the whole family, too.

Browse the extensive choice of beers, wines and spirits - spoil yourself. And if you like to barbecue, pick up everything you are likely to need. For orders over £40.00 we can organise free delivery to your accommodation.

There are a whole range of shops to choose from:

- **Aquatique**
  swimwear
- **Just Kids**
  toys and games for all ages
- **The Store Room**
  original gift ideas
- **ParcMarket**
  supermarket
- **ParcMarket Express***
  convenience store
- **Refresh†**
  newsagents
- **Time for Shade**
  stunning timepieces, sunglasses and jewellery
- **Sportique**
  sports & leisure wear
- **Spirit**
  designer clothing
- **Treats**
  confectionery

* Only at Woburn Forest. †Except Elveden Forest. This list is correct at time of going to print.
Home from home

Staying in the heart of the forest is a special part of the experience and we'll try to make you feel at home from the moment you arrive.

Whatever the size of your party or budget, Center Parcs should be able to meet your needs. There are different sizes and styles of accommodation all cleverly arranged to give you a sense of privacy and seclusion.

There are also apartments available at Whinfell, Sherwood and Longleat as well as hotel rooms at Elveden and Woburn Forest.

Accommodation types

<table>
<thead>
<tr>
<th></th>
<th>Comfort</th>
<th>Comfort Plus</th>
<th>Woodland Lodge</th>
<th>Original Executive</th>
<th>New Style Executive Lodge</th>
<th>Exclusive</th>
<th>New Style Exclusive Lodge</th>
<th>Treehouse</th>
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<tbody>
<tr>
<td>Whinfell Forest</td>
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<td>Sherwood Forest</td>
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<td>Longleat Forest</td>
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For full details of all our types of accommodation, prices, availability and bookings visit www.centerparcs.co.uk

Photography - Actual layouts and décor of accommodation may vary
Our Comfort Villas and Lodges offer practicality and good value with all the basic essentials in a sociable open plan setting with original style décor.

And Comfort Plus Villas and Lodges add those little extras that make a big difference - such as a DVD player, dishwasher and towels.
Original Executive accommodation

The Executive range of Villas, Lodges, Apartments and Hotel Rooms have original style décor.

They include daily maid service and all bedrooms have en-suite bathrooms* with towels provided. Some even have their own sauna.

*Excluding some Lodges at Whinfell Forest
Exclusive Lodges

With all the features of Original Executive accommodation and more, our two-storey, detached Exclusive Lodges are designed for families or friends, who want complete relaxation with the privacy of their own spa area.

The Exclusive Lodges include a steam room, sauna and an outdoor hot tub, so that you can relax and spoil yourself after an active day at Center Parcs.
Woodland Lodges

Stylish interior design, open plan living and oak-style flooring make our Woodland Lodges a popular choice. Fitted with modern furnishings, features and appliances, these contemporary Lodges are a great choice of accommodation for you to relax in and enjoy the Center Parcs experience.
If you want to go back to nature without losing the comfort of modern furnishings and stylish interior design, then the New Style Executive Lodge is for you. Spoil yourself with the added luxury of en-suite bathrooms with rainforest showers, kick back and relax in front of the flatscreen TVs housed in the lounge and bedrooms, entertain in the fully equipped kitchen, or pour yourself a glass of wine as you dine in the private patio area – complete with brick-built barbecue stand.

This accommodation also benefits from a daily maid service. Our larger four-bedroom New Style Executive Lodges also benefit from a games room.
Switch off from the outside world and step into a world of relaxation and fun with our two-storey detached Exclusive Lodges. Featuring modern styling and contemporary furnishings, this four-bedroom Lodge has a fully equipped kitchen with open plan living and dining area. Savour the little luxuries on hand, including a daily maid service and TV in every bedroom. And, to wind down after a busy day, the New Style Exclusive comes with its own secluded sanctuary including a private spa and sauna, steam room and outdoor hot tub, as well as a games room.
Our two-storey Treehouses are the height of luxury, where extravagance is echoed in every room. Get closer to nature as each of the four en-suite bedrooms has its very own balcony, opening up to fantastic forest views. Inside, woodland meets wow-factor as the fully equipped kitchen brings a modern touch to your stay, including a wine cooler, coffee maker and blender. The spacious family lounge is home to a flatscreen TV – including Sky channels and Blu-ray player – while iPod docking stations throughout let you fill the Treehouse with music of your choice.

Guaranteed fun is just a few feet away; simply walk across a private bridge to your very own games den where you’ll find a flatscreen TV, pool table, games console and Blu-ray player, as well as bar area with fridge and ice maker. To help you unwind after an active day, there is a Physiotherm infrared room and an outdoor hot tub.
Whinfell Forest
Cumbria

The location is stunning – Whinfell Forest is in a beautiful setting on the edge of the Lake District. The impressive glass covered Village Centre is a lively focus for a variety of activities and there’s a fine tradition of live entertainment in the Green Room. Across the lake, the Sports Plaza offers a full range of sporting facilities. Whinfell Forest is a great place for wildlife watchers and nature lovers, so there are magical moments in store, especially when you catch sight of the red squirrels.
Natural landscapes

Nestled in a stunning landscape, with Scandinavian-style lodges set in woodland, you’ll find the friendliness and hospitality of this part of the world reflected in all aspects of the Village.

Experience the exhilaration of the Canyon Ride, the longest of its kind in the UK, in the beautiful Subtropical Swimming Paradise.

The terrain inspires outdoor activity of all kinds and the Outdoor Activity Centre features a number of pursuits from the rugged thrill of Quad Biking, to the skilful challenge of Archery and the excitement of Paintballing.
Sherwood Forest
Sherwood Forest
Nottinghamshire

Deep in the Nottinghamshire countryside, Sherwood Forest sits in 400 acres of magnificent pine forest which celebrates nature. There’s an invigorating mix of woodland and lakeside, the perfect setting for exploring, relaxing and spending quality time with friends and family. Life revolves around the leafy terraces of the Village Square, where there’s a choice of places to relax and watch the world go by or discover our range of shops.
At the exhilarating end of the spectrum, in the legendary Subtropical Swimming Paradise, you can shoot the rapids, ride the flumes and crest the waves – even take an Aqua Jetting session. There's also the thrilling Grand Cascade family raft ride. On a circular ride for four, it will take your breath away as you twist and turn down the 200-metre flume.

The deep water lane pool is the setting for a range of exciting activities, such as Snorkelling, Aqua Zumba and other exciting water-based activities.

For less strenuous activities, The Nature Centre provides a wealth of information about the wildlife and the experienced Conservation Rangers will take great pleasure in showing you the Badger-cam and Wildlife Hide.

Sherwood Forest's beautiful breezy lake is simply stunning and is an ideal setting for watersports whilst the Outdoor Activity Centre offers Paintball, Junior Quad Biking, Laser Combat, Archery and more.
Elveden Forest
Suffolk

Elveden Forest is set in over 400 acres of stunning forest in delightful rural Suffolk, which inspires an outdoor lifestyle. The Village Square is at the heart of all the action, with the Subtropical Swimming Paradise on one side and the Sports Plaza on the other and a variety of places to relax, eat, drink and shop.
Stroll through the meandering Village Square and you’ll come across the picturesque lake with its attractive fountain. The beautiful sandy beach is the setting for all types of watersports. Nearby is the Treasure Island where you can play an exciting game of Adventure Golf and is also home to Water Cable Ski, the quickest and easiest way to learn to Waterski and Wakeboard. This seasonal activity is a fantastic way to learn on a fixed course and in a safe environment.

In the Subtropical Swimming Paradise, you’ll find Tropical Cyclone, a world first, gravity defying family water ride, and our new family adventure water playground Venture Cove.

The vibrant Leisure Bowl can be found in the Sports Plaza with its ultraviolet ten pin bowling lanes and a bar serving a wide range of cocktails with great views across the Subtropical Swimming Paradise. Also in the Sports Plaza, there are a whole range of exciting activities including an Indoor Climbing Wall, Roller Skating and Badminton Courts.

Over at The Country Club, you’ll find the pampering haven that is Aqua Sana Spa where you can relax and enjoy World of Spa or indulge in a treatment. The Foresters’ Inn and the scenic nine hole, par-3 golf course are also located here.

Come on a forest adventure and discover our activities at The Outdoor Activity Centre. Take aim and fire in Target Archery or venture into the woodland on a Quad Bike Safari, you’ll be amazed at what’s on offer.
Woburn Forest
Bedfordshire

Only an hour away from London and nestled in a 365 acre forest, our new Village, Woburn Forest will be the showcase of our latest innovations. The design of this Center Parcs is the most exciting yet with beautiful undulating forest landscapes, the largest Subtropical Swimming Paradise, magical views over the lake and forest with modern Lodges bringing guests closer to nature.
Like all our Villages, Woburn Forest has an extensive range of sports and leisure activities plus a variety of our favourite restaurants and a state-of-the-art Aqua Sana Spa. It features the Outdoor Activity Centre as well as Action Challenge which will see guests whizzing through the trees on our zip wire.

At the heart of the Village is our largest and most iconic Subtropical Swimming Paradise heated to 29.5°C, whatever the weather, with exhilarating water rides and safe family water play areas. From floating on the waves or roaring through the Wild Water Rapids there’s plenty of excitement for the whole family.

The lake’s stunning setting is the perfect location to enjoy the magnificent views of the forest, whilst lazing around on a pedalo or relaxing on the beach. You can also soak up the wonderful atmosphere at The Pancake House located on the waterfront, the ideal spot for refuelling between activities.
Situated in the beautiful Longleat Estate is the simply stunning, Longleat Forest. The hilly landscape is truly spectacular and you’ll see hundred-year-old Giant Redwoods. To get around, you can cycle, walk or catch the land train. Wherever you go, you’ll be delighted by the gorgeous views.
Three centres of activity – the Plaza, the Village Square and the Jardin des Sports are all set in dramatic undulating terrain. To make it easier to get about the hilly site, there is a free land train service that links all the main areas. If cycling is more your thing, there is an elevated boardwalk and many scenic cycle paths to enjoy.

The alpine-style Pancake House sits at the top of the boardwalk and enjoys views down to the valley below. Located in the valley is the lake, where you can spend time relaxing on the beach or out on the water. Nearby is the Jardin des Sports with many sports and activities to enjoy, plus restaurants to help you refuel.

At the Outdoor Activity Centre you can experience the thrill of Quad Biking or challenge your friends and family to Paintball or Laser Combat.

Meanwhile, in the Plaza you’ll find a whole range of restaurants, cafés and shops; an ideal place to spend a leisurely morning or afternoon. The Subtropical Swimming Paradise is also here and has an outdoor pool area, which has a special atmosphere at dusk.
Wise meeting organisers choose the best venues

@CP_UK_Events
CenterParcsUKCorporateEvents
Center Parcs Conferences and Events
The natural place for business

Set within stunning forest locations of around 400 acres, Center Parcs has a unique environment that will refresh, revitalise and motivate your delegates. With award winning venues, first class facilities and experienced events teams, choose one of our UK locations and enjoy the perfect mix of business and pleasure.

We offer a choice of meeting rooms in a purpose-built, modern facility – 'The Venue' – ideal for all business needs from hosting a small departmental meeting to a larger sales conference for up to 600 delegates and gala dinner.

Our range of team building activities has been designed to utilise the range of facilities and to get delegates motivated and thinking in different ways. Whether you want a few hours or an entire day, our activities will inspire delegates of all abilities.

<table>
<thead>
<tr>
<th>Max. Capacities</th>
<th>Sherwood</th>
<th>Elveden</th>
<th>Longleat</th>
<th>Woburn*</th>
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<tbody>
<tr>
<td>Theatre-style</td>
<td>600</td>
<td>450</td>
<td>500</td>
<td>800</td>
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<td>Cabaret-style</td>
<td>320</td>
<td>272</td>
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<td>Classroom-style</td>
<td>300</td>
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<td>16</td>
<td>120</td>
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<td>Boardroom</td>
<td>36</td>
<td>40</td>
<td>25</td>
<td>30</td>
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<td>U-Shape</td>
<td>34</td>
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<td>Dinner Dance</td>
<td>480</td>
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<td>Number of Suites</td>
<td>5</td>
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<td>7</td>
<td>8</td>
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<td>18.1 x 30.7</td>
<td>32.1 x 23.6</td>
<td>48.36 x 16.77</td>
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<tr>
<td>Bedrooms</td>
<td>Over 600</td>
<td>Over 600</td>
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<td>Over 600</td>
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</table>

With an impressive client list of blue chip companies from a wide variety of market sectors, more and more organisations are discovering the benefits of holding their event at Center Parcs. Recent clients include:

For bookings or enquiries call our Sales Team on 03448 267 715 or visit www.centerparcsevents.co.uk

*Woburn Forest capacities are provisional and subject to change.
Europe

Villages in Holland, Belgium, France and Germany

The European Villages detailed below are owned and operated by a completely separate company to Center Parcs UK, by Center Parcs NV. As such, we (Center Parcs Limited) act as an agent when booking any breaks for you at any of the below locations. Terms and conditions will be sent with your booking confirmation. Please notice they differ from Center Parcs UK.

They offer a similar range of accommodation in beautiful, natural surroundings, the Subtropical Swimming Paradise and a range of sports and leisure facilities. Some Villages have special features, such as the thrilling Flow Rider at De Eemhof and the Montana Snow Centre at De Kempervennen for all year round skiing. Le Lac d'Ailette in France has a stunning Water Playhouse in the pool, Les Bois-France has a riding school by the Château and Nature & Spa at Bispinger Heide is a well-being centre. Themed pools for snorkelling are a big attraction at some of the European Villages.

You’ll find all the details of the European Villages on the website at www.centerparcs.com. Bookings can be made online or by calling our European Reservations team:

03448 267 725

Holland
De Eemhof
De Huttenheugte
Het Meerdal
Het Heijderbos
De Kempervennen
Port Zélande

Belgium
De Vossemeren
Erperheide

France
Les Trois Forêts NEW
Les Bois-Francs
Les Hauts de Bruyères
Le Lac d’Ailette

Germany
Bispinger Heide
Park Hochsauerland
## Village journey guide

Distances in miles from City to Villages

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<th>EF</th>
<th>WO</th>
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**WF** Whinfell Forest  
**SF** Sherwood Forest  
**EF** Elveden Forest  
**WO** Woburn Forest  
**LF** Longleat Forest

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**Whinfell Forest**  
Penrith  
Cumbria  
CA10 2DW

**Sherwood Forest**  
Rufford, Newark  
Nottinghamshire  
NG22 9DN

**Elveden Forest**  
Brandon  
Suffolk  
IP27 0YZ

**Woburn Forest**  
Millbrook  
Bedford  
MK45 2HZ

**Longleat Forest**  
Warminster  
Wiltshire  
BA12 7PU

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**to book visit** [www.centerparcs.co.uk](http://www.centerparcs.co.uk)  
**or call** 03448 266 266

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