### Engine

<table>
<thead>
<tr>
<th>Model</th>
<th>Mitsubishi S4Q2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated net power</td>
<td>31 kW (ISO 9249)</td>
</tr>
<tr>
<td></td>
<td>42 hp</td>
</tr>
</tbody>
</table>

### Weights

<table>
<thead>
<tr>
<th>Operating weight</th>
<th>4800 kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>with canopy</td>
<td>10,582 lb</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Operating weight</th>
<th>4920 kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>with cab</td>
<td>10,844 lb</td>
</tr>
</tbody>
</table>

- Weight with counterweight, rubber tracks, bucket, operator, full fuel and auxiliary lines.
- Weight varies depending on machine configuration.
# 304C CR Mini Hydraulic Excavator
*Engineered by Caterpillar® to deliver high levels of productivity, versatility and serviceability.*

<table>
<thead>
<tr>
<th>Comfort and Ease of Operation</th>
<th>Performance and Versatility</th>
<th>Low Operating Costs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cab or Canopy, the 304C CR offers a spacious and comfortable work area with expansive legroom. Compact radius design gives greater machine versatility and the capability to work within confined areas. <em>pg. 4</em></td>
<td>High dig forces, fast cycle times and high bucket rotation angles deliver the productivity that customers demand. A choice of stick lengths and Cat® Work Tools makes the 304C CR even more versatile. <em>pg. 5</em></td>
<td>Robust, reliable and easily serviced are key attributes of the C Series CR design. Service points are easily accessed through rear door and side cover and a 500-hour engine oil change period lowers operating costs. <em>pg. 6</em></td>
</tr>
</tbody>
</table>

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*Powerful performance levels in a compact radius machine. The 304C CR delivers high productivity in the tightest applications.*
**Angle Blade Configuration**

The versatility and productivity of the Cat C Series machine can be increased even further by ordering the hydraulic angling dozer blade configuration. *pg. 7*

**Customer Support**

Caterpillar dealers offer unmatched customer support with excellent equipment management services and fast parts availability, resulting in maximum uptime and minimum repair costs. *pg. 8*
Comfort and Ease of Operation
Class leading space and top level features lead to a comfortable and productive environment.

Impressive Cab Dimensions.
The CR C Series gives the operator a comfortable and spacious working environment with excellent visibility.

Optional Air Conditioning. Optional air conditioning or fan and sun blind package offers further operator comfort.

Sliding Cab Door. The sliding door system offers good access and maintains the machine's compact dimensions to reduce the risk of damage.

Fully Pilot Operated Controls.
Pilot operated controls on all services including travel levers and dozer function ensure that “as new” levels of controllability are maintained throughout the machine life.

Automatic Two Speed Function.
Improves machine maneuverability around the job site. Increased productivity by balancing high speed travel requirements with controllability.

Joystick Mounted Auxiliary and Boom Swing Functions. The new joystick mounted position of these functions gives “fingertip” control and a clear cab floor.

Compact Radius Design.
Compact radius design gives greater machine versatility and the capability to work within confined areas. The radius of the upper body stays within the width of the undercarriage so the operator can concentrate on the work being done without having to worry about the back of the machine.

High Level of Standard Comfort Features.
Reclining suspension seat, power point, adjustable wrist rests and a cup holder are standard features on the Cat C CR machines.

The clear flat floor space and superior operator legroom provide high levels of operator comfort and help minimize fatigue.
Performance and Versatility

The range of Cat buckets and hydraulically powered tools are machine matched to optimize performance.

Fast, Powerful Digging. High digging forces and fast cycle times through smooth responsive hydraulics, ensure that the Cat C Series CR machines deliver the productivity that customers demand.

Load Sensing Hydraulics. Load sensing hydraulics optimize flow for smooth powerful performance and increased fuel economy.

Dozer Blade Float Function. The dozer float enables easy ground levelling for landscaping and finishing applications, as well as more efficient site clean-up.

Stick Options. A choice of standard or long stick enables matching of machine to application.

Hydraulic 'Thumb Ready' Sticks. All Cat CR C Series machines come standard with stick mounted brackets, ready to fit a hydraulic thumb.

Auxiliary Lines and Connectors. The auxiliary lines and connectors including quick connections are fitted as standard, meaning the Cat 304C CR comes ready to work. Hammer (one-way) and auger (two-way) auxiliary lines are also fitted as standard.

Bucket Angle. High rotation bucket angle combines good spoil retention and flat back trench characteristics.

Wide Range of Work Tools. These tools are designed to get the best out of the machine and deliver excellent value through high productivity and long life. Tools include:
- Digging buckets
- Ditch cleaning buckets
- Angling ditching buckets
- Hydraulic hammers
- Augers

Mechanical Quick Coupler. The Cat Quick Coupler makes tool changes fast and easy. It maximizes performance as it is compatible with all standard work tools.

Work Tools versatility is further enhanced with the option of a second additional auxiliary supply.
Low Operating Costs
Good access to main check points and major components makes servicing and maintaining the 304C CR easier.

**Swing Out Rear Door.** Provides access to major components and service points:
- Engine oil check and fill
- Vertically mounted engine oil filter
- Starter motor
- Alternator

**S•O•S™ Oil Sampling Valve.**
Allows easy sampling of the hydraulic fluid for preventative maintenance.

**Side-By-Side Radiator and Oil Cooler.**
Simplifies cleaning and reduces maintenance times with greater accessibility.

**Lifting Side Hood.** Allows excellent access to:
- Air filter
- Main implement valve
- Auxiliary change over valve
- Accumulator
- Fuel filter
- Hydraulic tank

**500 Hour Oil and Filter Change Period.**
Reduces operating costs and machine down time.

**Front Linkage.** Protected front linkage lines are routed above the boom and stick to help reduce damage and downtime.

**End Dampening.** End dampening on both boom and stick cylinders reduces shock loading, increasing component life and improving soil retention when loading at height.

**Liner Bearings.** Liner bearings in the swing casting deliver longer component life and reduced parts replacement costs.
**Angle Blade Configuration**

*Increased versatility and productivity are offered with the Cat angle blade.*

**Versatility and Productivity.** The Cat C Series machine can be made even more productive by ordering the angle dozer blade configuration.

**Strong and Durable.** The Cat hydraulic angle blade is engineered to be strong and durable with a hardened steel wear edge and good protection to cylinders and hydraulic lines.

**Angle Blade Positioning.** The angle blade can be positioned straight ahead or angled up to 25 degrees to the left or right reducing the number of times required to back-up and reposition when backfilling thus reducing operation time.

**Single Control Lever.** All dozer functions are controlled from inside the cab, with fully proportional fingertip control to position the blade at any angle, from the start to 25 degrees left or right while travelling in either direction.

**Full Pilot Control.** Full pilot control means no cables or linkages to wear, keeping “as new” controllability throughout the machines life and reducing maintenance costs.

**Load Sensing Hydraulics, High Traction Force and Auto 2-Speed Travel.** These features are standard on the Cat C Series CR machines and ideally suited for getting the best out of the angling blade installation.

**Excellent Blade Visibility.** The compact radius design of the Cat C Series machines gives excellent visibility to the blade in any position, allowing the blade to be positioned behind the operator and away from the front linkage for better access when back dragging and finishing in tight areas.
Selection. Make detailed comparisons of the machines under consideration before you purchase. Your Cat dealer can give you precise answers to your questions, as well as estimate component life, preventive maintenance cost and the true cost of lost production.

Purchase. Look past initial price. Consider the flexible financing options available, as well as day-to-day operating costs. Look at dealer services that can be included in the cost of the machine to yield lower equipment owning and operating costs over the long haul. Your Cat dealer can provide a package to meet your needs.

Operation. Improving operating techniques can boost your profits. Your Cat dealer has training literature, video tapes, classes and other ideas to help increase your productivity.

Equipment Maintenance Services. More and more equipment buyers are planning for effective maintenance before buying. Choose from your dealer’s wide range of maintenance services at the time you purchase your new machine. Repair option programs guarantee the cost of repairs up front. Services that help optimize machine performance include:

- Customer Support Agreements
- S•O•S™ and Coolant Sampling and Technical Analysis
- Maintenance contracts
- Scheduled technical inspections

Unmatched Product Support. You will find nearly all parts at our dealer parts counter. Cat dealers use a world-wide computer network to find in-stock parts to minimize machine downtime.

Save money with genuine Cat Remanufactured parts. You receive the same warranty and reliability as new products at a cost savings of 40-70 percent.
Engine

Model          Mitsubishi S4Q2
Rated net power (ISO 9249) 31 kW 42 hp
Gross power    32 kW 43 hp
• Net power rating per ISO 9249 and EEC 80/1269
• Meets U.S. EPA Tier 2 emission regulations

Weights

Operating weight with canopy 4800 kg 10,582 lb
Operating weight with cab    4920 kg 10,844 lb
• Weight with counterweight, rubber tracks, bucket, operator, full fuel and auxiliary lines.
• Weight varies depending on machine configuration.

Engine Dimensions

Bore           88 mm 3.45 in
Stroke         103 mm 4.05 in
Displacement   2.505 L 153 in³

Travel System

Travel speed – high    4.6 km/h 2.8 mph
Travel speed – low     2.6 km/h 1.6 mph
Max traction force – high speed 23 kN 5,170.6 lb
Max traction force – low speed 44.6 kN 10,027 lb
Gradeability (max) – high 30°
• Each track is driven by one independent 2-speed motor
• Drive modules are integrated into the roller frame for total protection
• Straight line travel when tracking and operating the front linkage simultaneously

Service Refill Capacities

Cooling system    11 L 2.90 gal
Engine oil        7 L 1.85 gal
Fuel tank         72 L 19.02 gal
Hydraulic tank    48 L 12.7 gal
Hydraulic system  78 L 20.6 gal

Hydraulic System

Load sensing hydraulics with variable displacement pump
Pump flow at 2400 RPM 119 L/min 31.4 gal/min
Operating pressures – equipment 245 bar 3,553 psi
Operating pressure – travel 245 bar 3,553 psi
Operating pressure – swing 176 bar 2,552 psi
Auxiliary circuit – Primary 70 L/min 18.5 gal/min
               (186 bar/2,734 psi)
Auxiliary circuits – Secondary 35 L/min 9.25 gal/min
               (174 bar/2,524 psi)
Digging forces – stick (standard) 24.7 kN 5,550 lb
Digging force – stick (long) 21.3 kN 4,788 lb
Digging force – bucket 44.7 kN 10,050 lb

Swing System

Machine swing speed 9 RPM
Boom swing – left (without stop) 80°
Boom swing – left (with stop) 60°
Swing – right 50°
• Automatic swing brake, spring applied, hydraulic release
• Centralized lubrication

Sound Levels

Canopy  78 dB(A)
Cab     80 dB(A)
• Operator sound pressure levels measured per ISO 6396 (dynamic).

Electrical System

• 50-amp alternator
• 12-volt, 650 CCA, 52 amp/h maintenance-free battery
• Sealed electrical connectors

Blade

Width 1980 mm 77.95 in
Height 375 mm 14.75 in
Dig depth 540 mm 21.25 in
Lift height 420 mm 16.55 in
• Blade flotation function provides easier operation
• Replaceable, hardened, wear resistant cutting edge
### Dimensions and Lift Capacities

#### Standard Stick Long Stick

<table>
<thead>
<tr>
<th></th>
<th>Standard Stick</th>
<th></th>
<th>Long Stick</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3300 mm 10'10&quot;</td>
<td>3</td>
<td>3690 mm 12'1&quot;</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>2440 mm 8'0&quot;</td>
<td>4</td>
<td>2760 mm 9'1&quot;</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>5460 mm 17'11&quot;</td>
<td>5</td>
<td>5830 mm 19'2&quot;</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>5630 mm 18'6&quot;</td>
<td>6</td>
<td>5990 mm 19'8&quot;</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>5280 mm 17'4&quot;</td>
<td>7</td>
<td>5480 mm 18'0&quot;</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>3690 mm 12'1&quot;</td>
<td>8</td>
<td>3900 mm 12'10&quot;</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>2350 mm 7'9&quot;</td>
<td>9</td>
<td>2530 mm 8'4&quot;</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>1070 mm 3'6&quot;</td>
<td>10</td>
<td>1070 mm 3'6&quot;</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>420 mm 1'5&quot;</td>
<td></td>
<td>420 mm 1'5&quot;</td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>540 mm 1'9&quot;</td>
<td></td>
<td>540 mm 1'9&quot;</td>
<td></td>
</tr>
</tbody>
</table>

#### Lift Capacities at Ground Level

**Over Front**
- Lift point radius: 3000 mm 9'11" 3000 mm 9'11"
- Blade down: 2340 kg* 5,160 lb* 1020 kg 2,249 lb
- Blade up: 1200 kg 2,646 lb 900 kg 1,985 lb

**Over Side**
- Lift point radius: 5130 mm 16'10" 5130 mm 16'10"
- Blade down: 790 kg* 1,742 lb* 450 kg 992 lb
- Blade up: 520 kg 1,147 lb 400 kg 882 lb

*Limited by hydraulic capacity rather than tipping load.

The above loads are in compliance with SAE hydraulic excavator lift capacity rating standard SAE J1097 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity.

The excavator bucket weight is not included on this chart. Lifting capacities for standard stick.
Standard Equipment
Standard equipment may vary. Consult your Caterpillar dealer for details.

Additional counterweight 165 kg (364 lb)
Adjustable wrist rests
Alternator
Automatic swing park brake
Auxiliary hydraulic circuit valve, controls,
and 1 way hammer lines to the stick
2 way (auger) auxiliary hydraulic lines to the stick
Auxiliary line quick couplers
Boom cylinder guard
Cab mounted work light
Canopy with FOPS ISO10262 (Level 1),
and Tip-Over protection ISO12117
Coat hook and cup holder
Control pattern changer
Dial type accelerator
Dozer blade with float function
Floor mat
Foot travel pedals

Gauges or indicators for fuel level engine
coolant temperature, hour meter, engine oil pressure,
air cleaner, alternator and glow plugs, service interval
Horn
Hydraulic oil cooler
Lockable storage box
Low maintenance linkage pin joints
Maintenance-free battery
Rubber track
Retractable seat belt
Standard stick
 Suspension seat, vinyl covered
‘Thumb ready’ sticks
Travel alarm
Two speed travel

Optional Equipment
Optional equipment may vary. Consult your Caterpillar dealer for details.

Air conditioning
Additional auxiliary lines
Biodegradable hydraulic oil
Boom check valve
Boom mounted light
Cab, fully glazed with FOPS
ISO10262 (Level 1) and Tip-Over Protection ISO 12117 with:
heater/defroster, interior light and windshield wiper/washer
Ecology drain valve for hydraulic tank
Ecology drain valve for engine oil
Fan and sun blind installation
Front screen guard for cab and canopy
Immobilizer system
Long stick

Mechanical quick coupler
Mirrors for cab and canopy
Radio installation kit
Factory fitted radio/CD player
Seat belt, 75 mm (3 in) wide
Suspension seat, fabric covered
High back suspension seat, fabric covered
Tool kit
Work tools