INDUSTRIAL, MECHANICAL & STRUCTURAL CONTRACTORS & FABRICATORS

Serving industry since 1946

http://www.omindustries.com
Table of Contents

Our Commitment 4
O&M Profile 5
Our History 6
Our People 6
Business Facts 7
Industrial Construction 8
Rigging & Equipment Setting 25
Environmental: RTO’s, WESP’s, ESP’s, Biofilters 31
Piping Systems 36
Pneumatic Conveying - Dust Collection 40
Shop Fabrication 42
Commercial Steel 48
Municipal 54
HVAC & Sheet Metal 58
Project Reference List 62
Letters of Reference 67

CORPORATE OFFICE
5901 Ericson Way
Arcata, CA 95521
Ph (707) 822-8800
Fax (707) 822-8995

http://www.omindustries.com

DIVISION OFFICES
Crane Hill, AL 35053
Ph (256)747-2747
Princeton, CA 95970
Ph (530) 458-8850
Medford, OR 97501
Ph (541) 772-4606
Specialties

- Industrial Construction
- Structural
- Mechanical
- Equipment Erection
- Rigging
- Plant Maintenance
- Outages – Shutdown
- Pneumatic Conveying
- Fabrication
  - Structural Steel
  - Plate
  - Piping
  - Ducting

Industries Served

- General Manufacturing
- Forest Products
- Fiberglass Manufacturing
- Cement
- Pulp and Paper
- Food and Beverage
- Agriculture
- Power and Co-generation
Our Commitment

**O&M Industries** has been in business for over sixty years serving both industrial and commercial accounts. We are versed in mechanical and structural installation and fabrication work performing both with our own crews.

Our objective is to provide our clients with the highest value for their investment. **O&M Industries** is committed to serving each customer to the absolute best of our abilities and resources according to specific wants and needs.

The **O&M Industries** team has successfully completed “on-time” installation of “grass-root” projects, retrofits and very intensive “turnarounds” for our clients. Our quality and safety record has consistently allowed **O&M Industries** to be the contractor of choice.

**O&M Industries** is dedicated to serving our clients with continuing improvement in safety, quality, scheduling and experienced personnel.

The Big Coke Bottle!

**O&M Industries** was responsible for the steel fabrication, offsite assembly, barge loading and barge transport of the approximately 80’ long “Coke Bottle” to the San Francisco Giants ball park.
**O&M Profile**

**O&M Industries**, founded in 1946, is dedicated to serving clients with continual improvement in safety, quality, scheduling and customer service.

Headquartered in Arcata, California, **O&M Industries** has division offices in Crane Hill, Alabama and Princeton, California. As a merit shop, direct hire, industrial and commercial contractor, **O&M Industries** provides construction, fabrication & contract maintenance services to various industries including, but not limited to, agriculture, pulp and paper, food and beverage, power, general manufacturing, forest products, cement, and fiberglass markets throughout the United States.

**Safety, Quality and Integrity** are the hallmarks of our company and we are proud of our long-standing record of safety excellence. **O&M Industries** rigorously enforces safety procedures covering a wide range of work practices and training techniques while practicing on-going safety training for all employees.

Benefiting from over 60 years of business success, we invite you to check out our qualifications.

Should you wish to discuss how **O&M Industries** can provide you and your company with excellent service, please contact us.

[http://www.omindustries.com](http://www.omindustries.com)
Our History

After serving together in the Seabees during World War II and returning to civilian life in Eureka, California, good friends, John McBeth Sr. and Orie Antila decided to go into business together. In 1946 they started Orie & Mac Sheet Metal.

Over the years Orie and Mac grew into much more than a sheet metal shop and with its increased scope of work, eventually evolved into O&M Industries.

To this day, the excellent tradition of this family-owned company continues and is currently managed by John McBeth’s sons, Rob and John McBeth.

Our People

O&M Industry’s most valuable resource is its people. Employees from all levels of the company play an equally important role in our success. O&M Industries believes in retaining its employees & providing opportunities for growth. Our supervisory personnel averaging 20 years of service, attests to this fact. Locating highly skilled craft workers for peak construction/maintenance periods, such as planned and unplanned outages and shutdowns is another key to our success in the field. Currently our home office and field construction personnel number nearly 175 with a resource database of over 1,000 craft workers, representing all trades, throughout the United States.
O&M Industries
Fact Sheet

Corporate Office

O&M INDUSTRIES
5901 Ericson Way
Arcata, California 95521
Phone: (707) 822-8800
Fax: (707) 822-8995
http://www.omindustries.com

President – John McBeth
Vice President – Rob McBeth
Operations Manager – Kevin Williams
Safety Director – Virginia Siegal
Phone: (925) 525-9855
Controller – Dottie Lee

Manufacturing Facility
30,000 sq. ft. under roof
Arcata, California
5 acres paved
3 acres unpaved

Scope of Services
Industrial Commercial Construction,
Maintenance and Plant Services,
with direct hire capabilities in all disciplines.

Regional Offices

O&M INDUSTRIES
858 County Road 201
Crane Hill, Alabama 35053
Phone: (256) 747-2747
Division Manager – Hilton Williams
Assistant Division Manager – Dean Stark

O&M INDUSTRIES
Princeton, California 95970
Phone: (530) 458-8850
Division Manager - Don Hubbard

O&M INDUSTRIES
Medford, OR 97501
Phone: (541) 772-4606
Division Manager - Bill Lougher

Insurance Information
Agency: George Petersen & Associates
Eureka, California 95501
(707) 442-2971
Representative: Charlie Bussman

Banking Institution
Umpqua Bank
701 Fifth Street
P.O. Box 1007
Eureka, California 95502
Contact: Sharon Cissna

Credit Information
DUNS No.: 00-478-0219
Federal ID No. : 94-2177570
O&M Industries was responsible for the complete installation of the dryer outfeed system at this OSB Plant in Oakdale, Louisiana.

Work consisted of the following major components:

• Field assembly and installation of three (3) WESP’s (Wet Electrostatic Precipitators), support steel, stainless piping systems, pumps, tanks and associated equipment.
• Field assembly of three (3) complete 6 canister RTO’s (Regenerative Thermal Oxidizers), including hydraulic piping, gas piping, ducting, stacks, fans and three (3) 1000 HP ID fans.
• Field welded assembly and installation of three (3) 22 foot diameter stainless steel separators.
• Field assembly of three (3) 2000 HP dryer system ID fans.
• Erection of six (6) 18 foot diameter cyclones including approximately 250 tons of structural steel.
O&M Industries performed complete mechanical and structural installation of green and dry strand fuel bins.

Installation included over 1 million pounds of structural steel, three (3) 72 inches x 300 foot distribution conveyors, chutes, slide gates and six (6) 12 foot x 110 foot long 12,500 cubic foot live bottom bins.
Replacement of conveyor system at OSB plant. Work consisted of removal of existing conveyors, installation of new support steel, conveyors, slide gates, chuting and fire system. Work was performed 24 hours per day on planned outage and was completed ahead of schedule.
Installation of scrubber, ducting and WESP (wet electrostatic precipitator).
Rebuild of single pass rotary dryer on shutdown working around the clock.
Installation of gypsum dryer.
Design, engineering, fabrication and installation of industrial scrubbers at fiberglass plant. Included structural steel, access ways, scrubbers and ducting, Santa Clara, California.
Installation of siding on recovery boiler.

Fabrication and installation of new 13 foot diameter spray tower on cement plant shutdown.
Structural rebuild of deteriorated roof over forming line at hardboard plant. Job included removal, fabrication and installation of new 100 foot long trusses and installation of two new 60 foot long by 16 foot wide hoods and all new siding, decking and roofing. All work was performed around existing piping and electrical. Project was completed ahead of schedule on five day plant-wide shutdown working around the clock.
O&M Industries was responsible for the design, engineering, fabrication and installation of a truck unloading and fuel handling system utilizing over 1,200 feet of 48 inch belt conveyor system with automatic tripper car system.
Complete shop fabrication of 17 foot diameter by 40 foot stainless tank, including transport to job site and field erection.
Pulp & Paper - Installation of Dregs Filter and the first U.S. installation of a “Green Liquor Filtration System”.

Recycle system at pulp mill included structural, equipment installation, piping, chutes & tanks.
O&M Industries was responsible for the fabrication and installation of 8 foot diameter ducting at this cement plant during plant shutdown.
Installation of package boiler at food processing plant.

Installation of evaporator island at food processing plant including structural, equipment erection, mechanical and piping system.
Fabrication and installation of flue gas ducting on new Ahlstrom recovery boiler.
Shop fabrication and installation of hog fuel drying system on boiler, including structural steel, separators and dryer.
Conveyors, bucket elevators, catwalk, support steel, storage bins for rice storage facility.
Disassembly, removal and re-installation of washer drum on pulp mill turnaround.
Dismantling of tank farm.

Installation of flash cooler at this tomato processing plant.
Rigging and setting of dryer outfeed equipment.

Rigging in and setting of boiler condensate tank.
O&M Industries was responsible for installation of new concentrator system at pulp mill.

- Civil and concrete
- Structural steel
- Setting of vessels
- Pumps and piping
- Instrumentation
- Insulation
- Painting
Installation of blenders.
O&M Industries was responsible for the turn key construction of a biofiltration system for press emissions on this OSB plant. Work included foundations, concrete floors, sumps, cast in place walls and a hollow core roof system for approximately 80 foot x 200 foot concrete building. Also included was all mechanical and piping work including pumping system, spray system, ducting, fans and stacks.
Fabrication and installation of three, six canister thermal oxidizers at OSB plant in Louisiana.

Installation of scrubber system and WESP (wet electrostatic precipitator).
Assembly and roof top installation of oxidizer on Alabama auto plant.
Environmental RTO’s, WESP’s, ESP’s, Biofilters

Fabrication of thermal oxidizer, shipped to China.

3 Thermal oxidizers installed at auto plant in California.
Fabrication and installation of thermal oxidizer at Oregon plywood plant.
Civil – structural – mechanical installation of a precipitator on lime kiln at a pulp mill.
Stainless steel piping and equipment.
Schedule 160 carbon piping.
Stainless steel piping and equipment.
Piping Systems
- Blow pipe
- Dust collection systems
- Pneumatic conveying
- Baghouses
- Blowers
- Industrial sheet metal
Duct system revamp on shutdown to tie in new pollution control equipment at existing OSB plant in Georgia.

Refeed piping system at fiberglass plant.
Design, engineering, fabrication & coatings for tank order on new manufacturing plant. Order consisted of 44 total tanks.
Shop fabrication of various pieces, including:

- Stainless steel tank
- Stainless WESP parts
- 10 foot diameter, epoxy-coated stack
Fabrication of tube bundle on WESP and various other components.
Design and fabrication of polystyrene densifier including hydraulics and controls. Unit densified polystyrene at 40 to one weight in order to maximize shipping.
Fabrication of stack and ducting utilizing duplex 2204 stainless steel for shipment to refinery in Texas.
Fabrication of conveyors and dust collection piping for cement plant.
Detailing, fabrication and installation of structural steel walkway cover at high school.
Detailing, fabrication, galvanizing and installation of 110 foot steel trusses and an all-structural roof on municipal pool building.
Steel fabrication, steel erection, roof joists and metal decking for 500,000 square foot shopping mall.
Fabrication and installation of structural steel and architectural metals for grocery store.
Detailing, fabrication and erection of structural steel for commercial building.
Detailing, fabrication and erection of structural steel along San Francisco Bay. Access and steep terrain made this a challenging job.
Odor control system at municipal waste water treatment plant. Work consisted of ground assembly and installation of two 105 foot diameter dome tops installed on two operating trickling filters.
Installation of 48 inch fiberglass ducting, fans, carbon filter and associated support steel at waste water treatment plant.
Fabrication and installation of floating digester cover at waste water treatment plant.
Installation of fish screens on river water intake system on Sacramento River for city of Redding, California.
Commercial HVAC system at five story University building in Arcata, California.
Commercial HVAC system at physical education facility.
Custom stainless steel work on drive thru coffee shop.

Architectural metal roofing for this retail and office building.
Fabrication and installation of custom stainless steel muffler sign.
“O&M Industries has set a very high standard by which all other contract maintenance organizations will be measured from here on out.”
The following companies were the “best of class” for this project as measured by ability to add value to the project, proficiency, quality of work, teamwork, integrity, safety and delivery performance:

O&M Industries, Arcata, California - mechanical installation services
Mr. Rob McBeth
5901 Ericson Way
Arcata, CA 95521

Dear Mr. McBeth

I would like to take this time to commend Mr. Hilton Williams and his crew for the excellent job installing the Geoenergy TOX units at the Pharmacia facility in Augusta, Ga.

Hilton and his crew displayed a unique level of craftsmanship and pride in their work. They worked in a seamless manner, never compromising safety to perform their task.

It was a pleasure working with O&M Industries on the project. Mr. Williams and his men have raised my expectations for contractor safety, quality, housekeeping and overall performance.

Sincere regards,

Clifford Carey

Construction Manager
O & M Industries
5901 Ericson Way
Arcata, CA 95521

Attn: Rob McBeth

Re: Emergency Shut Down

Dear Rob:

I wanted to thank you and your crews for the quick responds and a job very well done! O & M certainly helped us out of a very tough situation after our fire on the 16th. Your crew did what ever it took to get the job safely complete. I was very proud of the job that they all accomplished.

Many Thanks,
Sincerely,

Reg Allen
California Engineering Manager
Mr. Rob McBeth
O&M Industries
716 W. Cedar
Eureka, CA 95501

Dear Rob:

I felt it necessary to write to you regarding the performance of your organization in helping the Masonite mill in Ukiah complete the soft board transition project on an aggressive time table. I don’t feel compelled to write such letters often, but in this instance its probably long overdue.

O&M Industries has set a very high standard by which all other contract maintenance organizations will be measured from here on out. These standards are in the areas of safety and organization of the work area, craftsmanship, and work ethic. The dedication and willingness to go the extra mile every time to get the job done was exemplary. I felt as though they were part of our team here and showed true ownership in the project succeeding. There are many members of your organization who do an outstanding job for you, a couple of which I would like to mention.

Hilton Williams was a pleasure to work with. He kept the project moving along through design changes, mis-timing of equipment arrivals and many other unplanned distractions. His calm cool demeanor helped keep tensions at bay. His knowledge and experience were invaluable.

Dan Heron gets results...every time. He understands tight time tables and gets the job done. People working on his crews respond to his leadership very well. He can figure a way around or through an issue quickly and effectively. He is a credit to your organization.

I have been extremely impressed with the value Masonite receives from O&M Industries. You can take pride in the quality of work O&M provides its customers. I’ve hired many contract maintenance organizations over my last 13 years with Masonite and wish all of them provided the overall value that O&M does.

Sincerely,

Bruce Fedio
Mill Manager
Rob McBeth
O & M Industries
716 W. Cedar
Eureka, CA 95501

Dear Rob:

I wish to thank you, Kevin Williams, Larry and all of the rest of your team members for the excellent work of O & M Industries in fabricating and erecting the new roof over the board machines at Masonite Corporation in Ukiah, California.

The job was accomplished under the most adverse of conditions. Working over operating machinery and around piping and conduit, demolition of dirty, corroded structure.

I would not hesitate to recommend O & M Industries for the most difficult and challenging structural and mechanical work.

Sincerely,

Ronald L. Jensen, P.E.
TO: Rob McBeth "PFC"
    Jack "Col" Levitt
    Randy, Larry, Donnie,
    Myron, Steve and the rest of the crew

FROM: Lauren Beving and Patrick Doyle

We want to personally thank you for a safe and professional job that you did here at Masonite Ukiah during our shutdown. Although everyone played different roles and I don't know each of you personally all of you played a vital role in working safely. No job is worth the risk of injury and your commitment to working safely was appreciated. Also the professional and organized way the project was completed is something you can feel proud of accomplishing. This is a job which we can all feel proud of being a part of.

LJB/jm
To whom it may concern;

I have been Maintenance Supervisor for Louisiana-Pacific Corporation at its Arcata Particleboard facility for twenty plus years and for a good part of that time, O & M Industries have played a large part in its maintenance and construction projects. They have demonstrated the ability to field necessary equipment and crews, sometimes on very short notice, who are both professional and well motivated.

We have used them extensively in all phases of blow pipe and cyclone installations and repairs, access platforms installations, conveyor installations and repairs, as well as a myriad of other projects.

They have been competitive in pricing and I hope we can continue this partnership in the future.

Yours most respectfully,

[Signature]

Richard A. Kayser - Maintenance Supervisor
Louisiana-Pacific Corporation
Arcata Particleboard
Arcata, California 95521
To whom it may concern:

I am writing this letter of appreciation to Mr. Hilton Williams, project superintendent, with O.M. Industries for his professional performance while working at the Inland Container paper mill site in Rome, Georgia. I have known Mr. Williams for several years and he has always approached each project with a good and professional attitude with the client's best interest in mind.

Thanks again Hilton to you and your crew for a job well done. I'm looking forward to working with you again on a future project.

Thanks,

Mark Overman
Utilities Project Manager
Mr. Rob McBeth
O & M Industries
716 W. Cedar St.
Eureka, CA 95501

Rs: Green Liquor and Dregs Filtration Project
Louisiana-Pacific / Samoa, CA
ARI No. 310061
Kamtech No. 868945

Dear Mr. McBeth:

In finishing up the project paperwork, I just wanted to take the time to say “Thank You” for O & M Industries part in this very successful project.

We appreciated your “On Time” attitude in the purchasing, shop fabrication and field construction of the steel, mechanical, and piping portions of this project. Your attention to safety, quality, welding, rigging, scheduling, personnel and supervision were the primary reasons this job was so successful.

It was a pleasure doing business, once again, with your shop and field construction teams.

Regards,

Jerry M. Dean
Construction Project Manager

JMD:rm

File