Leaded Metal Film Resistors with Established Reliability

MBA/SMA 0204 VG06, MBB/SMA 0207 VG06, and MBE/SMA 0414 VG06 leaded metal film resistors with established reliability are the perfect choice for all high-reliability applications typically found in military, aircraft and spacecraft electronics. These versions supplement the families of professional and precision leaded resistors MBA/SMA 0204, MBB/SMA 0207, and MBE/SMA 0414.

FEATURES
- IECQ-CECC approved to EN 140101-806, version E
- Established reliability, failure rate level E7
- Advanced thin film technology
- Fused pure tin (Sn) plating on copper (Cu) wire
- Single lot date code
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS
- Military
- Avionics
- Space

Notes
- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- The failure rate level E7 (10^{-7}/h, \( \pi_Q = 0.1 \)), corresponding to MIL Level R, is superior to level E6 (10^{-6}/h, \( \pi_Q = 0.3 \)) or level E5 (10^{-5}/h, \( \pi_Q = 1 \)) and thus may be used as a replacement.
(1) These tightened requirements provide a user advantage over the requirements of EN140101-806.

METRIC SIZE

<table>
<thead>
<tr>
<th>METRIC SIZE</th>
<th>0204</th>
<th>0207</th>
<th>0414</th>
</tr>
</thead>
<tbody>
<tr>
<td>DIN EN/CECC</td>
<td>A</td>
<td>B</td>
<td>D</td>
</tr>
</tbody>
</table>

TECHNICAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>MBA/SMA 0204 VG06</th>
<th>MBA/SMA 0207 VG06</th>
<th>MBA/SMA 0414 VG06</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN/CECC Style (Size)</td>
<td>A</td>
<td>B</td>
<td>D</td>
</tr>
<tr>
<td>Resistance Range</td>
<td>1 ( \Omega ) to 5.11 M( \Omega ); 0 ( \Omega )</td>
<td>1 ( \Omega ) to 10 M( \Omega ); 0 ( \Omega )</td>
<td>1 ( \Omega ) to 21.5 M( \Omega )</td>
</tr>
<tr>
<td>Resistance Tolerance</td>
<td>( \pm 1 % ); ( \pm 0.1 % )</td>
<td>( \pm 1 % ); ( \pm 0.1 % )</td>
<td>( \pm 1 % ); ( \pm 0.1 % )</td>
</tr>
<tr>
<td>Temperature Coefficient</td>
<td>( \pm 50 \text{ ppm/K} ); ( \pm 15 \text{ ppm/K} )</td>
<td>( \pm 50 \text{ ppm/K} ); ( \pm 15 \text{ ppm/K} )</td>
<td>( \pm 50 \text{ ppm/K} ); ( \pm 15 \text{ ppm/K} )</td>
</tr>
<tr>
<td>Operating Voltage, ( U_{\text{max}} ), AC/DC</td>
<td>200 V</td>
<td>350 V (1)</td>
<td>500 V</td>
</tr>
<tr>
<td>Permissible Voltage Against Ambient (Insulation):</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Continuous</td>
<td>300 V</td>
<td>500 V</td>
<td>800 V (1)</td>
</tr>
<tr>
<td>1 Minute; ( U_{\text{max}} )</td>
<td>75 V</td>
<td>75 V</td>
<td>75 V</td>
</tr>
<tr>
<td>Assessed Failure Rate Level</td>
<td></td>
<td></td>
<td>E7 = 10^{7}/h</td>
</tr>
<tr>
<td>Quality Factor, ( \pi_Q )</td>
<td></td>
<td></td>
<td>0.1</td>
</tr>
<tr>
<td>Failure Rate, FIT_{\text{observed}}</td>
<td></td>
<td></td>
<td>&lt; 0.1 x 10^{-9}/h</td>
</tr>
</tbody>
</table>

Notes
- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- The failure rate level E7 (10^{-7}/h, \( \pi_Q = 0.1 \)), corresponding to MIL Level R, is superior to level E6 (10^{-6}/h, \( \pi_Q = 0.3 \)) or level E5 (10^{-5}/h, \( \pi_Q = 1 \)) and thus may be used as a replacement.
(1) These tightened requirements provide a user advantage over the requirements of EN140101-806.

TECHNICAL SPECIFICATIONS FOR PRODUCTS ± 50 ppm/K; ± 1 %

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>MBA/SMA 0204 VG06</th>
<th>MBA/SMA 0207 VG06</th>
<th>MBA/SMA 0414 VG06</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated Dissipation ( P_{\text{70}} )</td>
<td>0.4 W</td>
<td>0.6 W</td>
<td>1 W (1)</td>
</tr>
<tr>
<td>Permissible Film Temperature ( \theta_{\text{F, max.}} )</td>
<td>155 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Temperature Range</td>
<td>-55 °C to 155 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Max. Resistance Change at ( P_{\text{70}} ) for Resistance Range,</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(</td>
<td>\Delta R/R</td>
<td>) max., after:</td>
<td>1 ( \Omega ) to 332 k( \Omega )</td>
</tr>
<tr>
<td>1000 h</td>
<td>( \leq 0.5 % )</td>
<td>( \leq 0.5 % )</td>
<td>( \leq 0.4 % (1) )</td>
</tr>
<tr>
<td>8000 h</td>
<td>( \leq 1 % )</td>
<td>( \leq 1 % )</td>
<td>( \leq 0.8 % (1) )</td>
</tr>
</tbody>
</table>

www.vishay.com For technical questions, contact: specialresistors@vishay.com Document Number: 28768

Revision: 28-Jun-12

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## TECHNICAL SPECIFICATIONS FOR PRODUCTS ± 15 ppm/K; ± 0.1 %

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>MBA/SMA 0204 VG06</th>
<th>MBB/SMA 0207 VG06</th>
<th>MBE/SMA 0414 VG06</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated Dissipation $P_{70}$</td>
<td>0.25 W (1)</td>
<td>0.4 W</td>
<td>0.65 W (1)</td>
</tr>
<tr>
<td>Permissible Film Temperature $T_{F, max}$</td>
<td>125 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Temperature Range</td>
<td>-55 °C to 125 °C</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Max. Resistance Change at $P_{70}$ for Resistance Range, $</td>
<td>\Delta R/R</td>
<td>$ max., after:</td>
<td>100 Ω to 221 kΩ</td>
</tr>
<tr>
<td>1000 h</td>
<td>$\leq 0.25 %$</td>
<td>$\leq 0.15 %$ (1)</td>
<td>$\leq 0.25 %$</td>
</tr>
<tr>
<td>8000 h</td>
<td>$\leq 0.5 %$</td>
<td>$\leq 0.5 %$</td>
<td>$\leq 0.5 %$</td>
</tr>
</tbody>
</table>

**Note**

(1) These tightened requirements provide a user advantage over the requirements of EN140101-806.

## PART NUMBER AND PRODUCT DESCRIPTION

**PART NUMBER:** MBB0207CE3523BCT00

**PART NUMBER:** MBB0207CZ0000ZCT00

<table>
<thead>
<tr>
<th>TYPE and SIZE</th>
<th>VERSION</th>
<th>TCR</th>
<th>RESISTANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>MBA/SMA 0204</td>
<td>C = EN 140101-806, version E, failure rate level E7</td>
<td>C = ±50 ppm/K</td>
<td>3 digit value</td>
</tr>
<tr>
<td>MBA/SMA 0207</td>
<td>E = ±15 ppm/K</td>
<td>B = ±0.1 %</td>
<td>1 digit multiplier</td>
</tr>
<tr>
<td>MBE/SMA 0414</td>
<td>Z = Jumper</td>
<td>C1</td>
<td>MULTIPLIER</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CT</td>
<td>8 = $10^{-2}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>9 = $10^{-1}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0 = $10^{0}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1 = $10^{1}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2 = $10^{2}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>3 = $10^{3}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>4 = $10^{4}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>5 = $10^{5}$</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0000 = Jumper</td>
</tr>
</tbody>
</table>

**PRODUCT DESCRIPTION:** MBB/SMA 0207-15 0.1 % VG06 CT 352K

**PRODUCT DESCRIPTION:** MBB/SMA 0207 VG06 CT 0R0

<table>
<thead>
<tr>
<th>TYPE and SIZE</th>
<th>TCR</th>
<th>TOLERANCE</th>
<th>VERSION</th>
<th>RESISTANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>MBA/SMA 0204</td>
<td>±50 ppm/K</td>
<td>±1 %</td>
<td>VG06 = EN 140101-806, version E, failure rate level E7</td>
<td>49R9 = 49.9 Ω</td>
</tr>
<tr>
<td>MBA/SMA 0207</td>
<td>±15 ppm/K</td>
<td>±0.1 %</td>
<td></td>
<td>352K = 352 kΩ</td>
</tr>
<tr>
<td>MBE/SMA 0414</td>
<td></td>
<td></td>
<td></td>
<td>0R0 = Jumper</td>
</tr>
</tbody>
</table>

**Notes**

- The products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.
- Products within a packaging unit are single lot date code.
Notes

- The ordering information according to EN 140101-806:2007 shown above succeeds and replaces the ordering information according to its predecessor CECC 40101-806, for example:
  
  CECC 40101-806 S B E352K B E7
  
  with S Assessment level, where EZ is successor to and superior replacement for S
  E Temperature coefficient, according to the detail specification
  C = ± 50 ppm/K; P = ± 15 ppm/K

- EN 140101-806 succeeds the prior specification CECC 40101-806 and a huge variety of historical specifications CECC 40101-xxx. Preceding specifications on resistors with established reliability (now “Version E”) have been CECC 40101-046 and CECC 40101-047.

Notes

- According to EN140101-806, resistance values are to be selected from the E96 series for ± 1% tolerance and from the E192 series for ± 0.1% tolerance.

Notes

- Width is the nominal spacing between tapes, with the nominal tape width on both sides being 6 mm, and pitch is the nominal standard spacing between components; tolerances apply according to IEC 60286-1.
- The tape on one side is marked with a black print every 100th component position.
DIMENSIONS

Note
- Color code marking is applied according to IEC 60062 (3) in five bands. Each color band appears as a single solid line, voids are permissible if at least 2/3 of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50% wider than the other bands. Zero ohm jumpers are marked with one centered black color band. An interrupted violet band between the 1st and 2nd full band indicates the failure rate level E7. An interrupted orange band between the 4th and 5th full band indicates the temperature coefficient of 15 ppm/K.

DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body (Al₂O₃) and conditioned to achieve the desired temperature coefficient. Plated steel termination caps are firmly pressed on the metallised rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. Connecting wires of electrolytic copper plated with 100% pure tin are welded to the termination caps. The resistor elements are covered by a light blue protective coating designed for electrical, mechanical and climatic protection. Five colour code rings designate the resistance value and tolerance in accordance with IEC 60062 (3).

The result of the determined production is verified by an extensive testing procedure performed on 100% of the individual resistors. For IECQ-CECC approved products, this includes pulse load screening for the elimination of products with a potential risk of early life failures according to EN 140101-806, 2.1.2.2 (feasible for \( R \geq 10 \) Ω). Only accepted products are stuck directly on the adhesive tapes in accordance with IEC 60286-1 (3). Products within a package unit are from the same production lot and carry the same date code.

ASSEMBLY

The resistors are suitable for processing on lead forming and cropping equipment and automatic insertion machines. They are suitable for automatic wave or reflow soldering, including miniature wave selective soldering. Solderability is specified for 2 years after production or requalification, however, the permitted storage time is 20 years.

The resistors are completely lead (Pb)-free, the fused pure tin plating provides compatibility with lead (Pb)-free soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

All products comply with the GADSL (1) and the CEFIC-EECA-EICTA (2) list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle Life Directive (ELV) and Annex II (ELVII)
- 2011/65/EU Restriction of the use of Hazardous Substances Directive (RoHS)
- 2002/96/EC Waste Electrical and Electrical Equipment Directive (WEEE)
**APPROVALS**

The resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification **EN140101-806** which refers to **EN60115-1**, **EN140100** and the variety of environmental test procedures of the IEC 60068 (3) series.

Conformity is attested by the use of the CECC logo (€) as the Mark of Conformity on the package label.

Vishay BEYSCHLAG has achieved “Approval of Manufacturer” in accordance with IEC QC 001002-3, clause 2. The release certificate for “Technology Approval Schedule” in accordance with CECC 240001 based on IEC QC 001002-3, clause 6 is granted for the Vishay Beyschlag manufacturing process.

The Vishay BEYSCHLAG production facility is registered with the CAGE code D9539.

**Notes**

(1) Global Automotive Declarable Substance List, see [www.gadsl.org](http://www.gadsl.org).

(2) CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see [www.eicta.org/index.php?id=1053&id_article=340](http://www.eicta.org/index.php?id=1053&id_article=340).

(3) The quoted IEC standards are also released as EN standards with the same number and identical contents.

**FUNCTIONAL PERFORMANCE**

![Graph showing power dissipation and ambient temperature relationship for different resistor types.](image)

Derating for Products ± 50 ppm/K; ± 1 %

**RELATED PRODUCTS**

A wider range of TCR, tolerance and resistance values, plus the option of values from a different E series is available with products approved to **EN140101-806**, version A, without established reliability, nominal failure rate level E0 (Quality factor $\pi_Q = 3$). See the datasheets:

- “Professional Leaded Metal Film Resistors” ([www.vishay.com/doc?28766](http://www.vishay.com/doc?28766))
- “Precision Leaded Metal Film Resistors” ([www.vishay.com/doc?28767](http://www.vishay.com/doc?28767))
Derating for Products ± 15 ppm/K; ± 0.1 %

In accordance with IEC 60195

Current Noise - $A_1$ (1)

Note
(1) These tightened requirements provide a user advantage over the requirements of EN140101-806.

Non-Linearity - $A_3$

In accordance with IEC/TR 60440
FUNCTIONAL PERFORMANCE

Further information on the performance of these products is given in the following datasheet:

- "Professional Leaded Metal Film Resistors" (www.vishay.com/doc?28766)
- "Precision Leaded Metal Film Resistors" (www.vishay.com/doc?28767)

TEST AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

EN60115-1, generic specification
EN140100, sectional specification
EN140101-806, detail specification

For further information on the tests and requirements of these products please refer to the specifications mentioned above, and to the following datasheet:

- "Professional Leaded Metal Film Resistors" (www.vishay.com/doc?28766)
- "Precision Leaded Metal Film Resistors" (www.vishay.com/doc?28767)

HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit numeric code starting with 2312
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table
- The remaining 4 digits indicated the resistance value:
  - The first 3 digits indicate the resistance value
  - The last digit indicated the resistance decade in accordance with the resistance decade table

Resistors had a 12-digit numeric code starting with 2312. The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table. The remaining 4 digits indicated the resistance value: the first 3 digits indicate the resistance value and the last digit indicated the resistance decade in accordance with the resistance decade table.

RESISTANCE DECADE

<table>
<thead>
<tr>
<th>RESISTANCE DECADE</th>
<th>LAST DIGIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Ω to 9.99 Ω</td>
<td>8</td>
</tr>
<tr>
<td>10 Ω to 99.9 Ω</td>
<td>9</td>
</tr>
<tr>
<td>100 Ω to 999 Ω</td>
<td>1</td>
</tr>
<tr>
<td>1 kΩ to 9.99 kΩ</td>
<td>2</td>
</tr>
<tr>
<td>10 kΩ to 99.9 kΩ</td>
<td>3</td>
</tr>
<tr>
<td>100 kΩ to 999 kΩ</td>
<td>4</td>
</tr>
<tr>
<td>1 MΩ to 9.99 MΩ</td>
<td>5</td>
</tr>
<tr>
<td>10 MΩ to 999 MΩ</td>
<td>6</td>
</tr>
</tbody>
</table>

Historical 12NC Example

The 12NC of a MBB 0207 VG06 resistor, resistance 352K, TCR 15, ± 0.1 % tolerance, supplied taped and fan-folded in a box of 5000 units was: 2312 917 03524.

HISTORICAL 12NC - Resistor type and packaging

<table>
<thead>
<tr>
<th>TYPE</th>
<th>TCR</th>
<th>TOL.</th>
<th>CT 1000 PIECES</th>
<th>CT 5000 PIECES</th>
</tr>
</thead>
<tbody>
<tr>
<td>MBA 0204 VG06</td>
<td>± 50 ppm/K</td>
<td>± 1 %</td>
<td>900 0....</td>
<td>905 0....</td>
</tr>
<tr>
<td></td>
<td>± 15 ppm/K</td>
<td>± 0.1 %</td>
<td>902 0....</td>
<td>907 0....</td>
</tr>
<tr>
<td>Jumper</td>
<td></td>
<td></td>
<td>902 90001</td>
<td>907 90001</td>
</tr>
<tr>
<td>MBB 0207 VG06</td>
<td>± 50 ppm/K</td>
<td>± 1 %</td>
<td>910 0....</td>
<td>915 0....</td>
</tr>
<tr>
<td></td>
<td>± 15 ppm/K</td>
<td>± 0.1 %</td>
<td>912 0....</td>
<td>917 0....</td>
</tr>
<tr>
<td>Jumper</td>
<td></td>
<td></td>
<td>912 90001</td>
<td>917 90001</td>
</tr>
<tr>
<td>MBE 0414 VG06</td>
<td>± 50 ppm/K</td>
<td>± 1 %</td>
<td>920 0....</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>± 15 ppm/K</td>
<td>± 0.1 %</td>
<td>922 0....</td>
<td>-</td>
</tr>
</tbody>
</table>

Note

- The 12NC coding had been established for the series of MBA 0204 VG06, MBB 0207 VG06 and MBE 0414 VG06 products. These products are succeeded and replaced by the new series of MBA/SMA 0204 VG06, MBB/SMA 0207 VG06 and MBE/SMA 0414 VG06 products, for which the 12NC coding is no longer applicable.
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