The maintenance bypass switch may be supplied as an integrated MBS mounted on the back of the UPS, or may be supplied as a separate MBS for wall mounting near the UPS.

The operation of the MBS is allowed for a trained person only who is familiar with the UPS behaviour and functions. The full UPS wiring diagram with a MBS switch is presented in the installation part of the manual.

Note! The MBS consists of three switches and failure to understand the correct sequence may drop the critical load.

**Turn UPS from normal mode to mechanical bypass**

The procedure to turn the UPS to mechanical bypass switch is described below.
No break transfer from normal mode to Service Bypass:

1. The normal start position is as shown:

   OFF  ON  ON

2. Use the UPS LCD commands to transfer the UPS to internal static bypass mode (refer UPS User Manual). Remember to verify the transfer before proceeding to the next step.

3. Remove the locking plate of the S1-3 switches.

4. Turn ON the S1 switch to bypass UPS:

   ON  ON  ON

5. Turn OFF the S3 switch to disconnect UPS output:

   ON  ON  OFF

6. Use the UPS LCD commands to turn the UPS OFF (refer UPS User Manual).

7. Turn F1 battery breakers and F2 input breaker in UPS to OFF position.

8. Turn OFF the S2 switch to disconnect UPS bypass input:

   ON  OFF  OFF

9. Remount the locking plate of the S1-3 switches to the position to prevent the use of them.

10. UPS is now in the mechanical bypass mode, see below:

   Figure 3. Bypass Mode switch positions
Turn UPS from mechanical bypass to normal mode

The procedure to turn the UPS back to normal mode is described below.

![Figure 4. The service (bypass supplying the load) positions of the three MBS switches.]

**No break transfer from Mechanical Bypass to normal mode:**

1. The normal start position should be as shown:

   ![ON OFF OFF]

2. Remove the locking plate of the S1-3 switches.

3. Turn ON S2 switch to connect bypass input to UPS:

   ![ON OFF]

4. Turn the F1 battery and F2 input breakers in UPS to ON position.

5. Use the UPS LCD commands to “Turn UPS on” and wait until it is fully started.
   - Make sure the UPS is not displaying any alarms.
   - You may verify the output voltage from the meters screen of the LCD.

6. Use the UPS LCD commands to transfer the UPS to internal static bypass. Remember to verify the transfer before proceeding to the next step.

7. Turn ON S3 switch to connect UPS output to load:

   ![ON ON ON]
8. Turn OFF S1 switch to disconnect bypass output:

<table>
<thead>
<tr>
<th>S1</th>
<th>S2</th>
<th>S3</th>
</tr>
</thead>
<tbody>
<tr>
<td>OFF</td>
<td>ON</td>
<td>ON</td>
</tr>
</tbody>
</table>

9. Use the UPS LCD commands to transfer the UPS to normal mode.

10. Remount the locking plate of the S1-3 switches to the position to prevent the operation of the switches.

11. UPS is now in Normal mode, see below:

![Diagram showing Normal Mode switch positions]

**Figure 5.** Normal Mode switch positions