To Suit Water Heater Models:

- INFINITY 32: REU-VR3237WG
- INFINITY 26: REU-VR2626WG
- INFINITY 26 Plus: REU-VRM2630WD
- INFINITY 26i: REU-VR2632FFUG
- INFINITY 20: REU-VR2024WG
- INFINITY 16: REU-VR1620WG
- INFINITY ENVIRO 32: REU-KM3237WD
- INFINITY ENVIRO 26: REU-KM2635WD
- V1500: REU-VR2426WB
- V1200: REU-VR1620WB
- HD250e: REU-VRM3237WC
- HD200e: REU-VRM2632WC
- HD200i: REU-VRM2632FFUC

Please see the inside front cover of this manual for additional Rinnai continuous flow water heater models covered by this manual.

How to use and install Rinnai continuous flow water heaters

This appliance shall be installed in accordance with:

- Manufacturer’s Installation Instructions
- Current AS/NZS 3000, AS/NZS 3500 & AS 5601
- Local Regulations and Municipal Building Codes

This appliance must be installed, serviced and removed by an Authorised Person.
Some additional Rinnai continuous flow water heater models not listed on the front cover of this manual are also covered by this manual.
The following table lists these additional models and their equivalent.
When using this manual use the specifications of the equivalent model listed below.

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</tr>
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<td>REU-VM2632FFUC</td>
<td>REU-VRM2632FFUC</td>
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</tbody>
</table>

Other Rinnai continuous flow water heater models that are not listed above are therefore not covered by this manual.

REU-V2632FFUG and REU-VM2632FFUC internal continuous flow water heaters use an older (male) flue spigot design. Refer to the “Flue Installation Manual” issue 3 or earlier for the flue installation details for these models.
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Your Rinnai Continuous Flow water heater has been certified by the Australian Gas Association. The A.G.A. Certification Number is shown on the data plate.

This Appliance must be installed correctly by an authorised person. The installation of gas, water, and electricity must conform to local regulations.

The installation must also comply with the instructions supplied by Rinnai.

All dimensions referred to in these instructions are in millimetres, unless otherwise specified.

Please keep this instruction booklet in a safe place for future reference.

Notice to Victorian Consumers

This appliance must be installed by a person licensed with the Plumbing Industry Commission. Only a licensed person will have insurance protecting their workmanship. So make sure you use a licensed person to install this appliance and ask for your Compliance Certificate. For Further information contact the Plumbing Industry Commission on 1800 015 129.

Heated water can be dangerous, especially for young children and the infirm.

Water temperatures above 50°C can cause severe burns instantly and may even result in death.

Those most at risk are children, disabled, elderly and the infirm.

Hot water at 65°C (a very common hot water temperature in Australia) can severely burn a child in less than half a second. At 50°C it takes five minutes.

ALWAYS......
Test the temperature of the water with your elbow before placing your child in the bath, also carefully feel water before bathing or showering yourself.
Supervise children whenever they are in the bathroom.
Make sure that the hot water tap is turned off tightly.

CONSIDER.....
Installing child proof tap covers or child resistant taps (both approaches will prevent a small hand being able to turn on the tap).
Setting your appliance at a maximum temperature of 50°C (Contact Rinnai Australia).

NEVER.....
Leave a toddler in the care of another child. They may not understand the need to have the water temperature set at a safe level.
Congratulations on purchasing the latest technology temperature controlled Rinnai continuous flow water heating system.

• The Rinnai Continuous Flow water heater products NEVER RUN OUT of hot water. Whilst electricity, water and gas supplies are connected, hot water is available whenever hot water taps are open.

• Built into the main micro-processor is the facility to LIMIT THE MAXIMUM TEMPERATURE of the hot water supplied. The water temperature may be limited to various values. This is particularly useful when the hot water unit is installed where young children or the infirm may be using the hot water.

• The Rinnai Continuous Flow water heater products are power flued appliances. This makes them COMPACT, saving both floor and wall space.

• The temperature of hot water is CONSTANTLY MONITORED by a BUILT-IN SENSOR. If the temperature of the hot water rises to more than 3°C above the selected temperature the burner is turned OFF and only turned ON again when the temperature falls below the selected temperature.

• The burner lights automatically when the hot water tap is opened, and goes out when the tap is closed. IGNITION IS ELECTRONIC, so there is no pilot light. When the hot water tap is off, no gas is used.

• The "Smartstart®" system when fitted can pre-heat the water in the pipework between the water heater and the hot water outlets. This results in water savings and reduces waiting time for heated water at the outlets.

• 'Deluxe' or 'Universal' Water Controllers are available as an optional extra. Depending on the models chosen, these offer the following features:
  • Bath fill function (Deluxe Bathroom Control Only).
  • Voice Prompting (Deluxe Control Only).
  • Clock (Deluxe Control Only).
  • Up to four water controllers can be fitted. See page 6 for details.
  • Water controller cables are connected easily by the end user using a convenient quick connect system.

• Operating NOISE LEVEL IS VERY LOW.

• ERROR MESSAGES ARE DISPLAYED on the Water Controllers and Status Monitor*, assisting with service. *Status Monitor available on INFINITY 26 Plus (REU-VRM2630WD), HD250e (REU-VRM3237WC), HD200e (REU-VRM2632WC) and HD200i (REU-VRM2632FFUC) models only.
**IMPORTANT INFORMATION**

The range of Rinnai continuous flow water heaters referred to in this manual are incompatible with solar water heating systems. A dedicated range of solar compatible continuous flow water heaters is available from Rinnai.

Always check water temperature carefully before use. Refer to the **WARNING ABOUT HOT WATER** on "page 1" of this manual for important safety information.

At low water flows, the hot water unit may extinguish without warning. Opening the tap further will restart the appliance.

**Do Not** touch the unit cover or the flue outlet.

**Do Not** insert objects into the flue outlet.

On colder days steam may discharged from the flue outlet. This condition is normal for high efficiency appliances and does not indicate a fault.

**Keep flammable materials, spray cans, fuel containers, pool chemicals, trees, shrubs, etc. well clear of the flue outlet.**

**Do Not** spray water directly into the flue terminal.

If freezing conditions are expected, turn off water and gas and drain all water from the appliance. If power and the automatic frost protection are connected, freezing will be prevented. (Anti-frost protection is fitted as standard equipment on External units and is available as an optional extra on Internal Units)

The delivered water temperature is controlled automatically. The flow may vary depending on the delivery temperature selected and the ambient water temperature.
To clean your water controller(s) use a soft damp cloth with a mild detergent.

**Do Not** use solvents!

Whilst hot water outlets are open the set temperature may be lowered. However they cannot then be raised above 43°C. In addition transfer of 'priority' between controllers is not possible. These are safety features.

Depending on the weather conditions and the length of the pipe between the hot water unit and the outlet in use, there may be a variation between the temperatures displayed at the water controller(s) and the temperature of the water at the outlet.

There is no need to turn the water controller(s) off after use. However, if you prefer to turn the water controller(s) off, selected temperatures to a maximum of 50°C will be stored in the system memory at all times whilst mains power remains connected.

As a safety precaution, if a Kitchen Controller's temperature is set above 50°C, transferring and then returning 'priority' to the Kitchen Controller will result in a default set temperature of 50°C being selected. This is a safety feature.

**Do Not** push the On/Off button on any Controller when the 'Red' water heater 'In Use' indicator is illuminated as this will turn off the water heater causing the water to go cold. Someone maybe in the middle of having a shower or filling a bath.
Rinnai Continuous Flow water heater products do not use a pilot light.

When installed and operated without water controllers, the opening of any hot water tap will automatically start the appliance.

Once water is flowing through the appliance the burner will be ignited by electronic ignition.

When the hot water tap is closed and water flowing through the appliance has stopped the burner flame will extinguish.

The Rinnai Continuous Flow water heater range other than the Rinnai Heavy Duty (HD) series are factory pre-set to a temperature limit of 50°C or 55°C. The HD series are factory pre-set to a temperature limit of 65°C. Other limits, lower or higher, are available on request for the entire Continuous Flow water heaters range. Temperature controllers are available to allow precise digital temperature control.

Controllers can be fitted at any time after installation of the hot water unit.

Heated water can be dangerous, especially for young children and the infirm.

Water temperatures above 50°C can cause severe burns instantly and may even result in death.

Those most at risk are children, disabled, elderly and the infirm.

Hot water at 65°C (a very common hot water temperature in Australia) can severely burn a child in less than half a second. At 50°C it takes five minutes.

ALWAYS......
Test the temperature of the water with your elbow before placing your child in the bath, also carefully feel water before bathing or showering yourself.

Supervise children whenever they are in the bathroom.

Make sure that the hot water tap is turned off tightly.

CONSIDER......
Installing child proof tap covers or child resistant taps (both approaches will prevent a small hand being able to turn on the tap).

Setting your appliance at a maximum temperature of 50°C (Contact Rinnai Australia).

NEVER......
Leave a toddler in the care of another child. They may not understand the need to have the water temperature set at a safe level.
Remote water controllers allow precise temperature control by the user. When used correctly, the hot water unit will deliver the selected temperature, even when the water flow is varied, or more than one tap is in use. Each water controller can be individually programmed, however the water heater can only deliver one set temperature at any time. The available temperatures (°C) are as follows:

**Kitchen Controller:**
- 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 48, 50, 55°C* (60, 65°C HD models only)

**Bathroom Controller:**
- Hot Water Delivery: 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 48, 50°C
- Bath fill Delivery: 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48°C

Whilst hot water outlets are open the set temperature may be lowered. However the set temperature cannot then be raised above 43°C. In addition, transfer of 'priority' between water controllers is not possible. These are safety features.

**Suggested temperatures are:**
- Kitchen 50°C ~ 55°C*  
  - Shower 37°C ~ 43°C, Bath fill 39°C ~ 45°C

* Temperature may not be available on all installations. Rinnai water heaters can be programmed to deliver higher temperatures via the kitchen water controller. Contact Rinnai for more details.

These temperatures are suggestions only. You may find higher or lower temperatures more comfortable. Maintaining lower temperatures helps save energy. To obtain water temperatures lower than 37°C simply add cold water.

Water controllers are an optional extra. 'Universal' and 'Deluxe' water controllers can be fitted. Universal water controllers allow temperature selection only. Deluxe water controllers allow temperature selection, shower saver / bath fill and have a clock function.

Water controllers allow the water temperature to be set from the various locations where they are installed. The temperature selected will be available to all outlets.

**Universal (MC-91Q) and Deluxe (MC/BC-100V) Water Controllers - available configurations:**

<table>
<thead>
<tr>
<th>Models</th>
<th>A maximum of 4 water controllers can be fitted. Any combination of both deluxe and universal controllers can be used with the following provisions:</th>
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<tr>
<td></td>
<td><strong>Only ONE MC-100V water controller can be installed.</strong></td>
</tr>
<tr>
<td></td>
<td><strong>Up to TWO BC-100V water controllers can be installed.</strong></td>
</tr>
<tr>
<td></td>
<td><strong>The FOURTH water controllers in any installation MUST BE a MC-91Q.</strong></td>
</tr>
</tbody>
</table>
TURNING ON THE CONTROLLER

If the water controller is switched off (No digits displayed in the digital monitor window) press the On/Off button once.

The ON indicator will illuminate, indicating that the hot water unit will be ready to supply hot water once a hot water tap is opened.

ADJUSTING TEMPERATURE

Select the desired temperature using the 'Hot water temp' or buttons until the required temperature is displayed on the digital monitor.

To operate the hot water unit, open any hot water tap. This will automatically light the burner providing hot water. The water heater ‘In Use’ indicator will illuminate on the water controller.

Once the hot water is running, if the set temperature is either too hot or cold press the ‘Hot water temp’ buttons until the desired temperature is reached.

CHECK WATER TEMPERATURE BEFORE USE.

A parent or carer should always check the temperature before a child is placed in contact with hot water, see page 5.

Whilst hot water outlets are open the set temperature may be lowered. However they cannot then be raised above 43°C. In addition, transfer of ‘priority’ between controllers is not possible. These are safety features.

The ‘beep’ sound can be muted by pressing the ‘Hot water temp’ Up and Down buttons simultaneously for more than 3 seconds.
HOW TO USE TWO OR MORE UNIVERSAL WATER CONTROLLERS

TURNING ON THE CONTROLLERS
If the controllers are switched off (No digits displayed in the digital monitor window) press the On/Off button once at any controller.

The ON indicator on the desired controller will illuminate, indicating that the hot water unit will be ready to supply hot water once a hot water tap is opened.

TRANSFERRING PRIORITY
An illuminated On/Off indicator confirms that the desired controller is in control of the water delivery temperature, if the On/Off indicator is not illuminated press the TRANSFER button once.

The On/Off indicator on the controller will now illuminate indicating that hot water temperature control has now been transferred to this controller and that the hot water unit will be ready to supply hot water once a hot water tap is opened.

ADJUSTING TEMPERATURE
Select the desired temperature using the 'Hot water temp' ▲ or ▼ buttons until the required temperature is displayed on the digital monitor.

To operate the hot water unit, open any hot water tap. This will automatically light the burner providing hot water. The water heater ‘In Use’ indicator will illuminate on the water controller.

Once the hot water is running, if the set temperature is either too hot or cold press the 'Hot water temp' ▲ or ▼ buttons until the desired temperature is reached.

CHECK WATER TEMPERATURE BEFORE USE.
A parent or carer should always check the temperature before a child is placed in contact with hot water, see page 5.

Whilst hot water outlets are open the set temperature may be lowered. However they cannot then be raised above 43°C. In addition transfer of 'priority' between controllers is not possible. These are safety features.

Temperatures higher than 50°C should not be able to be selected on controllers installed in bathrooms, ensuites or toilets. This is to help reduce the risk of burns from hot water. If this is not the case, the controllers have been incorrectly installed. CONTACT YOUR INSTALLER.

The temperature of outgoing hot water is constantly monitored by a built-in sensor. If the temperature of the outgoing hot water rises to more than 3°C above the selected temperature shown on the digital monitor or the pre-set limit when water controllers are not fitted, the burner will automatically go out. The ‘in use’ indicator will also go out. The burner will ignite again once the outgoing hot water temperature falls to that shown on the digital monitor (or the pre-set limit of the appliance).
ABOUT THE DELUXE BATHROOM WATER CONTROLLER (BC-100V)

Refer to page 6 to confirm the maximum number and combination of controllers that can be fitted to your Water Heater model.

Avoid getting water directly in the speaker as this may cause damage.

TURNING ON THE CONTROLLER

If the controller is switched off (No digits other than the clock digits displayed in the digital monitor) press the On/Off button once.

The On/Off and Transfer buttons illuminate to indicate that the hot water unit will be ready to supply hot water once a hot water tap is opened.

If more than one controller is fitted press the ‘Transfer’ button to transfer priority to the desired controller.
**DELUXE BATHROOM WATER CONTROLLERS**

**SETTING THE SOUND OPTIONS**
To set the sound options press the 'Sound Volume' button and select the desired audible setting as follows:

- **Voice High, Med, Low or Off**, sets the voice prompt volume but does not affect the audible tones.
- **Sound OFF**, mutes all voice prompts and audible tones.

Press any of the ▲ or ▼ buttons to return to normal mode, if no buttons are pressed for a period of approximately 10 seconds the controller will return to normal mode.

**SETTING THE CLOCK**
The clock is a 12 hour AM/PM style display.
To set the time press the 'Clock' button once, this places the controller into clock setting mode, in the digital monitor the clock digits will flash, if this is the first time the clock has been set the starting time will be AM 12:00.

Use the ‘Temperature’ ▲ or ▼ buttons to select the desired time, holding these buttons down continuously cycles the digits. When you get close to the time you wish to set, press the button intermittently to avoid going further than the desired time.

To return to normal mode press the 'Clock' button once, if no buttons are pressed for a period of approximately 60 seconds the controller will return to normal mode.

The time is always displayed regardless of whether the water controller is turned ON or OFF.

The clock may need resetting if power to the water heater unit is disrupted due to a power failure or if the power is switched off over a prolonged period.

**ADJUSTING TEMPERATURE**
Simply press the 'Temperature' ▲ or ▼ buttons until the required temperature is displayed on the digital monitor.
To operate the water heater, open any hot water tap. This will automatically light the burner, providing hot water. The ‘In Use’ indicator will illuminate on all water controllers.

Once the hot water is running, if the set temperature is either too hot or cold press the 'Temperature' ▲ or ▼ buttons until the desired temperature is reached.

Whilst hot water outlets are open the set temperature may be lowered. However it cannot then be raised above 43°C. In addition, transfer of 'priority' between controllers is not possible. These are safety features.

**CHECK WATER TEMPERATURE BEFORE USE.**
A parent or carer should always check the temperature before a child is placed in contact with hot water, see page 5.
OPERATING THE SHOWER SAVER / BATH FILL FUNCTION

The 'Shower Saver / Bath Fill' function allows a preset water volume and temperature to be selected and run automatically.

No voice prompts will be available if the ‘Voice OFF’ or ‘Sound OFF’ options are selected. With ‘Sound OFF’ there will also be no audible tones.

Initial Settings

When a deluxe bathroom controller is first turned on, the default shower / bath fill temperature is set to 40°C and the shower / bath volume is set to 100 litres. The shower / bath volume can be lowered to a minimum of 30 litres or raised to a maximum of 400 litres and the temperature adjusted as desired.

Setting Shower / Bath Temperature and Volume

With the system on, select a Deluxe Bathroom water controller and ensure that it currently has priority. If it does not have priority press the ‘Transfer’ button once and the ‘Transfer’ button will illuminate.

Press 'Shower Saver / Bath Fill' button once. The ‘Shower Saver / Bath Fill’ button will illuminate and a voice prompt and tone will sound.

To select the desired delivery temperature use the ‘Temperature’ buttons.

The selected temperature will be displayed on the digital monitor and will remain as the default ‘Shower Saver / Bath Fill’ temperature until it is changed or if the mains power is turned off for an extended period.

To select the volume of water to be used in the shower / bath use the ‘Water Volume’ buttons. The selected volume is displayed in large digits to the right and will remain as the default ‘Water Volume’ until it is changed or if the mains power is turned off for an extended period.

The selected volume is also repeated in the form of a remaining volume counter below the temperature and replaces the clock during ‘Shower Saver / Bath Fill’ operations.

When filling a bath for the first time, it is recommended that a low bath fill volume such as 60 litres or lower be used. During any subsequent bath fills the volume can then be adjusted to suit your known bath volume and or desired fill level.

Be careful not to overfill the bath, an average bath volume is 160 litres. It is recommended that when filling a bath for the first time you should:

• Remain by the bath during the filling process.
• Use a low bath fill volume such as 60 litres or less.

When Smartstart® (page 15) is in operation, the Shower Saver / Bath Fill function is unavailable while the water heater ‘In Use’ indicator is illuminated. Do not press the Preheat button whilst Shower Saver / Bath Fill is in operation as the programmed bath fill volume will not be met.

Using Shower Saver / Bath Fill

Press 'Shower Saver / Bath Fill’ button once. The ‘Shower Saver / Bath Fill’ button will illuminate and a voice prompt and tone will sound. During 'Shower Saver / Bath Fill' operations the 'Bath' indicator will also be displayed in the Deluxe Kitchen water controller digital monitor (when fitted).
USING MULTIPLE WATER CONTROLLERS

The water heater can be turned on and off at any water controller. If more than one water controller is fitted press the 'Transfer' button to transfer priority to the desired controller.

COMBINING UNIVERSAL AND DELUXE WATER CONTROLLERS

Universal and Deluxe water controllers can be combined and will function as described in other sections of the Water Heater Operation / Installation Manual. Refer to page 6 to confirm the maximum number and combination of controllers that can be fitted to your water heater model.
ABOUT THE DELUXE KITCHEN WATER CONTROLLER (MC-100V)

To set the sound options press the ‘Mode’ button once to place the controller into ‘Voice’ mode.

Use the or buttons to select the desired audible setting as follows:

Voice High, Med, Low or Off, sets the voice prompt volume but does not affect the audible tones.

Sound Off, mutes all voice prompts and audible tones.

To return to normal mode press the ‘Mode’ button once, if no buttons are pressed for a period of approximately 10 seconds the controller will return to normal mode.

Voice prompts only available when Deluxe Bathroom water controller(s) are installed.

TURNING ON THE CONTROLLER

If the controller is switched off (No digits other than the clock digits displayed in the digital monitor) press the On/Off button once.

The On/Off and Transfer buttons illuminate to indicate that the hot water unit will be ready to supply hot water once a hot water tap is opened.

If more than one controller is fitted press the ‘Transfer’ button to transfer priority to the desired controller.

SETTING THE SOUND OPTIONS

To set the sound options press the ‘Mode’ button once to place the controller into ‘Voice’ mode.

Use the or buttons to select the desired audible setting as follows:

Voice High, Med, Low or Off, sets the voice prompt volume but does not affect the audible tones.

Sound Off, mutes all voice prompts and audible tones.

To return to normal mode press the ‘Mode’ button once, if no buttons are pressed for a period of approximately 10 seconds the controller will return to normal mode.

Only one MC-100V may be fitted to your water heater. Refer to page 6 to confirm the maximum number and combination of controllers that can be fitted to your Water Heater model.

The MC-100V controller is not water resistant, avoid direct exposure to water or steam as these conditions may cause a malfunction.
SETTING THE CLOCK

The clock is a 12 hour AM/PM style display. To set the time press the 'Mode' button twice. This places the controller into clock setting mode and in the digital monitor the word ‘Clock’ will be displayed and the clock digits will flash. If this is the first time the clock has been set the starting time will be AM 12:00.

Use the  or  buttons to select the desired time. Holding these buttons down continuously cycles the digits. When you get close to the time you wish to set, press the button intermittently to avoid going further than the desired time.

To return to normal mode press the 'Mode' button once. If no buttons are pressed for a period of approximately 10 seconds the controller will return to normal mode.

The time is always displayed regardless of whether the water controller is turned ON or OFF.

The clock may need resetting if power to the water heater unit is disrupted due to a power failure or if the power is switched off over a prolonged period.

ADJUSTING TEMPERATURE

Simply press the 'hot water temp'  or  buttons until the required temperature is displayed on the digital monitor.

To operate the water heater, open any hot water tap. This will automatically light the burner, providing hot water. The ‘In Use’ indicator will illuminate on the water controller.

Once the hot water is running, if the set temperature is either too hot or cold press the  or  buttons until the desired temperature is reached.

Whilst hot water outlets are open the set temperature may be lowered. However it cannot then be raised above 43°C. In addition transfer of 'priority' between controllers is not possible. These are safety features.

CHECK WATER TEMPERATURE BEFORE USE.
A parent or carer should always check the temperature before a child is placed in contact with hot water, see page 5.
SMARTSTART® PRE-HEAT OPERATION

ABOUT THE SMARTSTART® PREHEAT SYSTEM

Preheat Function

The “Preheat” function works in conjunction with various Rinnai water heater models and the separately installed and optional Rinnai “Smartstart®” module.

When the “Preheat” function is activated and used in accordance with these instructions, water in the pipework connected between the water heater and the hot water outlets in your house is warmed before any outlets are opened. This results in water savings and added convenience.

The “Preheat” function is activated as follows:

1. Ensure that the hot water unit is on (temperature digits are displayed in the digital monitor 3). If more than one controller is fitted press the ‘Transfer’ 8 button to pass on priority to your desired controller, the ‘Controller On’ 5 indicator will illuminate to confirm that priority has been assigned to this controller and that the hot water unit is ready to deliver hot water.

2. Select the desired temperature using the ‘Temperature’ 6 buttons until the required temperature is displayed in the digital monitor 3.

3. Press the ‘Preheat’ 1 button once. The ‘Preheat’ 2 indicator and the ‘In Use’ 7 indicators will illuminate, signifying that the preheat system has been activated.

4. Wait approximately two minutes before opening an outlet. This will allow the water in the pipework to be warmed.

The waiting time may be longer or shorter than two minutes depending on your particular installation configuration.

The “Preheat” function is cancelled 5 minutes after activation and the ‘Preheat’ indicator will go out. This is to conserve energy. To reactivate, simply repeat steps 2-4 above.

* If the ‘Preheat’ button is pressed and the ‘Smartstart®’ preheat unit is not installed, the ‘Preheat’ indicator will still light but there will be no “Preheat” function. The ‘Preheat’ indicator will go out after a short time and will not affect the other functions of the water controller or water heater.

After using the Shower Saver / Bath Fill function wait 30 seconds before activating the “Preheat” function. Attempting to use the “Preheat” function earlier will result in voice prompts being repeated until the system is reset. The system can be reset by pressing the ‘On /Off’ button twice.

Other Controller Functions

Controller functions such as temperature control and transfer of priority between multiple controllers is not affected by the operation of the preheat. Such functions are described in the applicable sections of this manual.
Your Rinnai Continuous Flow water heaters has a self diagnostic capability. If a fault occurs, an Error Code will flash on the digital monitor or status monitor* if you have water controllers. This assists with diagnosing the fault, and may enable you to overcome a problem without a service call. Please quote the code displayed when enquiring about service. *Status Monitor available on INFINITY 26 Plus (REU-VRM2630WD), HD250e and HD200e HD200i models only.

<table>
<thead>
<tr>
<th>ERROR</th>
<th>FAULT</th>
<th>REMEDY</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>Noticeable reduction in water flow.</td>
<td>Inlet water filter needs to be cleaned. Service call.</td>
</tr>
<tr>
<td>03</td>
<td>Power interruption during Bath fill (Water will not flow on power reinstatement).</td>
<td>Turn off all hot water taps. Press On/Off twice.</td>
</tr>
<tr>
<td>10</td>
<td>Air intake or flue blocked.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>11</td>
<td>No ignition / No gas supply.</td>
<td>Check gas is turned on at water heater and gas meter or cylinder.</td>
</tr>
<tr>
<td>12</td>
<td>Flame Failure / Low gas flow.</td>
<td>Check gas is turned on at water heater and gas meter or cylinder. Check there are no obstructions to the flue outlet.</td>
</tr>
<tr>
<td>14</td>
<td>Remaining Flame Safety Device.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>16</td>
<td>Over Temperature Warning.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>32</td>
<td>Outgoing Water Temperature Sensor Faulty.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>33</td>
<td>Heat Exchanger Outlet Sensor Faulty.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>34</td>
<td>Combustion Air Temperature Sensor Faulty.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>52</td>
<td>Gas Modulating Valve Faulty.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>61</td>
<td>Combustion Fan Failure.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>65</td>
<td>Water Flow Control Faulty (Does not stop flow properly).</td>
<td>Service Call.</td>
</tr>
<tr>
<td>71</td>
<td>Micro-processor Failure.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>72</td>
<td>Micro-processor Failure.</td>
<td>Service Call.</td>
</tr>
<tr>
<td>LC</td>
<td>Scale build-up inside the heat exchanger.</td>
<td>Service Call.</td>
</tr>
</tbody>
</table>

In all cases, you may be able to clear the Error Code simply by turning the hot water tap OFF, then ON again. If this does not clear the Error Code, try pushing the On/Off button OFF, then ON again. If the Error Code still remains, contact Rinnai for advice.

**Troubleshooting Without Controllers**

If you have no water controllers and experience the following symptoms, carry out these suggestions. If the symptom continues, contact Rinnai for advice.

<table>
<thead>
<tr>
<th>FAULT</th>
<th>REMEDY</th>
</tr>
</thead>
<tbody>
<tr>
<td>The unit does not attempt to start at all.</td>
<td>Check the power is on at the unit. Check the isolation valves at the unit are open.</td>
</tr>
<tr>
<td>The unit starts then shuts down immediately.</td>
<td>Check the power is still on. Check the gas isolation valves at the unit and the gas meter are fully open. Open your hot water tap fully.</td>
</tr>
<tr>
<td>The unit starts then the water goes cold.</td>
<td>Check the power is still on. Open your hot water tap further.</td>
</tr>
</tbody>
</table>

**NOTE**

Faults caused by insufficient gas supply, insufficient water supply, gas quality, water quality, installation errors or operation errors are not covered by the Rinnai warranty. Refer to the warranty card for details.
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GENERAL INSTALLATION INSTRUCTIONS

REGULATIONS
This appliance must be installed in accordance with:

• Current AS/NZS3000, AS/NZS3500 and AS5601
• Rinnai Installation Instructions
• Local regulations and municipal building codes

Installation, Service and Removal MUST BE by an Authorised Person only.

APPLICABLE MODELS
These Installation Instructions apply to the following Rinnai Continuous Flow Water heater models:

<table>
<thead>
<tr>
<th>Model</th>
<th>Model</th>
<th>Model</th>
<th>Model</th>
<th>Model</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>REU-VR3237WG</td>
<td>REU-VR2632FFUG*</td>
<td>REU-VRM3237WC</td>
<td>REU-KM3237WD</td>
<td>REU-VR2426WB</td>
<td></td>
</tr>
<tr>
<td>REU-VR2626WG</td>
<td>REU-VR2024WG</td>
<td>REU-VRM2632WC</td>
<td>REU-KM2635WD</td>
<td>REU-VR1620WB</td>
<td></td>
</tr>
<tr>
<td>REU-VRM2630WD</td>
<td>REU-VR1620WG</td>
<td>REU-VRM2632FUC*</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Denotes an internal model.

APPLIANCE LOCATION

(External Models)
This appliance is designed for ‘Outdoor’ Installation only. As such, it must be located in an above ground open air situation with natural ventilation, without stagnant areas, where gas leakage and products of combustion are rapidly dispersed by wind and natural convection.

This appliance must be mounted on a vertical structure with the water and gas connections on the underside pointing downwards. For appliances installed on elevated structures or under floors specific requirements apply. Refer to AS5601 Section 5 for details.

This appliance must not be used as a domestic spa or swimming pool heater.

Location of the appliance flue terminal must be in accordance with Section 5 and Figure 5.3 of AS5601. Figure 5.3 is reproduced in the ‘Horizontal Flue Terminal Clearances’ section of these instructions. Note that AS5601-2004 was current at the time of printing but may have been superseded. It is the installers’ responsibility to ensure current requirements are met.

(Internal Models)
This appliance is designed for ‘Indoor’ installation only. It may be installed ‘Outdoors’ in an enclosure if the requirements of AS5601 Section 5 are satisfied. An enclosure is defined as a compartment, enclosed area or partitioned off space primarily used for the installing of the appliance. If installed in an enclosure, either Internally or Externally, the location should be ventilated to allow gas to dissipate and provision must be made for the safe disposal of any leaking water to a visible location.

This appliance must be mounted on a vertical structure with the water and gas connections on the underside pointing downwards. For appliances installed in roof spaces or elevated structures specific requirements apply. Refer to AS5601 Section 5 for details.

This appliance must not be used as a domestic spa or swimming pool heater.

Rinnai internal models described in this manual must use the coaxial Rinnai FF flue components. The use of non Rinnai FF flue components may result in a dangerous situation and violates regulations. The maximum FF flue length is 9 metres with a maximum of three 90 degree bends. Horizontal (wall) or vertical (roof) terminals are available. For detailed information refer to ‘FLUEING FOR INTERNAL MODELS’ on page 26.

This appliance must be located so that the flue terminal exits the building at a suitable point.

If a horizontal (wall) terminal FFWALLTERM is used, the location must be in accordance with Section 5 and Figure 5.3 of AS5601. Figure 5.3 is reproduced under ‘HORIZONTAL FLUE TERMINAL CLEARANCES’ on page 24 of this manual.

If a vertical (roof) terminal FFROOFCOWL is used, the location must be in accordance with Section 5 of AS5601 and the ‘FLUEING FOR INTERNAL MODELS’ on page 26.

AS5601-2004 was current at the time of printing but may have been superseded. It is the installer’s responsibility to ensure current requirements are met.
GENERAL INSTALLATION INSTRUCTIONS

(All Models)
This appliance must be placed as close as practicable to the most frequently used hot water outlet or outlets to minimise the delay time for hot water delivery. For installations where the distance between the water heater and the outlets is considerable, a flow and return system or the Rinnai Smartstart® system can be used which minimise the waiting time for hot water delivery. Alternatively, multiple appliances can be strategically placed to serve outlets with minimal delay time. Contact Rinnai for further information.

An AC240V, 10 Amp, earthed power point must be provided adjacent to the appliance. For outdoor installations this power point must be weather proof. It must be clear of the gas and water connections to the appliance and also the flue exhaust and water pressure relief valve. The power cord of the appliance is 1.5 Metres long.

All appliances must be installed to ensure access can be gained without hazard or undue difficulty for inspection, repair, renewal or operational purposes. Sufficient clearances shall allow access to, and removal of, all serviceable components. Appliances should not be mounted higher than 3.5 metres above the ground or floor level unless the customer can arrange permanent and safe access or can provide another means of access, for example, by means of scissor or boom lifts acceptable to local authorities.

PIPE SIZING
See Table 1 page 23 for appliance gas consumption. If the gas pipe sizing is insufficient the customer will not get the full performance benefit. Gas pipe sizing must consider the gas input to this appliance as well as all the other gas appliances in the premises. The gas meter and regulator must be specified for this gas rate. An approved sizing chart such as the one in AS5601 should be used.

Water pipe sizing and layout should be performed in accordance with AS/NZS3500. All hot water pipe-work should be insulated to optimise performance and energy efficiency.

WATER SUPPLY
See Table 1, page 23 for applicable water pressures. Approved pressure limiting valves may be required if the ‘Maximum’ rated water supply pressures in Table 1 are exceeded. To achieve the rated flow, the ‘Minimum’ water supply pressures in Table 1 must be supplied. The water heaters will operate at lower pressures but will not achieve the rated flow. Contact Rinnai for ‘gravity fed’ or ‘low pressure’ installations.

Water chemistry and impurity limits are detailed under ‘Warranty Conditions’. Most metropolitan water supplies fall within the requirements. If you are unsure about your local water quality, contact your water authority. If sludge or foreign matter is present in the water supply, a suitable filter or strainer should be incorporated in the water supply to the water heater.

HOT WATER DELIVERY TEMPERATURE
Local regulations and or the requirements of AS/NZS 3500.4 must be considered regarding the temperature limitations of hot water supplied to areas used primarily for personal hygiene. The temperature of water to these areas may be limited to 50º C or less. To ensure these regulations and or requirements are met the system MUST be installed in accordance with the ‘Water Heater and Controller Installation Configurations’ Section of these instructions.

WATER HEATER AND CONTROLLER INSTALLATION CONFIGURATIONS
If the appliance is marked to state that it delivers water not exceeding 50ºC, local regulations may permit it's installation without a Temperature Limiting Device. Installations without a Temperature Limiting Device are shown in Diagram 1 (page 23). If you are unsure about your local regulations contact your regulating authority or Rinnai.

If the appliance is NOT marked to state that it delivers water not exceeding 50ºC, or your local regulations require installation with a Temperature Limiting Device then install the appliance in accordance with Diagram 2 (page 23).

MOUNTING THE APPLIANCE
See Table 1, page 23 for individual appliance weights. The wall or structure on which the units are to be mounted must be capable of supporting these weights and the associated pipe-work.
GENERAL INSTALLATION INSTRUCTIONS

If the appliance is to deliver water primarily for the purposes of personal hygiene in an early childhood centre, primary or secondary school, nursing home or a similar facility for the care of young, aged, sick or disabled persons as defined in AS/NZS3500.4 a Temperature Limiting Device (TLD), such as a Tempering Valve may be required even if the appliance is set to 50°C or less.

For these types of applications contact Rinnai.

![Diagram 1 - 50°C Appliance](Image)

![Diagram 2 - Not a 50°C Appliance](Image)

Ensure that suitable fixing screws or bolts are used to secure the units to the wall, in accordance with AS5601 section 5. Wooden plugs shall not be used.

The top bracket has a keyhole slot so that the appliance can be positioned by hanging it on one screw, then the other screws can be secured.

**SERVICE CONNECTION POINTS**

See Table 1 for individual appliance connection / fitting dimensions. Note that these dimensions are NOT an indication of the pipe sizes required.

An Approved full flow isolation valve and disconnection union MUST be fitted to the cold water inlet. A non return valve is not required unless required by local regulations.

Isolation Valves must not be fitted directly to the appliance.

If may be necessary to fit a temperature limiting device for delivery to areas used primarily for the purposes of personal hygiene. Refer to the 'Water Heater and Controllers Installation Configurations' Section of this document.

Purge gas and cold water supply lines to remove air and swarf before final connection of the appliance. Swarf in either the gas or water supplies may cause damage.

<table>
<thead>
<tr>
<th>Model:</th>
<th>Gas Consumption MJ/h</th>
<th>Water Supply kPa</th>
<th>Weight kg</th>
<th>Fittings</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Min.</td>
<td>Max.</td>
<td></td>
</tr>
<tr>
<td>REU-VR3237WG</td>
<td>250</td>
<td>180</td>
<td>1000</td>
<td>29</td>
</tr>
<tr>
<td>REU-VRM3237WC</td>
<td>250</td>
<td>180</td>
<td>1000</td>
<td>29</td>
</tr>
<tr>
<td>REU-VR2626WG</td>
<td>199</td>
<td>200</td>
<td>1000</td>
<td>16</td>
</tr>
<tr>
<td>REU-VRM2630WD</td>
<td>199</td>
<td>190</td>
<td>1000</td>
<td>17</td>
</tr>
<tr>
<td>REU-VRM2632WC</td>
<td>199</td>
<td>140</td>
<td>1000</td>
<td>21</td>
</tr>
<tr>
<td>REU-VR2632FFUG</td>
<td>195</td>
<td>140</td>
<td>1000</td>
<td>21</td>
</tr>
<tr>
<td>REU-VRM2632FFUC</td>
<td>195</td>
<td>140</td>
<td>1000</td>
<td>21</td>
</tr>
<tr>
<td>REU-KM3237WD</td>
<td>211</td>
<td>250</td>
<td>1000</td>
<td>32</td>
</tr>
<tr>
<td>REU-KM2635WD</td>
<td>172</td>
<td>250</td>
<td>1000</td>
<td>29</td>
</tr>
<tr>
<td>REU-VR2426WB</td>
<td>188</td>
<td>200</td>
<td>1000</td>
<td>15</td>
</tr>
<tr>
<td>REU-VR2024WG</td>
<td>160</td>
<td>160</td>
<td>1000</td>
<td>15</td>
</tr>
<tr>
<td>REU-VR1620WG</td>
<td>125</td>
<td>120</td>
<td>1000</td>
<td>15</td>
</tr>
<tr>
<td>REU-VR1620WB</td>
<td>125</td>
<td>120</td>
<td>1000</td>
<td>15</td>
</tr>
</tbody>
</table>

Table 1.
GENERAL INSTALLATION INSTRUCTIONS

HORIZONTAL FLUE TERMINAL CLEARANCES (Extract from AS5601 - 2004)

**Horizontal Obstructions**

AS5601-2004 ‘Gas Installations’ stipulates a minimum horizontal clearance of 500 mm between a building structure and obstruction facing the terminal. For Rinnai external continuous flow water heaters such a building structure must ‘obstruct’ the full front cover height of the appliance, or extend vertically above and below the front cover. There must be no partial obstructions to the front cover of the appliance or any other parts of the appliance casing. This will avoid the appliance failing to operate under windy conditions.

**Multiple Installations of External Models**

Dimension ‘h’ above does not apply when multiple Rinnai external water heaters of the same model are installed on the same vertical face with flue terminals at the same height. Under these conditions appliances can abut each other as shown. The total gas consumption of all appliances applies when determining other clearances.
GENERAL INSTALLATION INSTRUCTIONS

APPLIANCE AND WATER CONTROLLER DIMENSIONS

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Width</td>
<td>470</td>
<td>350</td>
<td>355.6</td>
<td>350</td>
<td>470</td>
<td>470</td>
<td>350</td>
<td>350</td>
<td>350</td>
<td>350</td>
</tr>
<tr>
<td>B</td>
<td>Depth</td>
<td>244</td>
<td>194</td>
<td>202</td>
<td>235–275</td>
<td>283</td>
<td>283</td>
<td>194</td>
<td>194</td>
<td>194</td>
<td>194</td>
</tr>
<tr>
<td>C</td>
<td>Height - Unit</td>
<td>600</td>
<td>530</td>
<td>503</td>
<td>600</td>
<td>670</td>
<td>670</td>
<td>530</td>
<td>530</td>
<td>530</td>
<td>530</td>
</tr>
<tr>
<td>D</td>
<td>Height - Including Brackets</td>
<td>644</td>
<td>571</td>
<td>641</td>
<td>722</td>
<td>722</td>
<td>577</td>
<td>577</td>
<td>636</td>
<td></td>
<td></td>
</tr>
<tr>
<td>E</td>
<td>Hot Water outlet (from wall)</td>
<td>115</td>
<td>87</td>
<td>87</td>
<td>91–131</td>
<td>115</td>
<td>115</td>
<td>87</td>
<td>87</td>
<td>96</td>
<td></td>
</tr>
<tr>
<td>F</td>
<td>Hot Water outlet (from centre)</td>
<td>61</td>
<td>105</td>
<td>105</td>
<td>110</td>
<td>110</td>
<td>100</td>
<td>100</td>
<td>105</td>
<td>105</td>
<td>110</td>
</tr>
<tr>
<td>G</td>
<td>Cold Water inlet (from wall)</td>
<td>99</td>
<td>68</td>
<td>68</td>
<td>70–110</td>
<td>80</td>
<td>75</td>
<td>68</td>
<td>68</td>
<td>68</td>
<td>75</td>
</tr>
<tr>
<td>H</td>
<td>Cold Water inlet (from centre)</td>
<td>52</td>
<td>10</td>
<td>10</td>
<td>27*</td>
<td>28</td>
<td>13</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>27*</td>
</tr>
<tr>
<td>I</td>
<td>Gas Connection (from wall)</td>
<td>61</td>
<td>77</td>
<td>77</td>
<td>99–139</td>
<td>104</td>
<td>104</td>
<td>77</td>
<td>77</td>
<td>104</td>
<td></td>
</tr>
<tr>
<td>J</td>
<td>Gas Connection (from centre)</td>
<td>110</td>
<td>83</td>
<td>83</td>
<td>89</td>
<td>103</td>
<td>103</td>
<td>83</td>
<td>83</td>
<td>89</td>
<td></td>
</tr>
<tr>
<td>K</td>
<td>Condensate outlet (from wall)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>L</td>
<td>Condensate outlet (from centre)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>195</td>
<td>195</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M</td>
<td>Gas Connection Length (from base)</td>
<td>41</td>
<td>40</td>
<td>40</td>
<td>41</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>41</td>
</tr>
<tr>
<td>C</td>
<td>Cold Connection Length (from base)</td>
<td>51</td>
<td>50</td>
<td>50</td>
<td>51</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>51</td>
</tr>
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<td>N</td>
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<tr>
<td>P</td>
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<td>20</td>
<td>20</td>
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* Please note that this measurement is to the left of the centre line.

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<th>Description</th>
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<th>BC-100V</th>
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<td>R</td>
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</table>

Rinnai Australia

Installation Manual

Australia’s largest online appliance retailer

cesonline.com.au
Rinnai Australia 26 Installation Manual

GENERAL INSTALLATION INSTRUCTIONS

COAXIAL FLUEING FOR INTERNAL MODELS

Rinnai internal models described in this manual must use the coaxial Rinnai FF flue components. The use of non Rinnai FF flue components may result in a dangerous situation and violates regulations.

The FF flue system must be installed in accordance with the ‘FF Flue Installation Manual’ which is provided with the FF flue terminal components FFWALLTERM or FFROOFCOWL.

Installations can consist of both horizontal and vertical runs to a maximum length of 9 metres and with a maximum of three 90° bends.

If flue length exceeds 1.5m, dipswitch 1 of SW1 is to be switched to the ‘OFF’ position.

This increases the combustion speed to overcome the additional friction loses.

Basic methods of installation

There are four basic flue installation methods available. These are:

(1.) Direct Horizontal
(2.) Extended Horizontal
(3.) Vertical
(4.) Combination Vertical / Horizontal

Multiple Terminal Installations

The terminal clearances stated in AS5601 do not apply to the Rinnai internal continuous flow water heaters when they are installed side by side.

AGA certification allows for a horizontal separation of 160 mm for roof terminals and 270 mm for wall terminals.
The INFINITY ENVIRO 32 (REU-KM3237WD) and INFINITY ENVIRO 26 (REU-KM2635WD) water heaters generate condensate continuously at a rate of up to 5 litres per hour as a by-product of highly efficient gas burner system. This condensate must be drained via a pipe to a suitable point of discharge. Because the condensate is a by-product of gas combustion it is mildly acidic. For this reason copper tube and fittings MUST NOT be used as it will corrode. Instead, Rinnai recommend plastic pipes and fittings such as Unplasticised Polyvinyl Chloride (UPVC) or Polyethylene (PE) which is commonly used for irrigation piping.

**IMPORTANT CONSIDERATIONS FOR THE CONDENSATE DRAIN PIPE**

- Water heater drain outlet connection, ½” (20mm) BSP male.
- PE ½” BSP (20mm) female to barbed irrigation system connector (13 – 19mm) or equivalent plastic fitting.
- Drain pipe and fittings to match item ②.
- Continuous fall (of at least 2°) from water heater to discharge point. Lengths and bends in accordance with ‘LENGTH AND CHANGES OF DIRECTION’ below.
- Suitable points of discharge are deemed to be drains, sewers or pits. DO NOT discharge onto electrical connections, earth stakes, copper pipes, concrete paths or into a pond.

**LENGTH AND CHANGES OF DIRECTION**

Maximum length and changes of direction greater than 45° should be as follows:

<table>
<thead>
<tr>
<th>Lengths and changes of direction</th>
<th>Max length (Metres)</th>
<th>9</th>
<th>8</th>
<th>7</th>
<th>6</th>
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<tbody>
<tr>
<td>Max changes of direction &gt;45°</td>
<td>3</td>
<td>4</td>
<td>5</td>
<td>6</td>
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</tbody>
</table>

**INSTALLATION**

(a) The drain line MUST NOT discharge onto electrical connections, earth stakes, copper pipes, concrete paths or into a pond.

(b) The point of discharge from each drain line shall be located so that the release of condensate does not cause a nuisance, is readily discernible and incurs no risk of damage to the building.

In view of (a) and (b), suitable points of discharge are deemed to be drains, sewers or pits.

(c) There shall be no tap, valve or other restrictions in any line.

(d) Each line shall fall continuously from the valve to the approved point of discharge.

(e) Drain lines shall not discharge into a storage water heater safe tray.

(f) The end of the condensate drain line shall be:

   (i) not lower than 200 mm or higher than 300 mm above an unpaved surface; or

   (ii) not lower than 75 mm or higher than 300 mm above a gravel pit not less than 100 mm in diameter in a paved surface.
(g) Where discharging over a tundish or gully trap, drain lines shall have an air gap of a size at least twice the diameter of the drain line.

**INTERCONNECTION OF CONDENSATE DRAIN LINES**

Condensate drain lines from multiple water heaters may be joined together provided they conform with the ‘INSTALLATION’ requirements on page 27.

**COMMON STACK DISCHARGE**

Where individual water heaters are installed in a multistorey building, the condensate drain lines may discharge into a common stack, subject to the following:

(a) The discharge from the common stack is to a tundish, having a discharge line, that is not less than the size of the common stack, directly connected to a fixture trap, and installed in connection with any adjacent soil or waste stack.

(b) The discharge point of the common stack is such that any discharge is readily visible and not cause any nuisance.

(c) The common stack is vented by extending the pipe upwards, above the roof level.

**TUNDISH DRAIN LINES**

The drain line from any tundish shall be not less than DN 20 or less than one size larger than that of the largest drain line discharging into the tundish. Tundish drain lines shall comply with the ‘INSTALLATION’ requirements on page 27.

**AREAS SUBJECT TO FREEZING**

In areas where water pipes are prone to freezing, the drain pipe from any valve shall be insulated and not exceed 300 mm in length. It shall discharge into a tundish through an air gap of not less than 75 mm and not more than 150 mm measured from the outlet of the drain pipe to the rim of the tundish.
WATER CONTROLLER INSTALLATION

RINNAI WATER CONTROLLERS

Water controllers are available as an optional extra. Universal and Deluxe water controllers can be used together and will function as described in the Operation Section of this manual. Please refer to page 6 to confirm the maximum number and combination of water controllers that can be fitted.

Other manufacturers water controllers are NOT compatible with Rinnai water heaters. Water controllers MUST NOT be used with any Solar Boost water heater. Rinnai water controllers brought in from other countries are not compatible with Rinnai appliances sold in Australia.

POSITIONING OF WATER CONTROLLERS

Water controllers must be installed in shaded and clean locations. They should be fitted out of reach of children (suggested height from floor to be at least 1500 mm). BC-100V remote controllers are water resistant, however, durability is improved when positioned outside the shower recess. All deluxe remote controllers must be installed at least 400 mm above the highest part of a sink, basin or bath.

- Do not install remote controllers near a heat source, such as a cook top, stove or oven. Heat, steam, smoke and hot oil may cause damage.
- Do not install remote controllers in direct sunlight.
- The MC-100V remote controller MUST NOT be installed in a bathroom.
- Do not install remote controllers outdoors unless protection from dust ingress and sunlight are provided.
- Do not install remote controllers against a metal wall unless the wall is earthed in accordance with AS/NZS3000.
- Water controllers MUST NOT be installed where chemicals such as benzine, alcohol, turpentine or other similar chemicals are in use.

POSITIONING CONSIDERATIONS FOR THE MC-100V WATER CONTROLLER.

The MC-100V uses a Liquid Crystal Display (LCD) for the digital monitor. Light reflections can make the LCD difficult to see at direct eye level.

For best results when installing the MC-100V mount the remote controller lower than your eye-level to avoid these light reflections.

WATER CONTROLLER CABLES

Water controllers operate at extra low voltage (12 Volts DC) which is supplied from the water heater. Each Water controller comes supplied with 15 m of electrical cable. The appliance end of the cables are fitted with spade terminals. Extension cabling is available from Rinnai.

- Alternatively two core sheathed (double insulated) flex with minimum cross-sectional area of 0.5 mm² may be used. Maximum individual cable runs should not exceed 50 m.

FITTING THE ‘UNIVERSAL’ WATER CONTROL (MC-91Q)

1. Determine the most suitable position for the water controller.
2. Mark and drill 3 holes, locating the cable access as shown in Fig. 1.
3. When running cable through the access hole ensure the connector end of the cable is located nearest to the controller (Fig.2).
4. Carefully remove face plate from the water controller, using a screw driver (Fig. 3).
5. Connect the cable to the water controller. Feed any excess cable lengths into the wall cavity to avoid the pinching of cables between the wall and the controller.
6. Fix the water controller to the wall using the appropriate fixings as shown in Fig.4.

NOTE
7. Remove protective film from the water controller face as shown in Fig. 4 and replace face plate.

**OPTIONAL PROGRAMMING FOR THE ‘UNIVERSAL’ WATER CONTROLLER (MC-91Q)**

**QUESTION 1** Are there four water controllers connected?

- **IF NO:** (You have three water controllers or fewer), go to Question 2.
- **IF YES:** You will need to activate the fourth water controller as follows:
  
  **STEP 1:** For the water controller in the KITCHEN ONLY, press and hold the ‘Transfer’ and ‘On/Off’ buttons simultaneously (see Fig. 5) until a ‘beep’ is heard (approximately 5 seconds).

  **STEP 2:** Check that the display on ALL FOUR water controllers is lit and displaying a temperature when ‘switched on’. If any ONE of the controller displays two dashes (see Fig. 6) repeat STEP 1.

  This completes the activation procedure for the fourth controller, you may ignore Question 2.

**QUESTION 2** Is the water heater marked to state it delivers water not exceeding 50°C?

- **IF YES:** No further action required.
- **IF NO:** You will need to program the kitchen controller to enable selection of temperatures higher than 50°C.

  **STEP 1:** For the controller in the KITCHEN ONLY, press and hold the ‘Transfer’ and ‘On/Off’ buttons simultaneously (Fig. 7) until a ‘beep’ is heard (approximately 5 seconds).

  **STEP 2:** When the controller fitted in the KITCHEN is switched On, it should be possible to select temperatures higher than 50°C. If not, repeat STEP 1.

  If the water controller in the kitchen is replaced, repeat STEP 1 above for the replacement controller.

  If the water controller in the kitchen is swapped with another controller (for example, the controller fitted in a bathroom), repeat STEP 1 for the controller moved from the kitchen to the bathroom. Then perform STEP 1 for the controller moved from bathroom to the kitchen.
FITTING THE ‘DELUXE KITCHEN’ WATER CONTROLLER (MC-100V)

1. Determine the most suitable position for the water controller (see notes page 29).

2. Use the wall mounting bracket as a template to mark and drill 3 holes, locating the cable access as shown in Fig. 1.

3. Fix the mounting bracket to the wall using the appropriate fixings.

4. Run the cable through the hole in the wall.

5. Carefully remove face plate from the water controller, using a screwdriver (Fig. 2).

6. Connect the cable to the water controller as shown in Fig 3. At this point cables from other controllers (if fitted) may also be connected to the screw terminals of the Kitchen water controller (Fig. 4) eliminating the need for multiple cable runs directly to the water heater. Water controllers are not polarity sensitive. Feed any excess cable lengths into the wall cavity to avoid the pinching of cables between the wall and the controller.

7. Fasten the controller to the wall mounting bracket as shown in Fig. 5. Avoid the over-tightening of fixings as this may cause damage. Once secured replace the face plate.

FITTING THE ‘DELUXE BATHROOM’ WATER CONTROLLER (BC-100V)

1. Determine the most suitable position for the water controller (see notes page 29).

2. Mark and drill 3 holes, locating the cable access as shown in Fig. 1.

3. When running a cable through the access hole ensure the connector end of the cable is located nearest to the controller (Fig. 2).

4. Affix the double sided self-adhesive seal to the back of the water controller (Fig. 3).

5. Carefully remove the face plate from the water controller, do this by placing your thumbs on the front of the digital display and while hooking your fingers behind top of plate and gently push as shown in Fig. 4, DO NOT use a screwdriver as this may damage the controller.

6. Connect the cable to the water controller. Feed any excess cable lengths into the wall cavity to avoid the pinching of cables between the wall and the controller.

7. Fix the controller to the wall using the appropriate fixings as shown in Fig. 5, avoid over-tightening of fixings as this may cause damage. Once secured replace the face plate.
WATER CONTROLLER INSTALLATION

CONNECTING COMMUNICATION CABLES TO THE WATER HEATER

Communication cables connect the water heater to water controllers and operate at an extra low voltage (12 Volts DC) which is supplied from the water heater. Communication cables are supplied with the water controllers (15m) and are fitted with spade terminals for connection to water heater. Up to two cables can be connected directly to the ‘Ezi connect’ cable connector at the water heater. Extension cables are available from Rinnai. Alternatively, two core sheathed (double insulated) flex with minimum cross sectional area of 0.5mm² may be used. Cable lengths must not exceed 20 metres.

CAUTION

DO NOT attempt to connect cables to the ‘Ezi connect’ cable connector at the water heater unless the electric power to the water heater is switched ‘off’ otherwise damage to electrical components may occur.

To connect up to two cables to the ‘Ezi connect’ cable connector

1. Isolate the electric power supply by switching the power point off and removing the power plug of the water heater from the electric power socket.
2. Remove the retaining screw A of the ‘Ezi connect’ cable connector at the base of the appliance.
3. Swing the ‘Ezi connect’ cable connector door open and thread the cable through the weather seal of the cable access hole B in the direction shown allowing sufficient cable length so that the sheath of the cable can be secured with cable clamp C supplied with the transceiver.
4. Loosen screw terminals D and E and connect the cable spade connectors to these terminals and re-tighten. Polarity is not important, either wire colour can be connected to either terminal.
5. Return the ‘Ezi connect’ cable connector to the original position taking care not to damage cable wires in the process and replace the retaining screw A.

Connecting Three or Four Controllers

Repeat steps 1, 2 and 3 above.

To connect three or four cables, separate all the cables to be fitted into pairs. Cut off the existing spade connectors from each pair and re-terminate each pair into a new spade connector (available from your local electrical component retailer) E so that there are only two sets of spade connectors (4 spade connectors in total) to be terminated.

Repeat steps 4 and 5 above.
COMMISSIONING

TESTING
1. Before final connection of the water heater purge gas, hot water and cold water supply lines. Swarf in either the gas or water supplies may cause damage.

2. Turn on gas and cold water supplies.

3. Test for water leaks and gas escapes near the unit.

4. Isolate gas supply. Remove test point screw located on the gas inlet connection and attach pressure gauge.

5. Turn the power 'on' at the power point socket and turn on gas.

6. If water controllers are fitted, turn ensure they are controller 'ON', select the maximum delivery temperature and open ALL available hot water taps including the shower. If remote controllers are not fitted, simply open all available hot water taps. (CAUTION: Ensure building occupants do not have access to hot water outlets during this procedure.)

7. Operate ALL other gas appliances at their maximum gas rate, in accordance with manufacturers instructions.

8. With all gas appliances in operation at maximum gas rate, the pressure should read between 1.13 - 3.0 kPa on Natural Gas. On LPG the pressure should be 2.75 - 3.0 kPa. If the pressure is lower, the gas supply is inadequate and the appliance will not operate to specification. It is the Installer's responsibility to check the gas meter, service regulator and pipe work for correct operation/sizing and rectify as required. Note that the gas regulator on the appliance is electronically controlled and factory pre-set. Under normal circumstances it DOES NOT need adjustment during installation.

9. Close hot water taps including the shower.

10. Inspect and clean the strainer located on the cold water inlet connection. This procedure may need to be repeated to ensure the strainer remains clear, especially on new installations.

11. If water controllers are fitted, it is necessary to test their operation through the complete range of functions (refer to the Operation sections of this manual).

12. Confirm the hot water delivery temperature(s) using a thermometer. If controllers are fitted, ensure temperatures exceeding 50º C cannot be selected on bathroom or ensuite controllers.

13. After testing is completed, explain to the householder the functions and operation of the water heater and temperature controllers (if fitted). Ensure the “PRODUCT RECORDS” on page 35 of this manual is filled in and that the booklet is handed to the customer. Reminding the customer to complete the Warranty Card and forward to Rinnai.

GAS PRESSURE SETTING
The regulator is electronically controlled and factory pre-set. Under normal circumstances it does not require adjustment during installation.

Make adjustments only if the unit is not operating correctly and all other possible causes for incorrect operation have been eliminated.

Instructions for Gas Pressure Setting are to be found in the instruction pocket located inside the appliance front cover.

COMMISSIONING CHECK LIST
A commissioning check list is provided to enable the installer to step through the correct commissioning procedure when installing a Rinnai Continuous Flow water heater.

The check list can also assist the installer to identify potential installation errors that may prevent the appliance from operating correctly.

For your convenience a copy of the commissioning check list has been provided on the following page.
COMMISSIONING CHECK LIST

Attention Installer - For ALL models have you checked?

☐ Gas supply pipe is purged of foreign matter before connection.

☐ For Hot and Cold cross connections i.e. Capped breaches / Shower Mixers, taps closed and reversed ‘Flick Mixer’ connections?

☐ That isolating valves are not connected directly to the appliance and there is a means of disconnection after the isolating valve?

☐ That plumbing connections are correct?

☐ Have you turned on the power?

☐ Is appliance inlet gas pressure correct with all appliances operating?

☐ Do the Kitchen and Bathroom Controllers (if fitted) operate correctly?

☐ Tempering Valve (if fitted) - Is it an RMC Heat Guard 15/20HP, AVG (Australian Valve Group) TVA-HP series or other equivalent for continuous flow water heater use?

☐ Have you checked water temperature at all outlets?

☐ Have you cleaned cold water inlet filter?

☐ Have you shown the customer how to operate the Water Temperature Controllers? (If fitted)

☐ Have you explained to the Customer the Benefits of Controllers (if not fitted) and that they can be added later?

☐ Have you explained to the customer the minimum flow rate required to operate the unit?

☐ Have you checked the flue clearances and installation and as per AS5601?

For Internal (FFU) models only

☐ Have you used only Rinnai FF flueing components?

☐ If flue length exceeds 1.5m, dip-switch 1 of SW1 is to be switched to the ‘OFF’ position as shown.

☐ If flue length exceeds 2m, connect a condensate drain pipe in accordance with the FF flueing instructions.

For INFINITY ENVIRO models

☐ Have you connected a condensate drain pipe in accordance with the installation Instructions.

For appliances with the label “Compliant to 50 C” on the front cover only

☐ Have you checked the heated water delivery temperature and made adjustments in accordance with the instruction booklet located in the pocket inside the appliance front cover?

⚠️ CAUTION
After purging the gas pipe in accordance with AS5601, allow sufficient time for escaped gas to disperse before operating the appliance.

⚠️ IMPORTANT
Please note that the warranty may be voided and a service charge may be incurred as a result of Rinnai staff attending to a problem related to installation.
ACCESSORIES

Recess Box:
When installing an Rinnai Continuous Flow hot water heater in a new home or renovation, it is a great idea to allow for a recess box to be included at the construction stage. These boxes allow you to literally recess the appliance into the cavity of the wall saving precious space. In addition they virtually hide your hot water system altogether. A semi recessed (approx. 70mm proud of the wall) model is available for all water heater models. In addition, a fully recessed (flush to the wall) model is available for use with the INFINITY 32 and HD250e water heaters. All boxes and covers are suitable for painting to blend in with the exterior of your home.

Pipe Cover:
Pipe covers are recommended as the finishing touch to an Rinnai Continuous Flow hot water heater installation. Basically the covers are designed to hide the plumbing pipework and valves. These are particularly popular in installations where the unit is permanently visible to the occupants of the house. The cover can be easily attached to the appliance and two pipe covers can be joined together for longer pipework if necessary.

Security Cage:
The Rinnai cage is available to protect the unit from theft and damage if the Rinnai Continuous Flow hot water heater is located in an exposed area.

Security Bracket:
Prevent theft by securing your Rinnai Continuous Flow hot water heater with our custom security bracket, easily installed it covers the lower mounting bracket of the appliance to create a tamper proof installation.

Rinnai Smartstart® Water Saver
How much water is wasted everyday in Australian households waiting for the shower to get hot? Previously a smart house design with the hot water system installed close to bathrooms was the only way to reduce this wastage. The new Rinnai Smartstart® water saver is designed specifically to reduce the water wasted in hot water dead legs, the Rinnai Smartstart® is installed with a Rinnai Continuous Flow water heater and a hot water ringmain to all ‘wet areas’ of the home.

Sideways Flue Diverter
Redirects flue products from Rinnai continuous flow water heaters installed on balconies patios or similarly enclosed areas. This product is available for selected models only.

Contact Rinnai for further information about our accessory range and model suitability details.

PRODUCT RECORDS

Please take a moment to record the following information below for your own records.

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<th>Model No : REU-</th>
<th>Serial No :</th>
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<td>/ /</td>
</tr>
<tr>
<td>Certificate of Compliance No. :</td>
<td></td>
</tr>
</tbody>
</table>

Rinnai Australia
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Operation/Installation Manual
Rinnai has a Service and Spare Parts network with personnel who are fully trained and equipped to give the best service on your Rinnai appliance. If your appliance requires service, please call our Hot Water Service Line. Rinnai recommends that this appliance be serviced every 3 years.