MULTI-BATTERY ISOLATOR APPLICATION & INSTALLATION INSTRUCTIONS

(For inboard and outboard marine applications refer to instruction 180119 - Marine Isolator Installation Instructions section at www.surepower.com)

The installation of a Sure Power Multi-Battery Isolator is quite simple as long as you carefully read and understand these instructions, and most importantly review the application chart below before you begin.

To choose the proper battery isolator for your application the vehicle alternator type is very critical, so verify the alternator you have. Contact Sure Power Industries technical support 503-692-5360 to help verify your alternator/isolator application. The make and model number of alternator is required.

First, make sure you have all the tools, wire, connectors and circuit breakers you will need. Sure Power offers a range of installation wiring kits which make the job a snap. See the table that follows for the recommended wire size and circuit breaker for your installation.

For optimum system performance it is recommended that a battery labeled "Deep Cycle" be used in the auxiliary position.

Finally, Sure Power Multi-Battery Isolators are designed for the alternator systems with negative ground, and batteries of the same nominal voltage. Batteries of differing voltages cannot be used. For positive ground systems, marine outboard systems, or heavy-duty truck systems contact Sure Power’s technical support for the proper isolator for your specialized application.

PLEASE READ INSTRUCTIONS COMPLETELY PRIOR TO STARTING INSTALLATION

### GROUP 1

<table>
<thead>
<tr>
<th>General Motors (Delcotron/Delphi)</th>
<th>Up to 1985 General Motors applications using the SI and DN series alternators. Except for 1985 to current General Motors Vehicles using the Delcotron/Delphi CS/CS 130D and AD series alternators. See group 2 for 1985 and newer applications.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ford</td>
<td>Up to 1998 and newer Ford Motorcraft alternator systems having the wire three plug connector. Call Sure Power Industries for a separate set of instructions and modification procedure for the two-plug alternator system that does not have an output bolt. Instruction #190145</td>
</tr>
<tr>
<td>Chrysler</td>
<td>All models, all years including Nippondenso externally regulated alternators. Except Dodge Sprinter using Bosch alternators (not compatible with battery isolators, use battery separator-see group 4).</td>
</tr>
<tr>
<td>Jeep</td>
<td>Equipped with Nippondenso externally regulated alternators.</td>
</tr>
<tr>
<td>Japanese Imports</td>
<td>With alternators using external voltage regulator or external sensing. When in doubt check terminal connector label designation and call Sure Power Technical Support (503-692-5360) to help identify what alternator is on the vehicle.</td>
</tr>
<tr>
<td>Motorola</td>
<td>Load Handler series or 8EM remote sense series. Some Motorola alternators may need the regulator sensing terminal type isolator. (See group 3)</td>
</tr>
</tbody>
</table>

### GROUP 2

<table>
<thead>
<tr>
<th>General Motors (Delcotron/Delphi)</th>
<th>Equipped with Delcotron/Delphi AD, CS series (most 1985-1993) or CS 130-D series alternators (most 1993 and newer ***) General Motors Vehicles. See page 3 for more detailed information on the plug connectors. (NOTE: On some 2005 and newer General Motors applications using the Delphi alternators with two pin terminal see group 4 below). Not compatible with battery isolator. See group 4.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toyota, Honda &amp; some Imports</td>
<td>1985 and newer equipped with Nippondenso alternator with internal regulators or alternators with a &quot;S&quot; terminal. Some Honda’s are not compatible with Isolator. Verify alternator type.</td>
</tr>
<tr>
<td>Ford</td>
<td>Many 1998 and newer Ford applications (to identify if the alternator falls into the group 2 category confirm the plug has two wires going into the plug connector). See page 3. All Group 2 Isolators will have a colored terminal indicating the “E” Terminal verify label.</td>
</tr>
</tbody>
</table>

### GROUP 3

<table>
<thead>
<tr>
<th>Motorola</th>
<th>Other than Load Handler Series, requiring regulator sensing.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bosch</td>
<td>Requiring regulator sensing.</td>
</tr>
</tbody>
</table>

A group 3 isolator will have a colored fourth terminal indicating the "R" terminal. When in doubt of alternator type, call Sure Power Industries with alternator make and model number. If application is a Dodge Sprinter using the Bosch alternator, a battery isolator is not compatible. Use of a Battery Separator is recommended (verify alternator size in amps), see group 4.

### GROUP 4

If the alternator is not compatible with battery isolators a Battery Separator would be the next alternative. Alternators with internal voltage sensing, e.g. some Mitsubishi and Hitachi, or single wire self-exciting Delco/Delphi alternators, some Honda’s and some selected imports.

2005 and newer General Motors applications using the Delphi alternators (may also be labeled Bosch) with two pin terminal connectors will not work with Battery Isolators (see picture on top of page 3): use Battery Separator.

NOTE: Dodge Sprinter classified under Group 4

<table>
<thead>
<tr>
<th>MAXIMUM ALTERNATOR RATING</th>
<th>RECOMMENDED WIRE SIZE / CIRCUIT BREAKER</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Up to 15ft</td>
</tr>
<tr>
<td>70 Amps</td>
<td>#8 ga. / 50 Amp</td>
</tr>
<tr>
<td>95 Amps</td>
<td>#8 ga. / 50 Amp</td>
</tr>
<tr>
<td>130 Amps</td>
<td>#6 ga. / 80 Amp</td>
</tr>
<tr>
<td>160 Amps</td>
<td>#4 ga. / 120 Amp</td>
</tr>
<tr>
<td>240 Amps</td>
<td>#00 ga. / 150 Amp</td>
</tr>
</tbody>
</table>

Page 1

INSTRUCTION 180012Q 0107
INSTALLATION INSTRUCTIONS
RELEVANT TO ALL SIZES AND TYPES OF ISOLATORS

CAUTION: If you are installing an Isolator on a Toyota (alternator group type #2) or a Motorola/Bosch (alternator group #3) see special instructions before disconnecting any part of the existing system.

WHAT YOU WILL NEED
Screwdriver • Drill with 1/8" bit • Wire Crimper • Open end wrench set • Nut driver set • Automotive grade wire • Ring terminals Butt connectors • Appropriately sized circuit breaker • Terminal Boot Covers

1. Remove the wires from negative terminals of all the batteries on your vehicle. Do not run the engine, extinguish all burning material and do not smoke near the engine. FOLLOW VEHICLE MANUFACTURER'S RECOMMENDATIONS FOR DISCONNECTING BATTERY.

2. Mount the isolator in a dry location free from road spray as near to the alternator as possible and away from any heat sources. Allow for proper ventilation. Do not mount on the engine. Drill 1/8" holes and mount with the screws provided. Sure Power warranty does not cover Isolators damaged by corrosion.

3. Install hardware to the studs in the order shown in Figure 1, being careful not to over torque the bottom hex or jam nut. Failure to install bottom hex or jam nut will void warranty and result in poor electrical connections.

4. Locate the "BAT" terminal at the rear of the alternator. It is usually the largest connection. Disconnect ALL the wires (including the voltage regulator sensing wire if present) from the "BAT" terminal of the alternator. Reconnect these same wires to the "1" terminal of the battery isolator. Lengthen the wires if necessary. Be sure you follow proper splicing techniques. See Figure 2.

NOTE: DISCONNECTING OR CUTTING THESE WIRES IN A LOCATION OTHER THAN AT THE ALTERNATOR MAY RESULT IN IMPROPER FUNCTIONING OF THE CHARGING SYSTEM.

5. Connect one end of a new wire of the proper size (see Application Chart - Recommended Wire Size on page 1) to the battery "BAT" terminal of the alternator and the other end to the "A" terminal of the isolator. This should now be the only wire connected to either of these terminals. See Figure 3.

CAUTION: 1985 to approximately 1998 Ford Motorcraft alternator systems using the two plug wire connectors do not have an output bolt. Call Sure Power Industries for instructions (Instruction #180145) for the two-plug alternator system and modification. 1998 AND NEWER Ford vehicles may require special instructions (see page 3 under 1998 and later Fords with two wire plug connector).

6. Mount a circuit breaker as near to the auxiliary battery as practical, and away from engine or exhaust heat (see application chart for proper size on page 1). Connect one end of a new wire of the proper size to the "2" terminal of the Isolator. Run the wire to the circuit breaker and connect it to the "AUX" terminal. Run another wire from the circuit breaker to the auxiliary battery, connecting one end to the "BAT" terminal of the circuit breaker and the other to the positive "+" terminal of the auxiliary battery. Repeat for three and four battery bank Isolators. See Figure 4.

7. IF YOUR INSTALLATION FALLS IN ALTERNATOR GROUP TYPE #2 OR #3, PROCEED TO SPECIFIC INSTRUCTIONS FOR THAT RELEVANT GROUP, OTHERWISE PROCEED TO STEP #8

8. Connect all of the auxiliary loads (phone, lights, stereo, refrigerator, winch etc.) to the positive post of the auxiliary battery(ies). Reconnect the ground cables removed in step 1. Also, make sure the negative (-) terminals of the auxiliary battery(ies) are properly grounded with a conventional ground strap. Protect with circuit breakers as required.

9. Perform the electrical tests (page 4) to assure proper operation.
When installing an isolator on a GM "CS" series alternator equipped vehicle the general isolator installation instructions on page 2 of the instruction sheet must be followed in addition to the group 2 instructions as shown here. However, this alternator requires external excitation and external sensing. An isolator with an excitation terminal "E" and a plug connector kit (144 or 144-C) are required. There are two styles of connectors used on GM vehicles from 1985 to 2006. These are the CS, CS130D and AD series. See Instruction 180064 for plug modification.

NOTE: If the existing Delco/Delphi connector has a wire in the "S" position of the standard CS alternators or a wire in the "D" position on the CS 130D connector, the replacement or modification of the plug is not necessary but the excitation on the isolator still needs to be implemented. Proceed to step 3 below after plug has been modified or if a sense wire is already available.

1. Reconnect the new plug into the alternator.
2. Route the remaining sense wire of the plug-in connector to terminal #1 of the Sure Power isolator. Cut to the correct length, strip and crimp on the 1/4" ring terminal supplied. Now connect to terminal #1 of the isolator along with wires from step 4 of general installation instructions. This becomes the voltage sense wire.
3. External excitation connection. The "E" post of the isolator requires connection to an ignition switched source such that power is applied only in the ignition/run position. BE SURE POWER IS NOT APPLIED WHEN IGNITION IS SWITCHED TO ACCESSORY POSITION. On most late GM vehicles this point may be one of the spare ignition terminals marked "IGN" on the fuse center. Connect one end of the yellow wire supplied to one of these spare ignition terminals. Route the other end of the yellow wire to the "E" terminal of the isolator. (If using the recommended 6-amp circuit breaker (Supplied with the 144-C Kit) insert the circuit breaker in the yellow wire as shown in the diagram.) Cut to the correct length, strip and crimp on the supplied ring terminal. Now connect the yellow wire to the "E" terminal of the isolator with the lock washer and nut. Colored terminal indicates "E" post on the isolator.
4. Now proceed to step 8 of the general isolator installation instructions on page 2.
GROUP 3 ALTERNATORS

Carefully review the individual schematics shown below and then follow the specific installation instructions relative to the type of alternator and vehicle with which you are working.

FOR BOSCH ALTERNATOR USING ALTERNATOR MOUNTED REGULATOR SYSTEM (AS USED ON VOLKSWAGEN VANAGONS). FOR EXTERNAL MOUNTED REGULATOR CONSULT FACTORY.

1. After completing step #4 of standard instructions, remove the two screws attaching the regulator. With great care, remove the regulator. Use a fine toothed blade, rolling motion to prevent breaking off the brushes.
2. Bend the connector prong of the alternator, as illustrated, so that it will not longer mate with the internal connection strap of the regulator. (The regulator connector may need to be bent also to insure no contact.)
3. Solder an appropriate length of #14 wire to the regulator connector prong, as was bent in step #2 (see illustration).
4. Replace regulator, Note: suggest a flat blade to hold the brushes in the holder until the regulator is in place. Replace mounting screws (route wire so it will not be pinched or in the way).
5. Connect the other end off the wire that was soldered on the regulator to the "R" terminal on the isolator. Colored terminal indicates "R" post.
6. Disconnect the wire(s) going to the D+ terminal of the alternator.
7. Reconnect these same wire(s) to the "R" terminal of the isolator with the wire connected in step #5 above.
8. Now proceed to step #5 of the GENERAL ISOLATOR INSTALLATION INSTRUCTIONS on page 2.

ELECTRICAL TEST:

1. Engine not running: #1 terminal of isolator should read vehicle battery voltage. #2 terminal should read auxiliary battery voltage. The "A" terminal may read from zero to 13 volts. The "E" terminal on 3A series isolators (group 2) should read zero volts, the "R" terminal on "R" series isolators (group 3) should read from zero to 13 volts.
2. Engine running and alternator charging: #1, #2, and "E" terminal on 3A isolators (group 2) should read voltage regulator setting of approximately 13.8 to 14.5 volts. The "R" terminal on "R" series isolators (group 3) should also read voltage regulator setting. The "A" terminal on 3A series isolators (group 2) and "R" terminals on "R" series isolators (group 3) voltage should read 0.8 to 1.0 Volt higher than the reading of the #1, #2 terminals and "E" terminals.
3. For 12 volt systems the "A" post should read approximately 14.8 to 15.5 volts. The #1 and #2 terminal should read 13.8 to 14.5 volts. If the "A" terminal reads 13.8 to 14.2 volts the regulator may be sensing the alternator output rather than the main battery. This situation needs to be corrected for proper charging of batteries.
4. Colored terminal indicates "E" post on group 2 isolators and "R" terminal on most group 3 isolators.

INSTRUCTIONS FOR TESTING A SURE POWER ISOLATOR WITH OHMMETER*:

1. Remove all wires from the isolator.
2. Using a needle movement ohmmeter RX-1 scale or a digital ohmmeter diode scale, hold the Red* probe on the terminal "A" and with the Black* probe touch terminal #1 and #2, and the "E" terminal for 3A isolators (group 2), and the "R" terminal for (group 3) isolators. A good isolator will show a current flow from "A" to #1, #2 and "R", and no current flow to "E".
3. Next, hold the Black* probe on the "A" and with the Red* probe touch terminal #1 and #2 (terminals "E" and "R", if used). A good isolator will allow no current flow from "A" to #1, #2 or "R" and will show current flow from "E" to "A".
4. Hold one probe on the aluminum heat sink, being sure there is contact by scratching through the protective coating. Then touch with the other probe, terminals "A", #1, #2 (the "E" terminal for 3A isolators [group 2], the "R" terminal for group 3 isolators). A good isolator will show no current flow.
5. Colored terminal indicates "E" post on group 2 isolators and "R" terminal on most group 3 isolators.

*S*On some import ohmmeters, the red and black probes are reversed for these tests.
**I**f using a digital ohmmeter, a diode scale MUST be used.

SURE POWER ONE-YEAR LIMITED WARRANTY.

Sure Power Industries, Inc. warrants each new product against factory defects in material and workmanship for one year after date of purchase. The owner will be responsible for removing from the vehicle and returning any defective unit(s), transportation costs prepaid to Sure Power Industries, Inc. factory or a factory authorized servicing distributor. Sure Power Industries, Inc. will, without charge, repair or replace at its option, unit(s) which its inspection determines to be defective. All transportation charges must be borne by the purchaser. A copy of the purchaser's receipt must be returned with the defective unit(s) in order to qualify for warranty coverage. Exclusions from this warranty are the finish and any condition(s) determined by Sure Power Industries, Inc. to have been caused by abnormal use or service. This warranty shall not apply to any Sure Power product which has been improperly installed.

There are no warranties, expressed or implied (including any implied warranties of merchantability or fitness), which extend beyond this warranty period. The loss of use of the product, loss of time, inconvenience, commercial loss or consequential damages are not covered. Sure Power Industries, Inc. reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state. Some states do not allow limitations on how long an implied warranty lasts. Some states do not allow the exclusion of limitation of incidental or consequential damages. Therefore, the above limitation(s) may not apply to you.