# Table of Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frames and installation</td>
<td>4</td>
</tr>
<tr>
<td>Glass types</td>
<td>6</td>
</tr>
<tr>
<td>Option highlights</td>
<td>8</td>
</tr>
<tr>
<td>Double-Hung Tilt Sash windows</td>
<td>12</td>
</tr>
<tr>
<td>Single-Hung Side-Load windows</td>
<td>13</td>
</tr>
<tr>
<td>Single-Hung Tilt Sash windows</td>
<td>14</td>
</tr>
<tr>
<td>Slider windows</td>
<td>15</td>
</tr>
<tr>
<td>Fixed, Radius and Geometric windows</td>
<td>16</td>
</tr>
<tr>
<td>Sliding patio doors</td>
<td>17</td>
</tr>
<tr>
<td>Window glossary</td>
<td>20</td>
</tr>
<tr>
<td>Warranty</td>
<td>21</td>
</tr>
<tr>
<td>About JELD-WEN</td>
<td>23</td>
</tr>
</tbody>
</table>
Making a choice you’re happy with today is one thing. Knowing you’ll be satisfied years from now is a whole other challenge. But it doesn’t have to be. JELD-WEN® Builders Vinyl windows and patio doors are made to be durable, energy efficient and attractive well into the future. They’re built from high-quality extruded vinyl that resists fading and won’t chip or peel, which means they’re virtually maintenance-free. Also, our windows and patio doors with Low-E glass are ENERGY STAR® qualified and provide increased comfort and decreased energy bills.

Each Builders Vinyl window and patio door is backed by an industry-leading lifetime warranty that is transferable for 10 years. We even cover the labor to replace or repair defective products. To view the complete warranty, see page 21.

This catalog includes comprehensive information about features and specifications. For installation and care and maintenance instructions, visit www.jeld-wen.com/resources.
New construction frame options

Integral nailing fin

All Builders Vinyl windows come standard with a 1-1/4” pre-punched nailing fin for easy installation into new construction applications. The nailing fin is integral to the frame. It surrounds the full perimeter of the frame and helps make installations weathertight. It’s appropriate for homes with siding, stucco or brick exteriors.

Stucco key frame

We offer this frame option specifically for new construction homes using stucco. This frame option has features that help in finishing stucco around a window. The key provides a consistent finishing point, while also covering the gap that can result from stucco’s expansion and contraction. The 1” fin setback finishes well with traditional 3-coat stucco.

Replacement window and patio door frame options

Pocket/block frame

This option is available for replacement windows. It’s designed to be installed from a home’s interior, directly into the pocket-like space left after an old sash is removed. Installation can be done simply and neatly without disturbing exterior siding, stucco, interior trim, paint or wallpaper. A Builders Vinyl window with a pocket/block frame is also ideal for new concrete or concrete block homes.

Flush fin

Our flush fin option allows our windows to be installed from the exterior into an existing aluminum window frame; the fin covers the old window frame. No need to cut back stucco or siding, refinish interior trim, or replace blinds or window coverings.

Colors

Builders Vinyl windows and patio doors are available in White, Desert Sand or Almond*, three versatile shades that will complement many popular trim and exterior house paint colors. With vinyl compounds, the color goes all the way through the vinyl and will not discolor when exposed to the elements.

*Subject to regional availability. Actual colors may vary from the samples displayed.
TegraTite™ installation system

TegraTite streamlines the installation process, making it easy to install a sill drainage system under our vinyl windows or patio doors. The sill drain mat sits on the rough opening and directs any incidental water away from the wall, keeping it dry. Combine that with our new butyl-based adhesive flashing tape for a tighter, more energy efficient installation. Learn more about TegraTite at www.jeld-wen.com/newinstallationtechnology.
PERFORMANCE THAT SHINES
We offer glass types to meet nearly every performance need. With the proper glass options, our windows and patio doors will also meet the most stringent ENERGY STAR® requirements, which means they’ll lower energy costs. JELD-WEN is proud to be an ENERGY STAR partner.

Low-E and LoE³-366 insulating glass
Our standard high-performance Low-E insulating glass lowers energy costs, helps homes stay cooler in the summer and warmer in the winter, prevents fading of interior furnishings, and reduces condensation. It also delivers greater visible light transmittance than tinted glass. We also offer optional LoE³-366, which provides more protection against heat loss and fading, as well as greater energy savings.

Windows and patio doors with Low-E glass are ENERGY STAR® qualified, which means they exceed the minimum energy efficiency criteria for the climate region you live in (by as much as 40 percent). For more information, visit www.jeld-wen.com/energyefficiency.

Neat® glass
With this glass option you gain natural cleaning convenience. By harnessing the sun’s UV rays (even when the sky is cloudy) to loosen dirt from the glass, rainwater can easily rinse away grime. No manual activation is required. For more information, visit www.jeld-wen.com/neatglass.

Textured and tinted glass
In addition to high-performance glass options, we offer textured and tinted glass. Textured glass will enhance a home’s visual appeal, while tinted glass protects against harsh direct sunlight. Options are shown below.

Textured glass
- Obscure
- Glue Chip
- Rain
- Reed

Tinted glass
- Bronze
- Green
- Azurlite
- Grey
- LoE³-366

Note: Glass types are subject to regional availability.
Tempered glass
This glass is heat-treated during manufacturing for extra strength, enabling it to withstand abnormal force or pressure on its surface. And it will not break into sharp pieces. Local building codes often require tempered glass to be used in all windows that are close to the floor or near doors, bathtubs or showers.

*All Builders Vinyl windows may be ordered with tempered glass, subject to regional availability.*
THE CHOICES THAT MATTER

JELD-WEN offers a variety of options for our Builders Vinyl windows and patio doors. These choices are designed to increase visual appeal and help make installation easier.

WEN-Lock®

The WEN-Lock is our exclusive automatic locking system, which is available on our single-hung and slider windows. It features a slim profile that’s easy to engage, as well as a tamper-resistant design. In fact, this lock has passed all forced-entry resistance tests. It also has a visible latch indicator (VLI) that lets you know if the window is locked. The VLI can be seen only from indoors.

Locked

Unlocked
Grilles between the glass (GBG)
Add character to any home with our grilles between the glass. They’re an ideal choice because they require no upkeep and will not interfere with window cleaning. Select from flat grilles or contour grilles in various sizes. We also offer an ample range of grille designs in the color that matches the windows or patio doors you choose.

Secondary stops*
Popular flip-out vent stops limit sash opening to 4 inches, providing fractional ventilation on Double-Hung, Single-Hung and Sliding windows. A nylon lever and housing allow quick and easy release when the vent stop flips open. The lever flips back with an easy push of the finger when not needed.

*Secondary stops are not a locking feature.
Note: All options are subject to regional availability.
Contact your local JELD-WEN dealer for more information.
From new construction to remodeling or replacement, JELD-WEN creates Builders Vinyl windows and patio doors to perfectly fit your project. They’re available in various shapes and sizes, and you can count on each one to be durable, secure, energy efficient and beautifully reliable.
DOUBLE-HUNG TILT SASH WINDOWS

A double-hung window features an upper and a lower sash that slide vertically past each other in a single frame. Both sash tilt in for convenient cleaning. In addition, our double-hung windows can be paired with double-hung fixed, radius and geometric windows, and a matching frame option is available for these configurations.

**Standard features**
- Color: White
- Insulating Low-E glass
- All frames are assembled utilizing fusion-welded technology for added strength and durability
- Integral nailing fin can be easily removed for replacement purposes
- Sash tilts in for easy cleaning
- Wide-profile window frame
- Sloped sill for water runoff
- Single-action cam lock
- Low-profile, flush-mounted tilt latch
- High-quality finpile weatherstrip applied along the full perimeter of the operating sash
- Fiberglass Charcoal color insect screen in an aluminum frame that matches the color of the unit**†
- Overall frame width is 3-1/4”
- DP 20**

**Optional features**
- Color: Desert Sand
- Grilles between the glass (GBG) in 5/8” or 7/8” flat, or 5/8” or 1” contour grilles†
- Insulating glass options: LoEtk-366, Neat®, textured, tinted or other specialty glass†
- All glass is available tempered
- Direct attachment of fixed, radius and geometric units is available as an option (frame width of decorative units must match overall single frame unit)
- Pocket/block frame†
- DP 50
- Nylon flip-out secondary stop for fractional venting (up to 4”)***

*For complete specifications, visit www.jeld-wen.com/architecturaltoolbox.
SINGLE-HUNG SIDE-LOAD WINDOWS

This type of window has a stationary top lite and a bottom sash that slides vertically. The removable side-load sash makes cleaning particularly easy.

**Standard features**

- Color: White
- Insulating Low-E glass
- All frames are assembled utilizing fusion-welded technology for added strength and durability
- Integral nailing fin can be easily removed for replacement purposes
- Removable side-load sash for easy cleaning
- Exclusive WEN-Lock® with visible latch indicator
- High-quality finpile weatherstrip applied along the full perimeter of the operating sash
- Fiberglass Charcoal color insect screen in an aluminum frame that matches the color of the unit**
- Overall frame width is 2-29/32”
- DP 20**

**Optional features**

- Color: Desert Sand or Almond†
- Single-action cam-style lock
- Grilles between the glass (GBG) in 5/8” or 7/8” flat, or 5/8” or 1” contour grilles†
- Insulating glass options: LoE3-366, Neat®, textured, tinted or other specialty glass†
- All glass is available tempered
- Direct attachment of fixed, radius and geometric units is available as an option (frame width of decorative units must match overall single frame unit)
- Frame options include pocket/block, flush fin and stucco key†
- Nylon flip-out secondary stop for fractional venting (up to 4”)***

*Insect screens are intended to allow air and light in while keeping insects out. They are not intended to stop children from falling through an open door or window. For safety screens or other security devices, contact your local building supply retailer.

**Tested at maximum size. Smaller window may have a higher DP rating. See your dealer for more information.

***Secondary stops are not a locking feature.

† Contact your local JELD-WEN dealer for more information.
SINGLE-HUNG TILT SASH WINDOWS

Each of our single-hung tilt sash windows includes a stationary top lite and a bottom sash that slides vertically. The tilt sash feature allows for easy cleaning.

Standard features
- Color: White
- Insulating Low-E glass
- All frames are assembled utilizing fusion-welded technology for added strength and durability
- Integral nailing fin can be easily removed for replacement purposes
- Sash tilts in for easy cleaning
- Exclusive WEN-Lock® with visible latch indicator
- Low-profile, flush-mounted tilt latch
- High-quality finpile weatherstrip applied along the full perimeter of the operating sash
- Fiberglass Charcoal color insect screen in an aluminum frame that matches the color of the unit*†
- Overall frame width is 2-29/32"*
- DP 20**

Optional features
- Color: Desert Sand or Almond†
- Single-action cam-style lock
- Grilles between the glass (GBG) in 5/8" or 7/8" flat, or 5/8" or 1" contour grilles†
- Insulating glass options: LoE³-366, Neat®, textured, tinted or other specialty glass†
- All glass is available tempered
- Direct attachment of fixed, radius and geometric units is available as an option (frame width of decorative units must match overall single frame unit)
- Frame options include pocket/block, flush fin and stucco key†
- Nylon flip-out secondary stop for fractional venting (up to 4")***

For complete specifications, visit www.jeld-wen.com/architecturaltoolbox.

Interior shown in White

JELD-WEN reserves the right to change product specifications without notice. For current information, please check our website at www.jeld-wen.com.
SLIDER WINDOWS

Slider windows are composed of two sash each—one that’s stationary and one that slides to the left or right on tracks. The operating sash can be removed to make cleaning a snap.

Standard features
- Color: White
- Insulating Low-E glass
- All frames are assembled utilizing fusion-welded technology for added strength and durability
- Integral nailing fin can be easily removed for replacement purposes
- Exclusive WEN-Lock® with visible latch indicator
- High-quality finpile weatherstrip applied along the full perimeter of the operating sash
- Fiberglass Charcoal color insect screen in an aluminum frame that matches the color of the unit**
- Overall frame width is 2-29/32”
- DP 20**

Optional features
- Color: Desert Sand or Almond†
- Single-action cam-style lock
- Grilles between the glass (GBG) in 5/8” or 7/8” flat, or 5/8” or 1” contour grilles†
- Insulating glass options: LoE²-366, Neat®, textured, tinted or other specialty glass†
- All glass is available tempered
- Direct attachment of fixed, radius and geometric units is available as an option (frame width of decorative units must match overall single frame unit)
- Frame options include pocket/block, flush fin and stucco key†
- Nylon flip-out secondary stop for fractional venting (up to 4”)***

*Insect screens are intended to allow air and light in while keeping insects out. They are not intended to stop children from falling through an open door or window. For safety screens or other security devices, contact your local building supply retailer.

**Tested at maximum size. Smaller window may have a higher DP rating. See your dealer for more information.

***Secondary stops are not a locking feature.

† Contact your local JELD-WEN dealer for more information.

For complete specifications, visit
www.jeld-wen.com/architecturaltoolbox
FIXED, RADIUS AND GEOMETRIC WINDOWS

Our fixed, radius and geometric windows come in a wide variety of shapes, with either curved or straight frames. We design them to be used as freestanding units or in combination with other vinyl windows and patio doors. Additionally, we offer fixed, radius and geometric styles with thicker frames to be used exclusively with double-hung windows.

**Standard features**
- Color: White
- Insulating Low-E glass
- All frames are assembled utilizing fusion-welded technology for added strength and durability
- Integral nailing fin can be easily removed for replacement purposes
- Overall frame width is 2-29/32"  
- DP 20**

**Optional features**
- Color: Desert Sand or Almond†
- Grilles between the glass (GBG) in 5/8" or 7/8" flat, or 5/8" or 1" contour grilles†
- Insulating glass options: LoE²-366, Neat®, textured, tinted or other specialty glass†
- All glass is available tempered
- Frame options include pocket/block, flush fin and stucco key†

For complete specifications, visit www.jeld-wen.com/architecturaltoolbox.
SLIDING PATIO DOORS
This type of patio door opens by sliding along horizontal stainless steel tracks at the head and sill; adjustable metal rollers ensure easy operation. Our sliding patio doors are fully assembled with either a right or left operating panel.

Standard features
- Color: White
- Insulating Low-E glass
- All frames are assembled utilizing fusion-welded technology for added strength and durability
- Integral nailing fin can be easily removed for replacement purposes
- Sliding fiberglass Charcoal color insect screen in an aluminum frame that matches the color of the unit*†
- Heavy-duty lock
- Full perimeter weatherstrip
- Overall frame width is 4-1/2”
- DP 20**

Optional features
- Color: Desert Sand or Almond†
- Keyed cylinder locks
- Grilles between the glass (GBG) in 5/8” or 7/8” flat, or 5/8” or 1” contour grilles†
- Insulating glass options: LoE3-366, textured, tinted or other specialty glass†
- All glass is available tempered
- 3-panel door is available in a variety of configurations†
- Direct attachment of sidelights and transoms is available as an option (frame width of decorative units must match overall single frame unit)
- Frame options include pocket/block, flush fin and stucco key†
- Blinds between the glass

*Insect screens are intended to allow air and light in while keeping insects out. They are not intended to stop children from falling through an open door or window. For safety screens or other security devices, contact your local building supply retailer.

**Tested at maximum size. Smaller window may have a higher DP rating. See your dealer for more information.

***Secondary stops are not a locking feature.

† Contact your local JELD-WEN dealer for more information.

For complete specifications, visit www.jeld-wen.com/architecturaltoolbox
Offering you ease of maintenance and superior energy efficiency, JELD-WEN Builders Vinyl windows and patio doors give you the freedom to spend time on the things that matter most to you.
**Double-Hung**

This window is best suited to traditional architectural styles. Double-hung windows feature an upper and lower sash that slide vertically past each other in a single frame. Both sash tilt in for convenient cleaning.

---

**Fixed, Radius and Geometric**

Every fixed, radius and geometric window is unique. They’re available in a wide variety of shapes, with either curved or straight frames. They can be used as freestanding units or in combination with other styles.

---

**Single-Hung**

A single-hung window provides a classic appearance to any home. It features a stationary top sash and a bottom sash that slides vertically. We offer single-hung windows with tilt or side-load removable sash for easy cleaning.

---

**Slider**

Each of our slider windows features clean lines for a streamlined look. This type of window has one stationary sash and one sash that moves to the right or left in grooves or on tracks. *It may also be referred to as a roller or sliding window.*

---

**Sliding Patio Door**

This streamlined type of patio door is perfect for nearly any patio or deck. It opens by sliding along horizontal tracks.
JELD-WEN® Products are designed to create lasting value for your home. This warranty is effective for all JELD-WEN vinyl Products manufactured on or after **May 1, 2009** for use in the United States. Any previous warranties will continue to apply to products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance instructions, installation instructions, and previous warranties, refer to www.jeld-wen.com.

**What this warranty COVERS**

Except as set forth in the Special Coverages section below, we warrant that if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of manufacture as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part.

**Owner-Occupied Single-Family Residence Lifetime Warranty**

We warrant our Products to the original owner of the owner-occupied single-family residence in which they are initially installed for as long as you own and occupy your residence. Skilled labor (where deemed necessary by us) to repair or replace any component is provided for as long as you own and occupy your residence.

**Transferability**

The Owner-Occupied Single-Family Residence warranty is transferable as follows. In the event you sell your residence or it becomes occupied by other than the original owner, the warranty is **ten (10)** years from the date of manufacture. Skilled labor (where deemed necessary by us) to repair or replace any component is provided for **two (2)** years from the date of manufacture.

**Commercial Ten Year Warranty**

(Other than Owner-Occupied Single-Family Residence)

We warrant our Products for a period of **ten (10)** years from the date of manufacture. Skilled labor (where deemed necessary by us) to repair or replace any component is provided for **two (2)** years from the date of manufacture.

**Transferability**

The Commercial warranty is transferable as follows. In the event you sell the building, this warranty is transferable to subsequent owners.

**Special Coverages (Applies to both Owner-Occupied and Commercial)**

The following special coverages include **free** replacement parts; skilled labor (where deemed necessary to replace components of the window or door is provided as stated above.

- **ImpactGard® Glass:** We warrant each ImpactGard glass unit for **ten (10)** years.
- **Special Glazings** (including laminate glass units other than ImpactGard): We warrant special glazings (including glass options not listed in our product literature e.g., leaded or decorative glass) for **five (5)** years.
- **Blinds/Shades Between the Glass:** We warrant the insulated glass unit (including the seal), the external control mechanism, and the operation of the shade/blinds for **ten (10)** years.
- **Spontaneous Glass Breakage:** We warrant sealed glass units installed in windows and patio doors (excluding laminated glass, and special glazings) for spontaneous breakage for **one (1)** year (to include free replacement glass and skilled labor necessary to replace the glass for **one (1)** year. Spontaneous breakage occurs when the glass develops a crack without sign of impact.
- **Retractable Screens:** We warrant retractable roll screens for **five (5)** years.

**Accidental Glass Breakage and Screen Damage:** On our Premium RS, Bravo, Primo and Ipx Replacement window and patio door product lines, our standard component warranty (Owner-Occupied or Commercial) will extend to screen damage and to glass breakage (for products ordered with double-strength or thicker annealed glass only), unless the damage is attributable to acts of nature (e.g. fire, hurricane, etc.), civil disorder, building settling, structural failures of walls or foundations or improper installation, storage, or handling. Special glazings and ImpactGard glass are not covered by this glass breakage warranty.

**Colored Exterior and Laminated Interior:** We warrant that our factory-applied painted exterior color and factory-applied laminate interior finishes will not peel, blister, or flake for **ten (10)** years. Our applied exterior color will not exhibit excessive color change for **ten (10)** years. Note: this coverage does not extend to discoloration, polish, surface damage, or alteration caused by the use of natural or chemical solvents or an environmental factor causing such damage.

**How To Get Assistance**

If you have a problem with your JELD-WEN Product, contact the dealer/distributor or contractor from whom you purchased your product or contact us directly:

- **Mail:** JELD-WEN Customer Care
  Attn: Vinyl Warranty Claims
  P.O. Box 1329, Klamath Falls, OR 97601
  Phone: 888-JWHelpU (888-594-3578)
  Fax: 800-436-5954
  E-mail: jeldwenwarranty@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) product identification (from the original order/invoice, spacer code, permanent label, or the window identification number found on corner code), b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

**What We Will Do**

Upon receiving your notification, we will send out an acknowledgement, usually within three business days. We will investigate your claim and will begin to take appropriate action within 30 days after notification. If it is determined that the Product does not have a defect covered by the labor warranty, we may charge an inspection fee for any onsite inspection that is required or requested by you. Because manufacturing materials and techniques can change, replacement part(s) may not be an aesthetic match to the original. Replacement components/products are warranted for the balance of the original product warranty or 90 days, whichever is longer. If we determine we are unable to provide replacement parts and repair is not practicable or cannot be made timely, then we will refund the unit/component purchase price.

**What This Warranty DOES NOT Cover**

JELD-WEN is not liable for:

- Normal wear and tear; natural weathering of surfaces.
- Normal wear and tear to hardware and naturally occurring changes to hardware finishes (e.g., corrosion or tarnishing).
- Damage caused by chemicals (e.g. brick wash) or a harsh environment (e.g., salt spray or airborne pollutants).
- Product failure due to misuse or abuse; damage caused by failure to provide maintenance, alteration or modification to the window (e.g. customer applied tints or films, paint finishes, security systems), or as a result of any cause beyond the control of JELD-WEN (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our reasonable control).
- Glass breakage (except as specifically covered above).
• Slight imperfections or wavy distortions in the glass that don’t impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.

• Improper installation not in conformance with JELD-WEN installation instructions (note: see www.jeld-wen.com for current installation instructions); operational problems and problems related to water and/or air infiltration/leaking as a result of improper installation or flaws in building design or construction.

• Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or is not in compliance with building codes.

• Damage caused by extreme artificial temperature buildup or exposure (e.g., where storm doors/windows are present).

• Product or component performance decline due to aging, inert gas dissipation, natural processes or failure to provide proper maintenance. Note: Other than inert gas loss due to seal failure, the migration of an inert gas, such as argon, is a natural process that occurs over time and is not a defect.

• Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity (except as specifically covered above).

• Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure. Contact a heating/air conditioning specialist for help).

• Labor and materials for repainting or refinishing activities or the removal or disposal of defective product(s); labor exceeding the time periods specified above.

• Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

Important Legal Information
This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

1 “JELD-WEN Products” shall refer to vinyl window and patio door products manufactured in the United States and marketed under the JELD-WEN brand name for use in the United States.

2 For warranty coverage on vinyl products manufactured in the United States and installed in Canada, please see our Canadian warranty or call (888)-JWHELPU for assistance.

3 “Skilled labor” refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

4 Fading or changing in color of the applied exterior color finish is not a defect unless it exceeds five (5) E units, calculated in accordance with ASTM D2244, paragraph 6.2. Color change shall be measured on an exposed colored surface that has been cleaned of soils, and the corresponding values measured on the original or unexposed colored surface. Fading or color changes may not be uniform if the surfaces are not equally exposed to the sun and elements. If the above ASTM standards change, the standard in effect at the time of purchase applies. As an option to replacement, we may choose to refinish the product.

© 2009, JELD-WEN, inc. JELD-WEN and ImpactGard are registered trademarks of JELD-WEN, inc., OREGON, USA.
ABOUT JELD-WEN

SINCE 1960, when JELD-WEN began as a small Oregon millwork plant, we’ve been dedicated to creating reliable windows and doors that are energy efficient, beautiful and worry-free.

JELD-WEN is proud to be a member of the Green Building Initiative (GBI). GBI is a nonprofit organization that accelerates green building practices by promoting environmentally progressive approaches that are practical, affordable and accessible to mainstream builders, architects and developers. As a member, we help state and local homebuilder associations develop local green building programs that are appropriate for their regions. These programs then help builders develop homes that are energy efficient, healthier to live in, and better for the environment.

We also believe in supporting our communities. One way we do this is through the JELD-WEN Tradition Foundation, which provides charitable funds to educational organizations. We’ve been the title sponsor of the JELD-WEN Tradition on the PGA TOUR’s Champions Tour since 2003; we’re a Proud Partner of THE PLAYERS; and we’re the official window, door and millwork provider of the PGA TOUR.
The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at www.jeld-wen.com today.

RELIABILITY for real life®