2 AUCTIONS

**AUCTION #1**
Tuesday, August 18th, 2009, 10:00am EDT
28195 Kehrig Drive, Chesterfield Township, MI 48047
Preview: Monday, Aug. 17, 9am - 4pm EDT & Morning of Sale

**AUCTION #2**
Thursday, August 20th, 2009, 10:00am CDT
21467 Holyoke Avenue, Lakeville, MN 55044
Preview: Wednesday, Aug. 19, 9am - 4pm CDT & Morning of Sale

**Plant Closed**

State-of-the-Art CNC Mold Making Facility Consisting of Blow Molders, Injection Molders, and Vertical Machining Centers

**Formerly the Assets of DHY Corporation**

State-of-the-Art CNC Machining Facility Consisting of CNC Horizontal Cell, CNC Turning Centers, CNC Automatics

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STATE-OF-THE-ART CNC MOLD MAKING FACILITY CONSISTING OF BLOW MOLDERS, INJECTION MOLDERS & VERTICAL MACHINING CENTERS

2007

CNC BRIDGE TYPE VERTICAL MACHINING CENTERS

(2) 2007 - YCM SUPERMAX, MDL. DCV3016B, Run Hours 4,613 & 5,046, Table 59” x 128.3”, Table Load 22,000 Lbs, Travels: Table X-120.5”, Spindle Head Cross Travel Y-63”; Ram Vertical Travel Z-30”; Distance Between Columns 71.5”, Spindle Nose to Table 37.9” Max, 40 Position ATC, Cat 50 Taper, Spindle Speeds 10,000 RPM, Fanuc 18i-MB CNC Control, S/N 0010 & 0021

1999 – TOSHIBA, MDL. MPF-2640C, Table 157.5” x 78.7”, Table Load 44,000 Lbs, Travels: Table X-157.4”, Spindle Head Cross Travel Y-102.4”, Ram Vertical Travel Z-28.1”; Distance Between Columns 102.4”, Spindle Nose to Table 41.3” Max, 24 Position ATC, Cat 50 Taper, Spindle Speeds 40 - 10,000 RPM, TOSNUC 888 CNC Control, Coolant Through Spindle, 36 HP Motor, Chip Conveyor, S/N 115F99

1997 – TOSHIBA, MDL. MPF-2114C, Table 70.9” x 55.1”, Table Load 22,000 Lbs, Travels: Table X-55.1”, Spindle Head Cross Travel Y-82.7”, Ram Vertical Travel Z-28.1”; Distance Between Columns 82.7”, Spindle Nose to Table 41.3” Max, 24 Position ATC, Cat 50 Taper, Spindle Speeds 40 - 8,000 RPM, TOSNUC 888 CNC Control, Coolant Through Spindle, 36 HP Motor, S/N 840 780

NEW COST $330,000 each! 2 Available

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034
CNC BRIDGE TYPE VERTICAL MACHINING CENTERS • CNC VERTICAL MACHINING CENTERS • CNC GRAPHITE VERTICAL MACHINING CENTERS

Auction #1 • August 18
RADIANCE MOLD & ENGINEERING

2008 – MAG/FADAL MDL. VMC 8030HT, Run Hours 2,254; Table 30” x 82 1/2”, Travels: X-80”, Y-30”, Z-30”; Coolant Through Spindle, 24 Position ATC, CAT 40 Taper, Spindle Speeds 10,000 RPM Max, GE Fanuc Series 18i-MB Control, Wash Down, Air/Oil Spindle, XYZ Scales, Rigid Tapping, Spindle Nose to Table 35.5” Max, MARPOSS MIDA Laser Tool Check System, 24 Position ATC, CAT40 Taper, Spindle Speeds 10,000 RPM Max, GE Fanuc Series 18i-MB Control, Wash Down, Air/Oil Spindle, XYZ Scales, Rigid Tapping, Spindle Nose to Table 35.5” Max, MARPOSS MIDA Laser Tool Check System, 15 HP, Hennig Chip Conveyor, S/N 012007121338

2008 – MAG/FADAL MDL. VMC 8030HT, Run Hours 2,570; Table 30” x 82 1/2”, Travels: X-80”, Y-30”, Z-30”; Coolant Through Spindle, 24 Position ATC, CAT 40 Taper, Spindle Speeds 10,000 RPM Max, GE Fanuc Series 18i-MB Control, Wash Down, Air/Oil Spindle, XYZ Scales, Rigid Tapping, Spindle Nose to Table 35.5” Max, MARPOSS MIDA Laser Tool Check System, 15 HP, Hennig Chip Conveyor, S/N 012007121338

2007 – MAG/FADAL MDL. VMC 6030HT, Run Hours 3,124; Table 30” x 62 1/2”, Travels: X-80”, Y-30”, Z-30”; Coolant Through Spindle, 21 Position ATC, Dual Arm Tool Changer, CAT 40 Taper, Spindle Speeds 10,000 RPM Max, GE Fanuc Series 18i-MB Control, Wash Down, Air/Oil Spindle, XYZ Scales, Rigid Tapping, Spindle Nose to Table 35 1/2” Max, MARPOSS MIDA Laser Tool Check System, 15 HP, Remote MPG Fanuc, Color Monitor, Hennig Chip Conveyor, S/N 012007071031


SUPERMAX MODEL YCM-VMC60A 3-AXIS CNC VERTICAL MACHINING CENTER with 16-pos. automatic tool changer, table size 13” x 36”, 24” x 16” x 18” travels, speeds to 6000 rpm, Fanuc 0M CNC control, S/N 10313

OKUMA & HOWA MILLAC 55V 3-AXIS CNC VERTICAL MACHINING CENTER with 24 pos. automatic tool changer, table size 55.1” x 24”, 51.1” x 24.1” x 22.1” travels, speeds to 4000 rpm, GE Fanuc 16M CNC Control, S/N 6068

CNC GRAPHITE VERTICAL MACHINING CENTERS

1998 – OKK MDL. DGM-400, Travels: X-22”, Y-16”, Z-16”, Neomatic Mdl 635 CNC Control, Table 17.72” x 30.2”, Spindle Speeds 20,000 RPM Max, 16 Position ATC, Soft Scale II, 30 Taper; Daikin Mdl. AKS-100T-D46-C Spindle Head Cooling Unit, Brone Transformer, S/N 103-MA98306

1996 – OKK MDL. G4, Travels: X-19.7”, Y-15.7”, Z-11.8”; Table 17.5” x 23.6”, Spindle Nose to Table 15.75” Max, Spindle Speeds 100 – 15,000 RPM Max, 6 Position ATC, Fanuc Mdl. 16M Control, 30 Taper, Transformer, S/N 118-MA 89808 & 113-MA 89808

Register at www.BIDITUP.com and receive auction updates via email – 3 –
CNC VERTICAL TURNING CENTER

**OLOFSSON MODEL 1275-M CNC VERTICAL TURNING CENTER**, 24" max. swing, 15” 3-Jaw Chuck, 4-Pos. Sauter turret, 7” X-travel, 12” Z-travel, 30 HP Motor, 3000 rpm, Fanuc 15T CNC control, S/N 13635, New 1992

**TOOLING/MILLING HEADS/ANGLE PLATES**

1. **(2) ALBERTI MDL. TCU 3.5 UNIVERSAL/ADJUSTABLE ANGLE HEADS, CAT 40; 4,000 RPM, Adjustment 0 – 90 Degrees, Output 20 mm Dia, S/N 96380003 & 04380032**
2. **(2) ALBERTI MDL. TCU 2.5 UNIVERSAL/ADJUSTABLE ANGLE HEADS, CAT 40; 4,000 RPM, Adjustment 0 – 90 Degrees, Output 16 mm Dia, S/N 99280008 & 96280018**
3. **MST/TECNARA MDL. 150-171-8 UNIVERSAL ADJUSTABLE ANGLE HEAD, Max RPM 3,000; S/N 438**
4. **PIBOMULTI HIGH SPEED SPINDLE, MDL. TR300, TYPE X1205, Max RPM 12,000**
5. **KENNAMETAL MDL. 74RAH; KENNAMETAL CODE J9800066, S/N 9A3319/004; KENNINGER MDL. HG, TYPE U16, No 6271**
6. **OVER 450 PIECES OF CAT 50, CAT 40 & 30 TAPER TOOLING HOLDERS – HPI AMERICA/PRECISION COMPONENTS/NIKKEN**
7. **(10) LISTA TWO SIDED STORAGE UNITS W/CABINET & TOOLING STORAGE ANGLE PLATES, RISER PLATES, LAYOUT PLATES, ROTARY BASE, (15) KURT 6” VISES; ROTARY TABLES; TOOLING STORAGE CARTS**

**1999 – TECHNI-DRILL, MDL. 100-1.25-60-3A**, Capacity 1 1/4" Diameter x Stroke 60", Vertical Travel 60", Table 60” x 84”, Techni Drill Mdl TDS-3000 CNC Control, 15 HP, Turbo Chip Conveyor, S/N 7184-03/99

**DRILLS – diameter to .1185” – 1 1/16”**

**HORIZONTAL BORING & MILLING MACHINE**

**DEVLEIG SPIRAMATIC JIGMILL**

Horizontal Boring Milling & Drilling Machine, MDL. 4K96, Table 40” x 96”, Spindle Bar 4”, Longitudinal Table Travel 96”, Vertical Travel 60”, 3-Axis Acu-Rite DRO, Frostrode Spindle Refrigeration Unit, S/N 8444

**CNC EDM**

**1998 – XERMAC MDL. X54ST CNC SINKER TYPE EDM**, Table 24” x 42”, Platen 10” x 12”, Tank 31” x 49”, Xermax CNC Control, Turmoil Mdl. CFRX100 Oil Cooler, Pyro Chem Fire Extinguisher System, S/N 305

**1998 – XERMAC MDL. X-54ST CNC SINKER TYPE EDM**, Table 34” x 66”, Platen 10 1/2” x 12”, Tank 40” x 80”, Turmoil OC-100R Closed Loop Oil Cooler, Intercolor CNC Control

**1998 – XERMAC MDL. XP-20SZ CNC SINKER TYPE EDM**, Table 14” x 26”, Platen 10 1/2” x 12”, Tank 25” x 46”, Baldor TSD Single Axis Control, Mdl. FFX100 EDM Power Supply, S/N 527

**XERMAC SINKER TYPE EDM**, Table 9” x 42”, Platen 7” x 10”, Tank 22” x 44”, XERMAC Mdl. HP-60 Control, 2-Axis Readout, S/N 646

**EROWA EDM TOOLING & CHUCKS**, Work Plates w/Erwa Chucks

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**TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034**

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### BLOW MOLDING

**2001 — DAVIS STANDARD/STERLING BLOW MOLDING MACHINE, DUAL HYDRAULIC CORE; DAVIS STANDARD MDL. 350 24:1 EXTRUDER, 4 Zone, Extruder Barrel 3 1/2" x 24:1, 100 HP Reliance Drive; 100 HP Hydraulic Press w/ 15 Lb. Shot Size Accumulator Head, Platen 69" x 56", Between Posts 48" x 56", Rollout Press, Speed 1200 IPM, Stroke 10", Daylight 56", 40 HP Motor & Hydraulic Pump; MACO Series 6000/6500 Blow Molding Microprocessor Control; Novatec Mdl. VL-4 Vacuum Loader, S/N 5259; DAVIS STANDARD S/N 71186**

**IAMCO/STERLING MDL. B-30 30 TON BLOW MOLDING MACHINE, 3 1/2 Lb. Shot Size Accumulator Head, Barber Colman/MOOG-Bloc 64 PRG Control, Platen 30" x 24", Max Opening 32 1/4", 75 HP Motor & Hydraulic Pump, STERLING S/N Z-808-P-0084; 1994 – NPH 400 Lb Capacity Material Hopper; NOVATEC Mdl. VL-3 Vacuum Loader, S/N VL3-4-197**

**DIE HEAD TOOLING – STERLING SEGMENTED TOOLING: 3"-6"; 7"-11"; 12" – 14"**

**BUCKEYE POWERED SMC SHEET FEEDER, Feed Rolls 63" Wide, Pneumatic Hold Downs, 1 HP, S/N 0301121530**

### INJECTION MOLDING MACHINES

**1500 TON VAN DORN, MDL. 1500-RS-8F, Horizontal Type, Capacity 8 Ounce, Clamp Stroke 28", Screw Stroke 7 3/4", Between Posts 15 1/2" x 18", Max Opening 28", Pathfinder Control, Toggle Clamp, 20 HP Hydraulic Unit, S/N 41-1781**

**TWO SHOT – CINCINNATI MILACRON 8 Ounce Vertical Injection Unit, S/N 3850A01/98-06**

### PLASTICS ANCILLARY EQUIPMENT

**1998 – FOREMOST GRANULATOR, MDL. AHD-2, Opening 13" x 12", S/N 39663**

**RAPID GRANULATOR, Type 1224C, 25 HP Motor, Opening 10" x 24", S/N 60.1550**

**DEHUMIDIFYING DRYERS: PNEUTECH MDL. AD-250, Cap. 250 SCFM, S/N 9810-T130289P-ST & WHITLOCK MDL. DB300RT, S/N 8510056**

**AEC 800 LB. MATERIAL HOPPER; NOVATEC VACUUM LOADER; TEMPERATURE CONTROLLER: AQUATHERM MDL. RAD091004, S/N 80210029707**

**HOT RUNNER CONTROLS: AMERICAN MSI CORP MDL. V24-ORN-24, 24 ZONE, S/N 200016 & (2) DME MDL. MFP-12-G 12 ZONE, S/N 8804**

**OSC 12 STATION MOLD TEMPERATURE CONTROLLER**

**THERMAL CARE MDL. RA090804 THERMOLATOR, s/n 13780079809**

**SEELYE ELECTRIC PLASTIC WELDER**

**(2) DRADER INJETIWELD GUNS, MDL. W2000**

**VIBRA SEAL MDL. HV500 ULTRASONIC Hand Held Sealer, 500 Watts, S/N 19919D**

**HEAT BANDS, THERMCOUPLES, DIE CLAMPS, EJECTOR RODS**

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WATER CIRCULATION SYSTEM • HYDRAULIC SPOTTING PRESS • MOLDING PRESS INSPECTION
VERTICAL MILLS • GRINDERS • RADIAL ARM DRILLS • CRANES

2001

1500 TON PHI COMPRESSION MOLDING PRESS

1998

MT. CLEMENS 7.5 TON & 3.5 TON CRANE CELL

Bridgport Vertical Mill & 2005 KBC Vertical Mill

VIEW OF QUALITY INSPECTION

50 HP QUINCY AIR COMPRESSOR

MILLER WELDERS

POLI CMM

WATER CIRCULATION SYSTEM

AEC CLOSED LOOP 800 GALLON WATER CHILLING SYSTEM, AEC PUMP TANK MDL. 866, Dual Pump, S/N 750176 w/AEC Chilling Unit & Chem Aqua Chemical Pump Mdl. TWC500E, S/N 15049069901

AEC PORTA-KOOL II SERIES Portable Water Chiller

AEC THERMAL CARE MDL. TWC-500E, Inhibitor, S/N 15049069901

HYDRAULIC SPOTTING PRESS

1998 - 165 TON MILLUTENSIL, MDL. MIL203, Rolling Bolster 59” x 79”, Area Between Posts, 65” x 84”, Stroke 47”, Daylight 67”, Down Acting, Swing-Down Plate, Siemens Mdl. COROS OPS Control, S/N M885-203025

HYDRAULIC COMPRESSION MOLDING PRESS

2001 - 1500 TON PHI, UP-ACTING, Sliding Bolster 124” x 100”, Stroke 50”, Daylight 96”, Riser Block 115” x 86” X 22 1/2” H, Six Core / Six - 16” Bore Diameter Cylinders, 3-Stage Degassing Cycle, 120 PSI Steam Generator, Safety Bars, Allen Bradley Panelview 600 Control

REIMERS ELECTRIC BOILER, MDL. RHP-250, 150 PSI Steam Generator for Heating Molds, Water Softener, S/N 0101-58359

VAC CUBES MDL. 188L MANIFOLD MOUNTED VACUUM GENERATOR SYSTEM

INSPECTION

HYDRAULIC & HYDRO MOLD TEST UNITS: 7.5 HP, Vickers Pump Mdl. PV010 A2R SSIS 20

POLI COORDINATE MEASURING MACHINE, MDL. P2500, Cantilever Type, Travels: x-76”, Y-60”, Z-60”, Height Under Probe 60”, Granite Plate 60” x 98” x 12”, Renishaw MH Probe, Computer, Printer, S/N 230456N

STARRETT GRANITE PLATES: 48” x 72” x 8” Pink; (2) 48” x 96” x 14”; 48” x 96” x 10”; 48” x 72” x 8” Pink; 36” x 72” x 10”; 36” x 60” x 6”;

STEEL LAYOUT PLATES: 48” x 72”

MITUTOYO Precision Check Master, Series 515-742, No 710138

Refractrometer; Panametrics Ultrasonic Thickness Gauge; Mitutoyo Vernier Calipers; Starrett Vernier Calipers; Pin Gauge Sets – Imperial & Metric

ENGINE LATHES


Bridgport/Romi, Mdl. TORMAX 13-5, Swing 13 1/2”, Centers 42”, Tail Stock, Cross Slide, Steady Rest, 8” Diameter 3-Jaw Chuck, Hole Through Spindle 1 3/4”, Inch/Metric, S/N

VERITCAL MILLS

(5) LATE AS 1999 - BRIDGPORT SERIES 1, Table 9” x 48”, 2 HP Motor, Power Feed Table, Quill Travel 5”, 2-Axis DRO, S/N BR277995, BR 278226, BR219694, BR217690, BR188162

(2) 2005 - KBC MDL. TUM3VS, Table 10” x 50”, Quill Travel 5”, Power Feed Table, Mitsu- toyo 2-Axis DRO, S/N 053757 & 053763

GRINDERS

(2) DECKEL, MDL. SO Single Lip Bench Type Tool Grinder, S/N 87-23448 & 77-17939

(2) BRIDGEPORT/HARIG SURFACE GRINDERS, MDL. 618, Electromagnetic Chuck 6” x 18”

REID SURFACE GRINDER, NO. 2C, Drill Point Attachment, Hyper Tool Mdl LF Gun Drill Sharpening Fixture, S/N 5599

UNITED GRINDING SHAPING FIXTURE, MDL. LF, S/N 021703

(3) LATE AS 1999 - WESTHOFF MDL. WM 100-1 BENCH TOP HORIZONTAL DRILLING MACHINES, Work Table 8 1/2” x 8 1/2”, Horizontal Travel 12”, Vertical Head Travel 4 1/2”, S/N 991722, 971582 & 90-854H

RADIAL ARM DRILLS

CINCINNATI BICKFORD SUPER SERVICE, Col. Dia. 13”, Arm Travel 5’, Box Table, S/N 3NE-55

AMERICAN HOLE WIZARD, Col. Dia. 11”, Arm Travel 4’, Box Table, S/N 71596

CRANES

15 TON MICHIGAN CRANE CELL, Cell Width 38’ x Length 90’, 15 Ton Hoist & 7.5 Ton Hoist, Dual Girder, Top Riding, Pendant Control, Two Speed, S/N 99-5024

10 TON MT. CLEMENS BRIDGE CRANE CELL, Cell W:35’ x L:150’, Class C, DeMag 10 Ton Hoist, Dual Girder, Top Riding, Pendant Control, Two Speed

7.5 TON MT. CLEMENS BRIDGE CRANE CELL, Cell W:18’ x L:150’, Class C, DeMag 7.5 Ton Hoist & DeMag 3.5 Ton Hoist, Dual Girder, Top Riding, Pendant Control, Two Speed

5 TON MT. CLEMENS BRIDGE CRANE CELL, Cell W:18’ x L:150’, Class C, DeMag 5 Ton Hoist, Single Girder, Underhung, Pendant Control, Two Speed

20,000 LB. DILLON Crane Scale, Division 100 Lbs. (11) 2 TON COFFING Hoists • Bundle Grabber Attach.; Rigging Chains; I-Bolts; Magnetic Lifts

LODGING FOR RADIANCE MOLD & ENGINEERING

CHESTERFIELD MOTOR INN

HOLIDAY INN EXPRESS HOTEL & SUITES

CHESTERFIELD, MI 48051

PHONE: 586-949-9110

45325 MARKETPLACE BLVD

CHESTERFIELD, MI 48051

PHONE: 586-598-4000

DIRECTIONS TO RADIANCE MOLD & ENGINEERING:
Exit Detroit – Metropolitan Airport to I-94 Eastbound. Travel east on I-94 for 42 miles to Exit #240A (M-59 East & Seftridge Air Force Base). Follow exit & turn right onto M-59 / William P Rosso Hwy. Travel east on William P Rosso Hwy for 1 mile to Kehrig Dr. Watch for Auction signs & turn left onto Kehrig Dr. – follow to plant.
Rolling Stock • Air Compressors • Welders • Saws • Woodworking Equipment • Office Equipment • OEM Replacement Parts • Misc

Rolling Stock
1999 – Mack Tandem Axle Delivery Truck, Mdl. RD688S, Mack Premium Chassis, Miles 229,295; Day Cab, Trailer 18’ Long, Retractable Tarp, VIN 1M2P270CXXM046039
2005 – Chevrolet Express Van, Automatic Transmission, A/C, Two-Seat, Miles 104,180; VIN 1GCHG39UX51168199
Chevrolet Stake Truck, Mdl. GMT, Automatic Transmission, A/C, Dual Wheel, Miles 196,440; Stake Bed 14’ Long, VIN 1GBK349F8J114949

Delta Tilting Table Saw, Mdl. 34-802, Unisaw, Capacity 10”, S/N 94B96753

2000 - Hoist Forklift, Mdl. F160, Capacity 16,000 Lbs, LPG, Lift 140”, 3-Stage, 90 HP, Forks 72”, Back Tilt 7 Degrees, S/N 27146
(2) 1999 - Toyota Forklift, Mdl. 7FGU25, Capacity 5,000 Lbs, LPG, Lift 189”, 3-Stage, Side Shift, S/N 62766 & 62753
Komatsu Forklift, Mdl. FG 2ST-11, Capacity 4,500 Lbs, LPG, Lift 188”, 3-Stage, Side Shift, S/N 300398A
Clark Forklift, Mdl. CGC25, Capacity 4,600 Lbs, LPG, Lift 189”, 2-Stage, Side Shift, 90 HP, S/N C365L-0242-9452FB
Hercules Mdl. 6869 Forklift Attachment, Capacity 6,000 Lbs Hoist;

Schumacher Electric Battery Charger for 6 & 12 Volt Batteries
Pallet Jacks, Barrel Carts, Presto Power Platform Lift

Air Compressors
(2) 50 HP Quincy Air Compressor, Mdl. QMA50ACA31J, S/N 74781 & 74663
25 HP Leroi Air Compressor, Mdl. CUB-25, S/N 4225x1038
Pneumatech Air Dryer, Mdl. AD-250, S/N 9910-T132308P-ST

Delta Vertical Band Saws

1999 – Spartan/Marvel Horizontal Band Saw, Mdl. PA13N, Saws

Welders
Miller Mdl. Syncrowave 351 AC/DC Welder, Miller Coolmate 4 Cooling System
Miller Mdl. 330 ABP AC/DC Arc Welder, Coolmate 4 Cooling System
Miller Radiator 1A Cooling System

Welding Tables
4Cooling System

Office Equipment
Dell Poweredge 2850 Server, PowerVault 114T Subsystem, Enclosure
Panasonic Mdl. Tvs 200 Voice Processing System, No. KX-TVS220; Panasonic SEXT Super Hybrid Phone System; Music On Hold Module; Toshiba Regza Flat Screen Television; Sony VCR;

Office Furniture

Miscellaneous
(2) Parker Portable Pump Units, Mdl. 10MF40SA 10C 1X853006, S/N 6 • Large Qty Aluminum Bar & Plate; Brass; • Frostrode Spindle Refrigeration Unit; CNC Control Consoles, Down Time PPlus Control • Bar & Plate Storage Racks • Swenson Plate Shear • Blast Booth W/Cyclone • Fasblast Media; • Electric Curing Oven, Panel Size 108” x 128”, Infrared, Allen Bradley Panelview 550 Control • (2) Milwaukee Magnetic Drills; Remington 16” Electric Chain Saw, 3.5 HP, Dewalt Mdl. DW350 Reciprocating Saw; 1996 • Acrab Bench Grinder, Mdl. PP80BG, S/N 806046 • Signode Strapper • Presto Power Lift, Capacity 1,500 Lbs, Platform 24” x 36” • Pallet Jacks – Global 11,000 Lb/Crown/Dayton; Low Profile Drum Caddies • Ropak Collapsible Containers: 45x48 & 48x64 • 12 Speed Drill Press, Mdl. MDP-1122-A • Pipe Threader • Marshal Stencil Machine • (3) Transformers: Brone II, Fargo 34 KVA, Primary 480 V, Secondary 230 V • Zebra Mdl. 115 Label Printer • Parkrimp Hose Crimper, Mdl. 80C, S/N 020943 • (2) Donaldson/Torit Dust Collector, Mdl. SD6E, RPM 3,450; S/N IG429405-001; 1997 • Dce Unimaster Type UMA250DGSF, S/N 97-1518; Aereology Dust Collector, Mdl. FDV 3000, S/N 37664; Air Flow Portable Dust Exhaust Unit WiFLEXible Arm: Jet 1.5 HP Dust Collector • Lyon MSII 10-Drawer Storage Cabinet; Steel Storage Shelves • Jesco 3 Yard Self-Dumping Hopper, Mdl. 211731 • Patton Mdl. 1010MP Industrial Fans, Diameter 28” • Vehicle Lift – Capacity 10 Ton • Kant Twist Fixture Clamps • Steel Die Rack Supports • (40) Steel Rolling Carts • Flammable Storage Units • Wilray

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**STATE OF THE ART CNC MACHINING FACILITY**

**CNC HORIZONTAL CELL**

Including: (2) LEBLOND MAKINO A66E 4-AXES CNC HORIZONTAL MACHINING CENTERS WITH DUAL PALLET CHANGER. 225 Automatic toolchanger, speeds to 14,000 RPM, thru spindle coolant, BTK40 taper, x-axis travel 28.74", y-axis travel 28.74", z-axis travel 31.5", work height 3.15"-31.9", pallet centre to spindle end 2.76"-34.25", pallet size 19.68" x 19.68", table load 1540 lbs, work height 39.37", work diameter 31.5", loading height 47.24", “B” axis indexing 0.001°, Tool dia. without adjacent tools 6.69", Tool dia. with adjacent tools 2.76", tool length 14.17", tool weight 17.6 lbs., 30 HP drive, (24) MMC2 tombstone and pallet storage retrieval system w/ (3) pallet loading & unloading stations, Abbott tombstones, oil mist collector, oil cooler, MC700 Renishaw probe system, Automatic chip conveyor, Makino professional 3 controls, S/N 91 & 130, new 2005

- **$1.3 Million Replacement Cost**
- **2005 LEBLOND MAKINO A66E 4 AXES CNC HORIZONTAL MACHINING CENTERS**
- **SPINDLE VIEW OF LEBLOND MAKINO A66E**
- **TOOLCHANGER FOR LEBLOND MAKINO A66E**
- **PROFESSIONAL 3 CONTROL FOR LEBLOND MAKINO A66E**
- **225 Tool Capacity**
- **CONTROLLER FOR STORAGE & RETREIVAL SYSTEM FOR MAKINO CELL**
- **(3) PALLET LOADING & UNLOADING STATIONS FOR MAKINO CELL**

**AUCTION #2**

Thursday, August 20th, 2009 • Beginning at 10:00am CDT
21467 Holyoke Ave., Lakeville, MN 55044

PREVIEW: Wednesday, August 19, 9am - 4pm CDT & Morning of Sale

Formerly the Assets of DHY CORPORATION

- **TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034**
(3) CNC HORIZONTAL MACHINING CENTERS
MATSUURA MAM-500HF-PC-2, 4-AXES CNC HORIZONTAL MACHINING CENTER WITH DUAL PALLET CHANGER, speeds 30-8000 RPM, BT 40, hi-pressure coolant, “B” axis by 1°, 60 automatic toolchanger, chip conveyor, x-axis travel 19.69”, y-axis 18.5”, z-axis 17.72”, work height 1.57”-20.08”, pallet size 11.8” x 11.8”, pallet weight capacity 660 lbs., Yasnac i80 Control with port, S/N 950211218, new 1995

MATSUURA MAM-450H-30-PC11, 4-AXES CNC HORIZONTAL MACHINING CENTER WITH 11 PALLET CHANGER, 60 automatic tool changer, BT40 taper, pallet size 11.8” x 11.8”, x-axis 17.7”, y-axis 15.7”, “B” axis by 1°, 15 HP drive, speeds to 6000 RPM, S/N 910509755, new 1991

HYUNDAI, SPT-V30TD CNC HORIZONTAL MACHINING CENTER, Table Size (2) 23.6” x 35.4”, x-axis 19.68”, y-axis 11.81”, z-axis 11.81”, Spindle Taper #30, Speeds 8000 RPM, # of tools 14 S/N 45019022
To be sold via photo, Located in Rockport, MA

(23) CNC VERTICAL MACHINING CENTERS
(SEE PHOTOS ON PAGE 10)

(4) FADAL VMC40, 3-AXES CNC VERTICAL MACHINING CENTERS WITH 21 AUTOMATIC TOOLCHANGER, No.40 taper, table size 16” x 39”, table load 750 lbs., x-axis 22”, y-axis 16”, z-axis 20” work height 4”-24”, 15 HP, speeds 75-10,000 RPM, airflow oil mist collector, Fadal CNC 88 control with port, Model 904-1, S/N 9206347, 9204181, 9206348, 9200324, new 1992

(3) Matsuura RA-1F, 3 AXES CNC VERTICAL MACHINING CENTERS WITH DUAL PALLET CHANGER, 20 Automatic toolchanger, No.40 taper, pallet size 14.9” x 23.6”, x-axis travel 20”, y-axis travel 16”, z-axis travel 18”, speeds to 8000 RPM, 10 HP, Mist collector, Yasnac i80 control with port, S/N 930210181, 930310385, 930310386, New 1993

(2) Matsuura RA-1, 3 AXES CNC VERTICAL MACHINING CENTERS WITH DUAL PALLET CHANGER, 20 automatic toolchanger, No.40 taper, 5 HP Drive, oil mist collector, flood coolant, pallet size 14.9” x 23.6”, table load 550 lbs., x-axis travel 20”, y-axis travel 15.7”, z-axis travel 18.1”, work height 5.9”-24”, Yasnac MX3 control with port, 5 HP, S/N 910509327 & 910509328, new 1991

(3) Matsuura RA-11-DC, 3 AXES CNC VERTICAL MACHINING CENTER WITH DUAL PALLET CHANGER, Dual 30 automatic tool changer, BT40, speeds to 8000 RPM, x-axis 23.6”, y-axis 16.1”, z-axis 18.5”, Yasnac MX3 control, S/N 880506762, new 1988

(4) Kitamura Mycenter 1, 3 AXES CNC VERTICAL DRILLING CENTERS WITH 20 AUTOMATIC TOOLCHANGER, No.35 taper, Speeds 300-12000 RPM, Dual pallet changer, table size 11.8”x19.7”, table load 176 lbs., x-axis 19.1”, y-axis 13”, z-axis 16”, work height 5”-21”, automatic chip conveyor, 7 ½ HP, Tri-Mist oil mist collector, Fanuc O-M Control, S/N 0250, 0254, 0255, 0257, New 1992

Matsura, MC 500 V2 DC CNC VERTICAL MACHINING CENTER, Table Size 15” x 34”, x-axis 20”, y-axis 14”, z-axis 17.8”, Spindle Taper #35, Speeds 6000 RPM, # of tools 20, YAS MX-1 Control, S/N 8305 3223, Year 1993
To be sold via photo, Located in Hampton, NH

Matsura, MC 500 V2 CNC VERTICAL MACHINING CENTER, Table Size 15” x 34”, x-axis 20”, y-axis 14”, z-axis 17.7”, Spindle Taper #35, Speeds 6000 RPM, # of tools 20, YAS MX-1 Control, S/N 8306 3336, Year 1983
To be sold via photo, Located in Hampton, NH

1995

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CHIRON DZ12W 2-SPINDLE CNC VERTICAL MACHINING CENTER

CONTROL FOR CHIRON DZ12W CNC VMC

1 OF 3

FADAL VMC40 CNC VERTICAL MACHINING CENTER

CONTROL FOR FADAL VMC40

1 OF 3

MATSUURA RA-1F CNC VMC

CONTROL FOR MATSUURA RA-1F CNC VMC

1 OF 3

MATSUURA RA-1 CNC VERTICAL MACHINING CENTER

CONTROL FOR MATSUURA RA-1 CNC VMC

1 OF 2

MATSUURA RA-11-DC 2-SPINDLE CNC VERTICAL MACHINING CENTER

CONTROL FOR MATSUURA RA-11-DC CNC VMC

1 OF 3

KITAMURA MYCENTER 1 CNC VERTICAL MILLING CENTER

CONTROL FOR KITAMURA MYCENTER 1 CNC MILLING CENTER

1 OF 4

FADAL 4020 CNC VERTICAL MACHINING CENTER

MATSUURA MC 500 V2 CNC VERTICAL MACHINING CENTER

TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034
[3] CNC TURNING CENTERS

NAKAMURA-TOME TW-20 MM DUAL SPINDLE CNC TURNING/MILLING CENTER, Dual 12 Station turrets with live tools, Dual 8” Dia., 3-jaw power chucks, C-axis, bar capacity 2”, Max. swing 10.63”, turning diameter 8.46”, max. turning diameter 10.63”, max. turning length 7.56”, distance between spindle noses 42.5”, distance spindle to turret face 4.33”, spindle bore 2.56”, number of rotary tools 12, speed of rotary tools 48-3600 RPM, main speeds 50-5000 RPM, Hi-Pressure coolant system, Chip conveyor, parts catcher, Luck-BEI Control, S/N 200607, New 1992, with 16” LNS Hydraulic bar feed, type 6.65HS-512, S/N 25222.


CNC TURNING CENTERS • CNC GANG CHUCKER

NAKAMURA-TOME TW-20 MM DUAL SPDL. CNC TURNING/MILLING CENTER

[1992] 1 OF 2

CONTROL FOR
NAKAMURA-TOME
TW-20MM

TECHNO WASINO
A8 CNC
TURNING/
MILLING
CENTER

1996

1992

LNS MINI SPRINT 52
HYDRAULIC BAR FEED

HARDINGE SUPER PRECISION GANG TYPE
CNC CHUCKER

1994

1992

CITIZEN CINCOM E32 CNC AUTOMATIC

1991

MITSUBISHI DWC-90SB 4AXES CNC WIRE EDM

FANUC CUT A-OA 4AXES CNC WIRE EDM

CNC TURNING CENTERS • CNC AUTOMATICS • CNC WIRE EDM’S

[2] CNC AUTOMATICS

(2) CITIZEN CINCOM E32 6-AXIS CNC AUTOMATICS, (2) 10 position turrets, Max. chucking length work 12.6”, bar capacity 1 1/4”, c-axis, Sub-Spindle, live tools, Main spindle speeds to 6000 RPM, Sub spindle speeds to 5000 RPM, 7 1/2 HP Drive, parts catcher, S/N W6023 new 1994, S/N W6092 new 1996 with LNS Mini Sprint 52 hydraulic bar feed, S/N 46790-96, SMW 15” hydraulic bar feed.

[2] CNC WIRE EDM’S

FANUC CUT A-OA, 4-AXIS WIRE EDM, max. work piece weight 550 lbs., Max. work piece dimensions 15.75” x 11.8” x 5.9”, table strokes 11.8” x 7.87”, z-axis 6.3”, wire diameter 0.2-0.33 mm, filtration system, Fanuc 16-WA Control, S/N 92XOA011, new 1992.

MITSUBISHI DWC-90 SB, 4-AXES CNC WIRE EDM, Max. work piece dimension 17.7” x 13.78” x 6.69”, max. work piece weight 284 lbs., table size 19.5” x 20.9”, x-axis 11.8”, y-axis 9.84”, U/V stroke ±17 mm, table angle ±12°/60 mm, z-axis 6.89”, wire diameter 0.1-0.3mm, filtration system, Futaba Pubscale Cjx 1-axes D.R.O., Mitsubishi Meldas Control w/ port, S/N 0195B205, new 1991.

CNC GANG CHUCKER

HARDINGE SUPER PRECISION GANG TYPE CHUCKER, (5) tools, 5C hand collet closer, Fagor CNC Control

Register at www.BIDITUP.com and receive auction updates via email
(7) VERTICAL MILLS
LAGUN 3 HP FTV-1 VARIABLE SPEED VERTICAL MILL, R-8 taper, 9” x 42” table, speeds to 4200 RPM, Newall C-80 3 axes D.R.O., S/N SE-18279
LAGUN 2 HP FTV-1 VARIABLE SPEED VERTICAL MILL, R-8 taper, 9” x 42” table, speeds to 4200 RPM, Sony 2-axes D.R.O., S/N SE-189743
ALLIANT 2HP VARIABLE SPEED VERTICAL MILL, R-8 taper, 9” x 42” table, power cross feed, speeds to 4200 RPM, OMEGA 1 axis D.R.O., S/N 7212045
HURCO 3 HP VARIABLE SPEED VERTICAL MILL, R-8 taper, 9” x 42” power feed table, speeds to 4000 RPM, Sony 2-axes D.R.O., S/N SA-8038062
BRIDGEPORT MODEL J, 1 ½ HP variable speed vertical mill, R-8 taper, 9” x 42” table, speeds to 2720 RPM, Sony 2-axes D.R.O., S/N 195562
BRIDGEPORT MODEL J, 1 HP VERTICAL MILL, R-8 taper, 9” x 42” table, speeds to 2720 RPM, Sony 2-axes D.R.O., S/N 224520
RUSNOK VERTICAL BENCH TYPE MILL

(8) INDEXERS/ROTERY TABLES
(2) HAAS SRT ROTARY INDEXERS w/ servo control
(2) HAAS 5C ROTARY INDEXERS w/ servo control
HAAS LONG STYLE INDEXER w/ end support
TSUDAKOMA RNCV-200R INDEXER
(2) NSK 10” DIA. MANUAL INDEXER

TOOLROOM LATHE
TAKISAWA MAXTURN 14” X 30”CC TOOLROOM LATHE, hard ways, inch/metric threading, speeds 55-1800 RPM, 3&4 jaw chucks, faceplate, steady rest, thread dial, Sony 2-axes D.R.O., S/N BAU800339H, new 1980

(2) PRECISION CHUCKERS
(2) FEELER PRECISION CHUCKERS, type FH R-68, 5C hand collet closer, hex. Turret, speeds to 2955 RPM, S/N 7R274, 7R277, new 1987

(2) SURFACE GRINDERS
BRIDGEPORT 8” X 15” HAND FEED SURFACE GRINDER, 8” x 15” permanent magnetic chuck
OKAMOTO 6” X 12” HAND FEED SURFACE GRINDER, 6” x 12” permanent magnetic chuck, type PFG-612, S/N 2376-U

TOOL & CUTTER GRINDER
RAMCO UNOSET UNIVERSAL TOOL & CUTTER GRINDER, Motorized workhead, S/N 789114

(8) TOOL GRINDERS AND BUFFERS
6” TABLE MOUNTED SINGLE END BUFFER
KK CALMAR 5” BENCH TYPE CARBIDE GRINDER
Baldor 6” D.E. PEDESTAL GRINDER
SUNEX 6” D.E. PEDESTAL GRINDER
8” SINGLE END BUFFER WITH STAND
(2) SUNEX 6” D.E. BENCH GRINDERS
Baldor 6” D.E. BENCH GRINDER

LAPPER
DO-ALL 20” VERTICAL LAPPER

(6) DRILLS
CLAUSING SORBOGA 18” ROUND COLUMN DRILL, drill chuck, speeds 125-3480 RPM, type 25011, S/N 288373E
CLAUSING 17” VERTICAL DRILL, No.2 MT, manual feed, Model 1769, S/N 522120
14” ROUND COLUMN DRILL, manual feed
(2) ZAGAR MULTIPLE SPINDLE PRODUCTION DRILLS w/ (2) horizontal heads, (1) vertical head
CRAFTSMAN 10” BENCH DRILL
BAND SAW S
KALAMAZOO H9AW 9" HORIZONTAL BAND SAW, coolant, 1" blade, S/N K22209
CRAFTSMAN 12" VERTICAL BAND SAW

BELT SANDERS
DAYTON 6" VERTICAL BELT SANDER/12" DISC SANDER, type ATJ97
DREMEL 1" VERTICAL BELT SANDER /5" disc sander w/ stand

PRESSES
ENERPAC FOOT HYDRAULIC H-FRAME PRESS
(2) 3 TON BENCH ARBOR PRESSES
(2) 1/4 BENCH ARBOR PRESSES
1 TON BENCH ARBOR PRESS

SHAFT CHAMFERING MACHINE
BURNS 76-JB-3 CHAMFERING MACHINE, S/NN 76-3-341

AIR COMPRESSORS AND DRYER
(2) 100 HP GARDNER DENVER ELECTRA SAVER Rotary Screw Sir Compressors, skin mounted, Air cooled, Auto Sentry ES control, S/N W05089, new 1994, S/N SO21540, new 1998
PNEUMATECH ADW-500 AIR DRYER, S/N 0411-TR984557P-049774R

CLEANING LINE
UNO-ETECH CLEANING LINE including: (7) Fiberglass dip tanks, large fiberglass storage tank, mixers, pumps, controls, eye wash station, exhaust system

VIBRATORY FINISHERS
ROYSON 10-CTV VIBRATORY FINISHER, lined bowl, 10 cu.ft.cap. 5.5 KW, timer & controls, (2) rinse fiberglass tanks, new 2008
ROYSON 5-CTV-IS VIBRATORY FINISHER, lined bowl, power lid, 4 cu.ft.cap., 2 HP, timer & controls, new 2008

FORK LIFTS
TOYOTA 3000 LBS., ELECTRIC FORK LIFT, side shift attach., S/N 17062
CLARK 2000 LBS. ELECTRIC WALK BEHIND STACKER w/ charger

MAN-LIFT
2 TON PORTABLE SHOP CRANE
(2) 5500 LBS PALLET JACKS
1000 LBS.CAP. PORTABLE LIFT TABLE
(1) PORTABLE DUMP TYPE SCRAP HOPPERS

MAN-LIFT
SKY JACK II-3220 PORTABLE ELECTRIC SCISSORS LIFT, 500 lbs.cap.

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FLOOR WASHERS • OIL & COOLANT • STORAGE & RECYCLING
MISCELLANEOUS MACHINING & EQUIPMENT

(2) FLOOR WASHERS
ADVANCE 28LX ELECTRIC WALK BEHIND FLOOR WASHER, type 392290, S/N 1083017
TASKI ELECTRIC WALK BEHIND FLOOR WASHER

OIL AND COOLANT STORAGE & RECYCLING
HYDE COOLANT RECYCLING UNIT, steel tank
HYDE OIL PORTABLE SUMP SUCKER, type HSC 100/100 EHP, S/N 45045, new 1993
(2) STEEL COOLANT STORAGE TANKS
TRAMP CHAMP PORTABLE OIL SEPARATOR
(6) BINKS CENTRE-CLEAN OIL CLEANERS

MISCELLANEOUS MACHINING & EQUIPMENT
POLYSCIENCE PORTABLE RECIRCULATOR UNIT
HUOT PORTABLE TOOL CART, No.40 taper
(6) KENNEDY PORTABLE TOOL CHESTS
WATERLOO TOOL CHEST
(2) CRAFTSMAN PORTABLE TOOL CHESTS
(2) EL/AE PORTABLE TOOL CABINETS
(7) PORTABLE 2-DOOR TOOL CABINETS
FLAMMABLE STORAGE CABINET
EQUIPTO TOOL CABINET w/ work table
ALUMINUM BAR STOCK with racks
(2) PROTO PORTABLE TOOL CHESTS
(4) PORTABLE PC ENCLOSURES
BRANSON ULTRASONIC CLEANER w/ 7000 generator
(2) ROYAL FILTER MIST UNITS
(2) STEEL AIR HOLDING TANKS
LISTA 12-DRAWER TOOL CABINET
(4) NU-ERA 9-DRAWER TOOL CABINETS
EQUIPTO 9-DRAWER TOOL CABINET
NU-ERA 8-DRAWER TOOL CABINET
PARTS WASHING TANK
RIDGID 12 GAL. PORTABLE SHOP VAC
(2) SHOP VAC PORTABLE SHOP VAC’S
ULTRA PORTABLE SHOP VAC
MILLER 150 AMP MILLERMATIC 185
PORTABLE MIG WELDER
48” X 72” STEEL WORK TABLE w/ vise
L&R QUANTREX 140H ULTRASONIC CLEANER
BUEHLER ECOMET 3 VARIABLE SPEED GRINDER/POLISHER
WASCOMAT SENIOR W123 TRIPLE LOADER WASHING MACHINE
FRONT LOADING ELECTRIC DRYER
BUEHLER VACUUM IMPREGNATION PUMP
OHAUS DIAL-O-GRAM WT. SCALE
ENERPAC TURBO AIR PUMP w/ cart
9" DIA. TROYKE ROTARY TABLE
WALK BEHIND SNOW BLOWER
LARGE CAPACITY CEILING MOUNTED INDUSTRIAL AIR CLEANER
AIRFLOW PORTABLE DUST COLLECTOR
2-HOLE PORTABLE SHOT BLAST CABINET
(3) DOLAN-JENNER FIBRE LITES
(2) PORTABLE TOOL STORAGE CARTS
DEWALT ELECTRIC SAWS/ALL
DELTA DUST COLLECTOR
48” X 48” PLATFORM SCALE W/ COUNTER
PORTABLE BANDING CART
HERTNER AUTO 6000 BATTERY CHARGER

- 14 -
TO SCHEDULE AN AUCTION OR APPRAISAL, CALL 818.508.7034
BROWN & SHARPE GLOBAL 9128 IMAGE CMM, capacity: 25” x 40” x 24”, PHC10-2 Renishaw probe system, PC & Monitor, S/N 0303-6107, new 2003

BROWN & SHARPE VALIDATOR XCEL CMM, capacity 20” x 24” x 12”, PH107 Renishaw probe system, PC & Monitor, S/N 0888-107

30” SCHERR TUMICO OPTICAL COMPARATOR, 2 axes D.R.O., S/N D83801

FOV SMART SCOPE OPTICAL GAGING MACHINE W/ ACCUCENTRIC ZOOM LENS, PC & Monitor

PARLEC Z40 TOOL SETTER, 2 axes D.R.O., type P24-121650, S/N 87424-1293

PARLEC TMM TOOL SETTER W/ MONITOR, series 975-50

CINCON TP1000 TOOL CHECKER w/ scope

36” X 72” RAHN BLACK GRANITE SURFACE PLATE W/ PORTABLE STAND • 36” X 48” RAHN GRAY GRANITE SURFACE PLATE w/ stand • 36” X 48” STARRETT PINK GRANITE SURFACE PLATE w/ stand • (4) 24” X 36” STARRETT PINK GRANITE SURFACE PLATES w/ stand • 18” X 24” PINK GRANITE SURFACE PLATE W/ LEDGE AND PORTABLE STAND • 18” X 18” PINK GRANITE SURFACE PLATE • (8) 12” X 18” GRAY GRANITE SURFACE PLATES w/ ledge • 12” X 18” PINK GRANITE SURFACE PLATE w/ ledger • 12” X 18” PINK GRANITE SURFACE PLATE W/ PORTABLE STAND • 12” X 12” PINK GRANITE SURFACE PLATE

Also: Tilting magnetic chuck, Starrett 673 Micrometer, Starrett granite surface plate checker, Wild type 355110 Jewel mount microscope, Trimos vertical 3 digital height gage, Pocket Surf III, Mitutoyo height master, step granite blocks, (5) SPI granite platse w/ indicator, 3R system set-up block, Noline microscope, Mitutoyo toolmakers microscope w/ (2) axes table, Magnifying inspection lights, height gages, angles, risers, cheks, parallels, plates, indicators, v-blocks, Starrett Digi-Chek, Leeds microscope, Meiji Microscope, Federal dimensionair, pin gages, hole gages, jo-blocks, depth mikes, bore mikes, ID mikes, O.D. mikes, verniers, calipers, meters, testing equip., etc.

MISCELLANEOUS

Including: Tooling, shop furniture, tables, vises, large amounts of milling vises, chick holding fixtures, tombstones, angles, tables, risers, No.30, 3T, 40, tool holders, carbide inserts, Carbide tooling, R-8 tooling, boring heads, spade drills, collets, taps, fractional drills, drill bits, cutters, milling tooling, end mills, tapping heads, ladders, lights, cords, fans, storage cabinets, shelving, supply cabinets, tool cabinets, carts, pallet racking, steel scrap bins, (2) vacuum cleaners, electric floor polisher, steel lockers, cardboard packaging supplies, electric portable tools, hand tools, taps, dies, shop support, etc.

OFFICE FURNITURE & EQUIPMENT

Desks, tables, credenzas, chairs, bookcases, book shelves, board room, lunch room with tables, microwave and refrigerator, computer furniture, calculators, fax, copiers, Sharp ARM237 copier, dividers, etc.

DIRECTIONS TO DHY CORPORATION

FROM MINNEAPOLIS - ST. PAUL INTERNATIONAL AIRPORT

Exit Airport and go onto GLUMACK DR. Merge onto MN-5 W toward I-494/Bloomington. Merge onto I-494 W/MN-5 W via exit on LEFT. Take the MN-77 S exit, EXIT 2C.0.2 Take the Lindau Ln/Killebrew Dr exit on the LEFT. Merge onto MN-77 S/Cedar Ave via the exit on the LEFT. Merge onto I-35E S toward Albert Lea. Merge onto I-35 S. Take the CR-70 exit, EXIT 81, toward Lakeville/Farmington. Turn LEFT onto 210TH ST W/CR-70 E. Continue to follow CR-70 E. Turn LEFT onto Holyoke Ave/CR. 21467 Holyoke Ave is on the LEFT. Watch for auction signs.

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LIVE ON-SITE & WEBCAST

AUCTION #1: Plant Closed RADIANCE MOLD & ENGINEERING
TUES., AUG. 18, 2009 at 10:00am EDT, Chesterfield Township, MI
PREVIEW: Monday, August 17, 9am - 4pm EDT & Morning of Sale
State-of-the-Art CNC Mold Making Facility Consisting of Blow Molders, Injection Molders & Vertical Machining Centers

WEBCAST

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2 MACHINERY AUCTIONS, LOOK INSIDE!

ATTENTION: PLANT MANAGER OR EQUIPMENT BUYER