Texas Facts

Based in Wichita, Kan., Koch Industries, Inc. is one of the largest private companies in America with estimated annual revenues as high as $115 billion, according to Forbes. It owns a diverse group of companies involved in refining, chemicals, biofuels and ingredients; forest and consumer products; fertilizers; polymers and fibers; process and pollution control equipment and technologies; electronic components; commodity trading; minerals; energy; ranching; glass; and investments. Since 2003, Koch companies have invested more than $70 billion in acquisitions and other capital expenditures. With a presence in about 60 countries, Koch companies employ more than 100,000 people worldwide, with about 60,000 of those in the United States. From January 2009 to present, Koch companies have earned more than 1,000 awards for safety, environmental excellence, community stewardship, innovation, and customer service.

Companies in Texas

Flint Hills Resources, LLC, through its subsidiaries, is an industry leader in refining, chemicals and, biofuels and ingredients. Its subsidiaries produce and market gasoline, diesel, jet fuel, asphalt, ethanol, biodiesel, liquefied natural gas, olefins, polymers, intermediate chemicals, as well as base oils, inedible corn oil and distillers grains. In Corpus Christi, a subsidiary owns two refineries that can process about 300,000 barrels of crude oil per day and a facility that produces aromatic chemicals. At plants in Longview and Port Arthur, a subsidiary produces polymers and olefins that are key ingredients in products used every day such as plastic bottles, DVDs, tires, packaging and building materials. Other subsidiaries have offices in Houston and The Woodlands, as well as terminals in Austin, San Antonio, Bastrop, Mustang Ridge, Waco and Euless, and a storage facility in Sour Lake.

Georgia-Pacific companies in Texas manufacture corrugated packaging, chemicals and building products. Locations include Camden, Corrigan, Denton, Lufkin, Quanah, Sweetwater, and Waxahachie. Georgia-Pacific LLC and its subsidiaries are among the world’s leading manufacturers and marketers of bath tissue, paper towels and napkins, tableware, paper-based packaging, office papers, cellulose, specialty fibers, nonwoven fabrics, building products and related chemicals. The company has long been a leading supplier of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. With leading brands including LYCRA®, COOLMAX®, CORDURA®, STAINMASTER® and ANTRON®, INVISTA and its subsidiaries are among the world’s largest integrated producers of chemical intermediates, polymers and fibers. Their advantaged technologies for nylon, spandex and polyester are used to produce clothing, carpet, car parts and countless other everyday products. INVISTA operates in more than 20 countries and has chemical manufacturing facilities in La Porte, Orange and Victoria, as well as administrative offices in the Houston area.

Koch Chemical Technology Group, LLC and its subsidiaries design, manufacture, install and service process and pollution control equipment, and provide engineering services for industries and municipalities worldwide. Subsidiaries include Optimized Process Designs, Inc. (Katy); Koch Heat Transfer Company, LP (Houston); Koch-Glitsch, LP (Dallas and Houston) and Koch Specialty Plant Services (Houston).
Koch Energy Services, LLC, a subsidiary of Koch Ag & Energy Solutions, LLC, markets and supplies natural gas. In addition, an affiliate of Koch Energy Services owns and operates a natural gas-fired, combined-cycle electric power generation facility in Odessa, Texas. The facility has a capacity of 1,055 megawatts and provides electric power to the Electric Reliability Council of Texas (ERCOT) system, a power market serving 23 million Texas customers.

Koch Minerals, LLC companies trade coal, pulp, paper, recycled paper products, and lumber products from Houston. Subsidiaries operate a sulfur terminal and a petroleum coke terminal in Corpus Christi, as well as a terminal in Odessa to receive and transload proppants used for oil and gas exploration.

Koch Fertilizer, LLC owns a fertilizer terminal in the Texas Panhandle.

Koch Pipeline Company, L.P. owns and operates crude oil lines, including within the Eagle Ford shale play, that serve refineries in Corpus Christi and Coastal Bend docks. Koch Pipeline also operates a refined-products pipeline system that transports gasoline, jet and diesel fuels from Corpus Christi to Flint Hills Resources’ terminals in San Antonio, Austin, Bastrop, Mustang Ridge, Waco and Fort Worth. In addition, Koch Pipeline operates chemical lines that serve Flint Hills Resources’ chemical plant in Port Arthur and INVISTA’s manufacturing facilities in La Porte, Orange and Victoria.

Koch Supply & Trading, LP is based in Houston and trades crude oil, refined petroleum products, gas liquids, natural gas, liquefied natural gas, power, renewables, emissions, and metals.

Matador Ranch, operated by the Matador Cattle Company, covers about 130,000 acres in the Texas Rolling Plains and Caprock areas. The ranch, which has earned environmental stewardship recognition at the local, state and regional level, is home to Quarter horses and commercial cattle. The historic ranch was acquired in 1952 by Fred Koch, the co-founder of what is now Koch Industries.

Molex Incorporated has operations in El Paso and a sales office in Austin. Based in Lisle, Ill., Molex is a global manufacturer of electronic, electrical and fiber optic interconnection systems. It offers about 100,000 products to a number of markets, including mobile devices, infotech, consumer electronics, automotive, telecommunications, industrial, medical, military and aerospace. The company operates 45 manufacturing locations in 17 countries.

Safety and Environmental Commitment
Koch companies are committed to operating businesses in a manner that protects the health and safety of employees and the public, as well as the environment by reducing waste and increasing efficiency. Koch companies’ performance is among the best in their industries. Here are some examples:

- Flint Hills Resources employees in Corpus Christi reached 30 million work hours without a lost-time incident in December 2014.

- Matador Ranch’s outstanding environmental stewardship has been recognized with three prestigious honors. In 2011, it received a regional environmental stewardship award from the National Cattleman’s Beef Association for outstanding water, wildlife, vegetation and soil management. In 2010, the ranch earned the Texas Parks & Wildlife Department Lone Star Land Steward award in the corporate category for natural resource stewardship advances, and was a Texas Section Society for Range Management and Texas & Southwestern Cattle Raisers Association’s Outstanding Rangeland Steward honoree.
• Koch companies’ have 20 sites in Texas that have achieved STAR certification in the Occupational Safety and Health Administration’s Voluntary Protection Programs: Flint Hills Resources (eight sites), Georgia-Pacific (five sites), INVISTA, Koch Carbon, Koch-Giltsch (two sites), Koch Specialty Plant Services, Optimized Process Designs, Inc., and Koch Pipeline Company. In 2007, Flint Hills Resources’ terminals in Austin, San Antonio, Waco and Euless were the first in their industry to earn VPP STAR certification and Victoria was INVISTA’s first site to achieve VPP STAR certification.

• Flint Hills Resources’ terminals group received the Safety Excellence Award from the International Liquid Terminals Association in 2009, 2011, 2012, 2014 and 2015. The group has also received ILTA’s Platinum Safety Award, its highest honor. The awards recognize member companies that have a strong commitment to continuous safety improvement. The terminals have also earned numerous awards from the National Safety Council.

• Safety performance at INVISTA’s Victoria site and Koch Pipeline’s Texas operations has been recognized with awards from the Contractor Safety Council of the Coastal Bend.

• Flint Hills Resources’ Corpus Christi complex and INVISTA’s sites in Victoria and Orange have earned numerous safety awards from American Fuel & Petrochemical Manufacturers for their continued safety performance.

• Koch Specialty Plant Services in Houston has received the Safety Excellence Award from the Houston Business Roundtable and the Outstanding Safety Performance Award for contractors from Exxon Mobil. KSPS is a subsidiary of Koch Chemical Technology Group.

• Koch Pipeline Company received the Distinguished Award for Outstanding Safety and Environmental Performance from the American Petroleum Institute in 2011 and 2012. The award is the organization’s highest award. It also received API’s Environmental Performance Award in 2012 and 2013.

• Flint Hills Resources’ Corpus Christi refinery operations have lowered emissions of traditional criteria pollutants by 71 percent since 1997, while increasing production to help meet the demand for transportation fuels. The East and West refineries’ combined emissions per barrel are 30 percent lower than the industry average of other U.S. refiners based on the most recent public data available.

Community Commitment
Together with employees, Koch companies provide financial and in-kind support, time and talent to add value in our communities. Here are a few examples:

• Flint Hills Resources, Koch Pipeline Company, Optimized Process Designs, Inc., and Matador Ranch have donated a total of nearly $230,000 to Texas volunteer fire departments and emergency response organizations in the last three years. Since 2006, Georgia-Pacific’s Bucket Brigade™ program has contributed more than $1 million to rural and small town fire units across the U.S. These contributions support the important services these organizations provide.

• Flint Hills Resources’ Wildlife Learning Preserve in Corpus Christi received Corporate Lands for Learning and Wildlife at Work certifications from the Wildlife Habitat Council.

• INVISTA’s Victoria site received the Employer Award of Excellence from the Texas Workforce Commission for making a positive impact on employers, workers and the community.
Through 23 years of sponsorship, Flint Hills Resources and **Fiesta de los Ninos**, the fundraiser for Driscoll Children’s Hospital, have raised more than $6 million targeted at improving health services for area children. The company has been a long-time title sponsor of the annual Flights of Angels Golf Tournament benefiting **HALO-Flight**, South Texas’ only non-profit air ambulance service which serves a 26-county area.

Flint Hills Resources has been a proud supporter of the **Texas State Aquarium** for two decades and recently committed $1 million to create a new Center for Excellence in Science, Technology, Engineering and Math Education. The new center will make STEM-related education more accessible to students and teachers across the United States.

Koch Pipeline Company’s Southern Operations Group received the Big Champion Award from **Big Brothers Big Sisters of South Texas** for its employees’ participation in the annual Bowl-a-thon fundraiser.

Optimized Process Designs has contributed to the **Houston Livestock Show and Rodeo Education Fund** since 1991. The annual event supports education, advances best agricultural practices and benefits youth through scholarships and other programs.

With the **Victoria Independent School District**, INVISTA has sponsored the **Wetland Environmental Science Education Encounter** (WE SEE) program for more than 14 years. WE SEE provides environmental education in an outdoor classroom located on a 55-acre constructed wetland; more than 55,000 students have participated since 1998. The wetland also helps return fresh water to the Guadalupe River. WE SEE has received Corporate Lands for Learning certification from Wildlife Habitat Council. The school district received the Environmental Excellence Award from the Texas Commission on Environmental Quality for the environmental studies curriculum. INVISTA received the “You Make A Difference” award in December 2012 from the school district, recognizing the long term wetland education partnership. In addition, INVISTA’s habitat stewardship at Victoria has received Wildlife at Work certification from Wildlife Habitat Council.

Through the **Georgia-Pacific Foundation**, the company partners with many local and statewide organizations to improve the quality of life in communities where GP employees live and work. The GP Foundation focuses support in four key areas: education, enrichment of community, environment and entrepreneurship.

Flint Hills Resources received the Education Excellence Gold Level Award from the State Board of Education for its long-standing commitment to area mentoring programs. Employees volunteer with **Junior Achievement** and **Texas Big Brothers Big Sisters**, which named Flint Hills Resources Corporate Partner of the Year. A grant from Flint Hills Resources helped start a successful **Big Brothers Big Sisters** pilot program to match students from local schools with an adult mentor.