Public Auction

PLANT CLOSED

D-TEK MANUFACTURING

CNC HORIZONTAL BORING, MACHINING & INSPECTION FACILITY

1750 EAST MAIN STREET – DUNCAN, SC 29334

THURSDAY, MARCH 7TH @ 10:00 A.M. EST

Inspection: WEDNESDAY, MARCH 6TH FROM 8:00 A.M. – 4:00 P.M. EST

G&L MODEL PC50 TABLE TYPE CNC HORIZONTAL BORING MILL

G&L MODEL MC60 4-AXIS PALLET TYPE CNC HORIZONTAL BORING & MACHINING CENTER

G&L MODEL 25VSP VERTICAL MACHINING CENTER

DEA BETA 2405 BRIDGE TYPE CMM

EXCELLENT

LARGE CAPACITY

PCDMIS

Asset Sales, Inc.

Corporate Headquarters
301 Post Office Drive, Suite C
Indian Trail, North Carolina 28079
Toll Free 888.800.4442 704.821.4315  Fax 704.821.4325
www.asset-sales.com  info@asset-sales.com

European Headquarters
Unit 7, Bramholme Industrial Estate, Bradford Road,
Brighouse, West Yorkshire, HD6 4EA, England, UK
Tel 1484.401.906  Fax 1484.715.327
peteraml@asset-sales.co.uk

Asset Sales (Canada) Inc.
4310 Prospect Road
Bayside, Nova Scotia, Canada B3Z1L5
Tel 902.852.5331  Fax 704.821.4325
gmuller@asset-sales.ca
TABLE TYPE CNC HORIZONTAL BORING MILL

GIDDINGS & LEWIS Model PC50 Table Type CNC Horizontal Boring Mill with 5” Spindle Diameter, #50 Taper, 48” x 96” Table, 96” X-Axis Cross Travel, 72” Y-Axis Vertical Travel, 39” W-Axis Saddle Travel, 36” Z-Axis Spindle Travel, Spindle Speeds 25 to 1120 RPM, Double Saddle Supports, Pendant Control, Coolant, 25 HP, G & L 800M CNC Control sn:445-139-83

PALLETT TYPE HORIZONTAL BORING & MACHINING CENTERS

GIDDINGS & LEWIS Model MC60 4-Axis Pallet Type CNC Horizontal Boring & Machining Center with 6” Diameter Spindle, 120 ATC, #50 Taper, (2) 48” x 60” T-Slot Pallets, .001 Degree Taper, 25,000lb Table Capacity, 72” X-Axis Cross Travel, 84” Y-Axis Vertical Head Travel (86” Above Pallets), 54” W-Axis Longitudinal Travel, 36” Z-Axis Spindle Travel, Spindle Speeds 12 to 2500 RPM, 450 IPM Rapid Traverse, Hardened Ways, Auxiliary Saddle Supports, Thru Spindle Coolant & Air, Enclosure, Renishaw Probe, Way Covers, 50 HP, G & L 8000B CNC Control with Color CRT, sn:450-0311-94

GIDDINGS & LEWIS Model MC50 4-Axis CNC Pallet Type Horizontal Boring & Machining Center with 6” Diameter Spindle, 120 ATC, #50 Taper, (2) 36” x 36” T-Slot Pallets, .001 Degree Contouring Rotation, 8,000lb Table Capacity, 66” X-Axis Cross Travel, 72” Y-Axis Vertical Head Travel (56” Above Pallets), 34” W-Axis Longitudinal Travel, 36” Z-Axis Spindle Travel, Spindle Speeds 14 to 3000 RPM, 300 IPM Rapid Traverse, Hardened Ways, Flood Coolant & Air Thru Spindle Programmable, Enclosure, 40 HP, G & L 8000B CNC Control, sn:460-221-89

(2) GIDDINGS & LEWIS Model MC50 4-Axis CNC Pallet Type Horizontal Boring & Machining Centers with 4” Diameter Spindles, 100 ATC, #50 Taper, (2) 36” x 36” Pallets, .001 Degree Contouring Rotation, 8,000lb Table Capacity, 48” X-Axis Cross Travel, 60” Y-Axis Vertical Head Travel (44” Above Pallets), 35” W-Axis Longitudinal Travel, 30” Z-Axis Spindle Travel, Spindle Speeds 14 to 3000 RPM, 300 IPM Rapid Traverse, Flood Coolant & Air Thru Spindle Programmable, Enclosures, G & L 8000B CNC Controls, sn:450-155-85 (rebuilt in 1999) & 450-156-86

1000’s Of #50 Taper Toolholders
MACHINERY INSPECTION DATE & TIMES – WEDNESDAY, MARCH 6TH FROM 8:00 A.M. – 4:00 P.M. EST

**MACHINERY INSPECTION DATE & TIMES**

- **AFM FABTEK MODEL EP5-55 4-AXIS HYDRAULIC CNC PRESS BRAKE**
- **PACIFIC MODEL J165-12 165 TON X 12' HYDRAULIC CNC PRESS BRAKE**

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**G&L MODEL MC50 4-AXIS CNC PALLET TYPE HORIZONTAL BORING & MACHINING CENTERS**

**G&L MODEL 25VSP VERTICAL MACHINING CENTER**

**VERTICAL MACHINING CENTER**

*GIDDINGS & LEWIS Model 25VSP Vertical Machining Center with 80 ATC, #50 Taper, (2) 36" x 36" Pallets, 5,000lb Table Capacity, 50" X-Axis Table Cross Travel, 40" Y-Axis Table Travel, 40" Z-Axis Vertical Headstock Travel, Spindle Speeds 40 to 4000 RPM, Hardened Ways, Way Covers, Programmable External or Thru Spindle Coolant and Air, Enclosure, Numeriprobe, 40 HP. G & L 8000B CNC Control with Color CRT, sn:924-5077-99*

**PALLET LOAD SYSTEM**

*CONCO-TELLUS CORECON Model UHDM Guided Robot Pallet Load System with Pendant Control for Manual Operation, PLC with Keyboard, 6,600lb Capacity, 60" Lift Height, sn:1038-5965-UHDM-1001*

**ACCESSORIES**

- 36" x 36" CINCINNATI GILBERT Airlift Rotary Table with 360 Degree Table Graduations, T-Slots, sn:AL 36-567
- DEVLIEG #50 Taper Optical Tool Presetter with Heidenhain 2-Axis D.R.O
- MICROSET - MICROBORE #50 Taper Optical Tool Presetter, Programmable with 2 Axis D.R.O

**Huge Assortment, Over 1500 PARLEC, SANDVIK, Etc., #50 Taper Tool Holders, Boring Heads, Spade Drills, Thru-Coolant Insert Tools, End Mills, Taps, Drills, Reamers, Micro-Bores, Numerous #50 Taper Tool Carts & Racks**

**OVER $50,000 IN UNUSED TOOLING**

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**G&L MODEL MC50 4-AXIS CNC PALLET TYPE HORIZONTAL BORING & MACHINING CENTERS**

**CONTROLS FOR G&L MACHINES**

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**PALLET LOAD SYSTEM & ACCESSORIES**
RADIAL ARM DRILLS

GIDDINGS & LEWIS 5 x 19" Bickford Radial Arm Drill with Power Clamping, Spindle Speeds to 1750 RPM, 20hp, 24" x 48" x 24" H Box Table Coolant, sn:954-00167-68

IKEDA 3 x 13" Radial Arm Drill Model RM1175 with Power Clamping, Spindle Speeds to 1500 RPM, 18" x 26" x 16" H Box Table, Coolant, sn:81213

TOOL ROOM MACHINES

WEBB Variable Speed Vertical Knee Mill Model 3KV with 10" x 48" Power Feed Table, R-8 Spindle Speeds Variable to 4200 RPM, Sony 2-Axis D.R.O., Way Covers, sn:877659, mfg:1998

JET 10" x 16" Vertical Bandsaw Model HBS-10HD with Vise, Coolant, Variable Pressure, sn:409832249

COVEL 6" x 18" Hand Feed Surface Grinder with Suburban Permanent Magnetic Chuck, sn:10-948

YAM 14" x 20" Tool Room Engine Lathe Model YAM-550G with 8" 3-Jaw Chuck, Tailstock, Steady Rest, Spindle Speeds to 1800 RPM, 1-3/4" Thru-Hole, sn:AST164

Cammann Model C76A Portable Tap Metal Disintegrator with 19" x 20" T-Slot Table, CMBL Head, sn:23772

Darex AP5000 Precision Drill Sharpening Machine

DELTA Combination 12" Belt / Disk Sander

PORTER CABLE Bench Abrasive Chop Saw

DELTA 16" Pedestal Drill Press

SHARPETEK Digital XP PRO Heated Ultrasonic Cleaner

DELTA 10" Double End Pedestal Grinder

Darex Double End Pedestal Drill Sharpener

Ridgid Portable Pipe Threader

Miscellaneous Including Vises, MILWAUKEE & Other Electric & Pneumatic Hand Tools, Combination Wrenches, DREMEL Tools, Battery Chargers, Number Punch Stamps, Shim Stock, Porta Bandsaw, MILWAUKEE Magnetic Base Drills, Grinders, Electric Orbital Jigsaws, Dewalt Impact Wrenches, Mechanics Creeper, Shackles & Eye Bolts, DAYTON Portable Horizontal Bandsaw, Parts Bins & Cabinets, Vise Grips, Solvent Parts Washer, (60) 30’ Wide Conveyor, C-Clamps, GRAFLEX, Tilt Dump Hoppers, Ladders, Chains, Tool Carts

INSPECTION

DEA BETA 2405 Bridge Type CMM with 103” Between Uprights, 73.8" X-Axis Travel, 108.26" Y-Axis, 38.38” Z-Axis Travel, RENISHAW PH10M Probe, DEA TU01 Pendant Joystick Control, Updated with PCDMIS Software in 2006

(2) STARRETT & TRU-STONE 36” x 48” Granite Surface Tables

New MITUTOYO Micrometers, Digital Depth Gages, MITUTOYO Digital Micrometers, SUNNEN Gage Setting Fixtures, Dial Bore Gages, Digital Height Gages, Ring Gages, FEDERAL Pocket Surf, Granite Surface Plates & Tables, Parallels, STARRETT Levels, Calipers, Etc.
**WELDING**

LINCOLN Wire-Matic 255 Portable Mig Welder with Variable Wire Speed & Voltage, sn:U197080531
LINCOLN Idealarc 250 Portable ARC Welder
5’ x 5’ Steel Welding Table with Vise

**VIDMAR STYLE & TOOL ROOM CABINETS**

(3) 15 Drawer Tool Room Cabinets  ●  (2) 13 Drawer Tool Room Cabinets  ●  (5) 3 Drawer VIDMAR Style Workbenches  ●  LISTA Computer Programming Cabinet  ●  STANLEY 7 Drawer Portable Cabinet

**WAREHOUSE & MATERIAL HANDLING**

(54) Sections Pallet Racking, 3 & 4 Levels High Matched, Orange/Green
(15) Sections Pallet Racking, 3 & 4 Levels High Matched, Yellow
FAIRBANKS 5,000lb Capacity Floor Scale (flush floor)
Safety Ladders

HANEL Lean-Lift Programmable Tool Storage Cabinet with (80+) 35” x 83” Shelves with 1013lb Maximum Level Load Capacity, 86109lb Total Weight Capacity, Order #127-659, Mfg.2001
EXIDE FLX200 Series Industrial Battery Charger

**ROLLING STOCK**

GMC Sierra 2500 Pick-Up Truck with Automatic Transmission, Odometer Shows 83,000 Miles, Mfg.1985
CATERPILLAR 4000lb Capacity T40D Propane Forklift with 3 Stage Mast, Solid Tires
TENNANT 5700 Electric Floor Sweeper with Charger
BT PRIME-MOVER Walk Behind Pallet Lift with Charger

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Can’t Attend the Sale? Still Want to Bid? Visit Our Website at [www.asset-sales.com](http://www.asset-sales.com) and Check Out Our Upcoming Auction Calendar! You can also sign up to receive email notifications by Joining Our Mailing List!

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ATTENDING THE AUCTION IN PERSON?
What you need to Bring...

- Your Drivers License
- Business Card, For Fast and Easy Registration
- Tax Exempt Form if You’re Non Taxable
- Bank Letter of Guarantee if You Will be Paying via Company Check or
- You Can Choose to Pay Via Wire Transfer.

12' WIDE X 8' DEEP X 10' HIGH WET PAINT BOOTH

SULLAIR AIR COMPRESSOR & AIR DRYER

HENRY MODEL 1800 S.I.D. PUMP SYSTEM

PAINT BOOTH
12' W x 8' Deep x 10' High Wet Paint Booth with Lights, Rear Filtration, YALE 5 Ton Electric Hoist with Pendant & Monorail (Swings Over & Into Booth)
Electro-Matic Natural Gas Heated Steam Jenny with Gun & Hoist
(3) Flammable 2 Door Cabinets, SPEAKMAN Eye Wash Station

AIR COMPRESSORS
SULLAIR Model 108-25 AC Screw Compressor with 25 HP, 115/125 PSI, sn:003-65677
SULLAIR Model SRD125 SRD Air Dryer with 100/150 PSI, sn:003-D10160

PUMP SYSTEM
HENRY Model 1800 S.I.D. Pump System, sn:3656

SHIPPING
DEWALT 16" Radial Arm Saw, DAYTON Table Saw, Banding Carts

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BRIDGE CRANES
(2) AMERICAN Monorail 5 Ton Bridge Cranes with 40' Span Underslung, Pendant Control
DEMAG 5 Ton Bridge Crane with 40' Span Underslung, Pendant Control
AMERICAN Monorail 3 Ton Bridge Crane with 36' Span, Pendant Control
(6) GORBEL 1 Ton Free Standing Jib Cranes with P&H & DEMAG 1 Ton Hoists
YALE 5 Ton Hoist with 20' Monorail & Pendant Control

OFFICES
DELL Windows XP Computers, Numerous Filling & 2 Door Cabinets, Office Cubicles, Work Stations, Desk & Credenzas, Conference Room, Diplomat 100 Safe, CANON Image Runner 22201 Copier, Etc.

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**HANDEL LEAN-LIFT PROGRAMMABLE TOOL STORAGE CABINET**

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Just write the info on the back cover of this brochure and email or fax it to us at: advertising@asset-sales.com or (704) 821-4325

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**UPCOMING AUCTIONS**

**THURSDAY, FEBRUARY 21st** – Glueckler Metal Inc.
Late Model & Multi Axis CNC Machine Shop
Onsite & Online thru Bidspotter
Elmira, Ontario, Canada

**WEDNESDAY, FEBRUARY 27th** – Jack Heckman Tube Co.
Tube Bending, Fabrication & Welding
Onsite & Online thru Bidspotter
Greer, SC

**WEDNESDAY, MARCH 6th** – Precision DNC Canada Inc.
CNC & Manual Machinery Shop
ONLINE ONLY thru Bidspotter
Lachine, QC, Canada

**TUESDAY, MARCH 19th** – N&M Machine Inc.
Complete Heavy Turning & Machine Shop
Onsite & Online thru Bidspotter
Paducah, KY

**TUESDAY, APRIL 16th** – Precision Mfg.
CNC Machining & Turning Facility
Onsite & Online thru Bidspotter
Charleston, SC

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**DIRECTIONS** – FROM GREENVILLE-SPARTANBURG INTERNATIONAL AIRPORT:
Take I-85 North toward Spartanburg for approx. 6.9 miles. Take exit 63 for S. Carolina 290 toward Duncan/Moore. Turn right onto S. Carolina 290/E. Main Street, Plant will be on the right. Plant is approximately 10 miles from the airport. Follow auction signs.

**HOTELS**

**HAMPTON INN & SUITES**
Greenville Spartanburg
108 Spartangreen Blvd.
Duncan, SC 29334
(864) 486-8100

**HOLIDAY INN Express Hotel & Suites**
Greenville-Spartanburg (Duncan)
275 Frontage Rd
Duncan, SC 29334
(864) 486-8191

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**PUBLIC AUCTION**

**PLANT CLOSED**

**D-TEK MANUFACTURING**

CNC HORIZONTAL BORING, MACHINING & INSPECTION FACILITY

**DUNCAN, SC**

**THURSDAY, MARCH 7th @ 10:00 A.M. EST**