NEW!! — ULTIMA PLUS ALUM-A-BRAKE

No other brake even comes close!!!

FALL 2008

THE BEST BRAKE AT THE LOWEST PRICE!!!

- NEW!! Removable Work Table...brake becomes 20 lbs lighter — takes 5 seconds
- Built-In Brake Slitter
- Built-In Coil Holder Slitter
- Processed Coil does not drop to ground
- Slitter Guide Bar lines up pencil marks to slitter wheels
- Super fast repeatable slitting & bending guides
- NEW Power Locks...no adjustment necessary

FREE REPLACEMENT PARTS* LIFETIME WARRANTY
*(Based on normal wear)

Alum-A-Pole Corporation • Scranton, PA 18509
1-800-421-2586 • www.alumapole.com

Alum-A-Pole Scaffolding System OSHA Recognized to 50’ Shoulder Working Height

Pro-Trim Bendable Solid Vinyl Coil... grain or smooth finish. Hand Bendable Pre-creased Flashing

Pro-Trim Top

FREE REPLACEMENT PARTS* LIFETIME WARRANTY
*(Based on normal wear)

Pro-Trim SunTamer Hat
The world's only patented cold bendable solid vinyl coil; designed to complement vinyl siding or windows. Pro-Trim DuroBend® Vinyl Coil comes with a lifetime warranty.

It is highly impact resistant, substantially UV stabilized, lab and field tested. Pro-Trim is easy to clean and work with. Unlike aluminum it is virtually scratch resistant. Bendable and cuttable on any brake. Placed along side a premium grade aluminum coil, today, the DuroBend Pro-Trim Vinyl Coil is indistinguishable, visually. But that’s where it ends!!! Drop a piece of bent vinyl coil from your scaffolding without fear, because Pro-Trim virtually does not dent. Let the wind wrap a large piece around you, and chances are, that very piece will not be dented at all.

Regarding bending, a 90 degree bend is achieved by bending to the max and pulling back to 90, by hand. This sharp overbending establishes a new memory pattern; a small price to pay for this extraordinary product. You can even reverse a bending mistake by simply bending the material the other way with no loss of strength to the vinyl. No cuts will occur because you are working with a very comfortable vinyl.

Many shapes can now be bent that would be impossible using aluminum. For example, porch columns can be bent in one piece and then snapped around a column without creases. Slip Sheet Profiles are available for cement siding.

Available in a multitude of colors as well as matte and grain finishes. See our Pro-Trim Way Booklet (online at www.pro-trim.com) for detailed installation technique.

Various Marine Products are also available: Sheet stock in .060 for boat tops; FlyLine Tamers and our SunTamer Hats are all made from different weights of our patented Pro-Trim Vinyl Coil. And, yes unlike aluminum, Pro-Trim will not rot against pressure treated wood.

Call: 1-800-421-2586 or visit www.alumapole.com

R703.8 Aluminum Flashing Prohibited for Certain Applications: Aluminum flashing may not be used in contact with cementitous material, except as counter flashing. In Appendix “M”, aluminum flashing is prohibited in conjunction with deck construction. Section R703.8 lists specific locations where corrosion-resistant flashing is required. These locations include flashing over windows and doors; chimney intersections; under and at ends of masonry, wood, or metal copings; over projecting wood trim; at porch, deck, and stairway attachments to wood-frame construction; at wall and roof intersections; and as built-in gutters.

Pro-Trim is approved as a corrosion resistant material. See Treatedwood.com. This photo shows rotting aluminum. It clearly defines aluminum is not corrosion resistant.

Pro-Trim has been lab tested for compatibility with both CCA or ACQ treated lumber.

ICC is a registered trademark of International Code Council and Alum-A-Pole is not affiliated with this company.
NEW! 10’6” Alum-A-Brake™ – ULTIMA PLUS
Work much faster...without a pencil

Ultima Plus Includes:
- 5 second removable Worktable—big time saver.
- 4 Maximizers.
- 2 Scissor Hands.
- Slitter Guide Bar—lines up pencil cut marks to slitter wheels.
- Built-in Track-mounted Slitter.
- Power Locks permit 1/4" bends.
- Lifetime Wearable Parts Warranty.

Options:
- Coil Holder: Built-in Slitter
- Alum-A-Brake Legs
- Alum-A-Brake Wheels

Shown with options

FREE
Track mounted built-in slitter

Removable Worktable

Slitter Guide Bar

Slit without coil dropping. It stacks.

Alum-A-Brake Legs

Hems, slits and bends all common materials

1 Maximizers -- Bend 2 pieces of aluminum coil at one time. Bend and slit a 50’ roll of coil 5” x 1” x 10’ in under 15 minutes. Automatically stack all slit pieces on maximizers. Bend a Pro-Trim Post in under 2 minutes. Simply set distances. No pencil needed.

2 Scissor Hands
A fast measuring device designed for single bends and slits without a pencil. Simply place coil on bend or cut side and lock brake for processing.

3 Coil Holder

- Built-in Removable Worktable -- major time saver.
- Built-in Slitter Guide Bar -- lines up pencil marks to slitter wheels.
- Alum-A-Brake Legs -- fits on in seconds, no tools necessary.

Sizes Available: 7’10” and 5’11”
Alum-A-Brake Ultima Plus Accessories
Now one brake does it all...

Options:

1. **Coil Holder**

2. **Alum-A-Brake Legs**
   - Fit on in seconds. No tools necessary.

3. **Alum-A-Brake Wheels**

4. **Alum-A-Brake Worktable**
   - Removable in seconds. Major time saver.

Now you have the best brake at the lowest price...

And over 20 pounds lighter too because the table is conveniently removable.
NEW!! Pro-Trim® Capping System.
Side first...Trim Last.
Job gets done...super fast!!

- Eliminates fitting of siding.
- Simplifies all installations – great for shakes Hardiplank, backered siding, U-NAM-IT.
- Authentic Corner Caps install in seconds.
- Exterior and Interior capability.

Plain and Rosette Corner Caps

28 years & over 1,000,000 Alum-A-Poles later...still improving the industry.

Your job time will be cut in half.
Siding can be cut short.
No problem...the female cap covers all for a totally professional job every time.
NEW!!! Hand Bendable Seamless Pro-Trim Flashing from Alum-A-Pole

More specifically; a patent pending process provides pre-creasing. This innovation permits brake-less seamless flashing. Obviously one continuous length is a substantially superior weather barrier.

Up until recently aluminum was the flashing material of choice; NOT ANYMORE!!! Building inspectors are increasingly telling users not to use aluminum because it rots when installed against pressure treated ACQ or CCA wood and or cementitious materials. Aluminum simply does not meet some current building codes.

Pro-Trim has been approved, following lab tests, as a non-corrosive material. It is available in 25” and 50’ lengths. LEDGER BOARD in a 14” x 25’ flat dimension is also available.

You can also brake bend our typical 24” x 50’ Solid Vinyl Pro-Trim for your flashing requirement; it’s your choice. See treatedwood.com.

Alum-A-Pole Corporation
1011 Capouse Avenue, Scranton, PA 18509
800-421-2586 • www.alumapole.com
THE PRO-TRIM WAY
INSTRUCTIONS

WHEN BENDING RIGHT ANGLES:
• ALWAYS AGGRESSIVELY OVERBEND as far as possible 2 – 3 times in rapid succession; then pull back to a right angle.
• Lesser angles require less overbending.
• Pro-Trim DuroBend® Vinyl Coil will immediately unbend 45 degrees if it is not forcefully overbent as per above. This is normal. Conversely, Pro-Trim Coil will retain its bend indefinitely after the overbending procedure removes its elasticity.

PRO-INFO
• Expansion – never fit trim pieces tightly at both ends.
• Expansion – allow 1/8” for typical windows & 1/4” for long pieces. Smaller pieces expand proportionately less.
• Warm Weather – it is not necessary to leave room for expansion if Pro-Trim is installed on a very hot day. Cold weather contraction does not cause ripples.
• Mistakes – if a bend is made in the wrong direction simply bend it the other way; no problem.
• Long Pieces – if you need a trim piece longer than your brake simply slide and bend the extra material one foot at a time.
• Reverse Side Bends – it’s always a good idea to start with your reverse side bend. It will keep you out of trouble.
• Note:

TEMPLATES – eliminate misunderstandings between mechanics and brakemen. They also make repetitious work faster and easier.

SAMPLE:
We can pastel color match any manufacturer.

WIDE AREAS – reverse horizontal or vertical creases or other shapes will always help to rigid-ify coil. Utility trim, drip caps and/or Pro-Caps may be used to allow for expansion.

BASIC FASCIA
*Pro-Trim does not hem because of its dent resistant qualities.

Both of these shapes are stronger and faster to make than hemming. Easier to install too!

Alum-A-Brake by Alum-A-Pole Corporation:

• Removable Worktable
• Built-in Slitters on Brake & Coil Holder
• Super Easy Repeat Bending & Slitting Guides
• 1/4” Aluminum Hem Capable because of Power Loks
• Self-Adjusting

*Alcoa®, Alsio®, CertainTeed® and Georgia-Pacific® are registered trade-marks of their respective companies and Alum-A-Pole Corporation is not affiliated with any such companies.
Bend a 10 foot post in under 2 minutes with Pro-Trim Vinyl Coil. This high speed bending can only be achieved with an Alum-A-Brake.

You may center face nail your peak fascia pieces only if those two pieces are free to expand via Pro-Caps. Nail ripples disappear when Pro-Trim Tape is used here.

Center trim nail Peak Fascia Posts

It’s always a good idea to allow for warpage by oversizing your post cover by approximately 1/4”.

See next page for Pro-Caps description.

Pro-Caps = Excellent Pro-Trim Tape Spot

PRO-TRIM TAPE
This is a high-grade exterior construction double faced adhesive tape that will adhere vinyl to vinyl indefinitely. The adhesion strength factor will increase by a multiple of 4 within 24 hours after application.

Pro-Trim Tape has been road and field tested since 1991. It is offered in 108’ x 1” rolls for seaming posts, etc.

This product is very similar to glazing and automobile trim tape; it has been around for many years.

GUTTER SPIKING
Permissible if 90 or more percent of the trim is concealed by the gutter.

INSTALLING PRO-TRIM TAPE
When possible, pull protective skin off at right angle slowly, pressing vinyl pieces together as you move along. DO NOT stretch into position or touch with fingers. YOUR VINYL MUST BE CLEAN AND DRY. If dirty, rubbing alcohol should be used.

SURFACE NAILING
New Pro-Caps are used anywhere a trim nail is used. One surface nail per trim piece is okay if it can freely expand on both sides of that nail.

POSTS
Always float trim on posts, columns, etc., Pro-Trim Taping a seam along its entire length. Always pull protective skin off at right angle; pressing vinyl together as you pull off the protective skin. Always leave room for expansion.

No Nails are necessary because the trim piece is held captive from above and below.
**Everyone has seen ripples like this...**

**NEW!!**
Eliminate Coil Ripples with the Pro-Cap system
by Alum-A-Pole

*Trim Nails -- It’s always a good idea to drill a small pilot hole to make trim nailing easier.*

Here’s how:

1. A small slot is hammer punched with a Pro-Cap™ Punching

2. A Pro-Cap “actual size” is trim nailed over slot. Pro-Cap recess prevents over nailing.

**Just like siding, a slot permits coil to heat expand...**without rippling. What is not generally known is a decreasing temperature DOES NOT cause ripples. If you face nail on a very hot day chances are excellent that ripples will never occur. But if the temperature is less than very hot a slot becomes imperative to avoid rippling.

Because you are only concerned with expansion, the Pro-Cap slot is kept relatively small.

Trim coil ends should always have room to expand. If you are working from a corner, favor expansion going away from that corner on both sides.

*Important: to allow expansion in any trim piece always nail in the extreme left side of the slot in the left half and to the right extreme of the slot on the right half of any trim piece.

Example: Material is now free to expand **without ripples.**

---

**NEW!!**
Pro-Trim Capping System
Side First...Trim Last
Job gets done...super fast!!
Fitting is totally eliminated.

---

Alum-A-Pole Corporation • 800-421-2586 • Fax 570-969-2531
www.alumapole.com • www.pro-trim.com
© Alum-A-Pole Corporation 2008 • Patents 5551201, 4382488, 5042615, 4463828, 4597471, 4949967, 4624342, 4741505, & others pending. Literature ID: PTW0308
**ALUM-A-POLE BASIC SYSTEM GUIDELINE**

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<td>ALUM-A-POLE 12 FT.</td>
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<td>ALUM-A-POLE 6 FT.</td>
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<td>ALUM-A-JOINT</td>
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<td>ALUM-A-BRACE (foldable)</td>
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<td>ALUM-A-BRACE (rigid)</td>
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<td>PRO-JACK</td>
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<td>PRO-BENCH</td>
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<td>ALUM-A-SCAFF 2-MAN RATED A-1424 -- 14” X 24”*</td>
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<td>SIMM’S SAF-T-NET/SIGN</td>
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<td>END-RAIL SYSTEM (1 pr.)</td>
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*Custom printing on Saf-T-Net available.*

*Other sizes available.*

The Alum-A-Pole System approach gives you residential, commercial, and industrial capability.

**OSHA recognized.**

*A SAFER, SPEEDY SYSTEM AT LAST!!!*

*Follow all local OSHA and other governmental regulations.*

---

**Independent Saf-T-Net Systems also available.**
**ALUM-A-POLE SCAFFOLDING SYSTEM SET-UP INSTRUCTIONS & IMPORTANT MANUFACTURER SAFETY REQUIREMENTS**

Entire System must be assembled at ground level before jacking up.

**GENERAL NOTE:**

Alum-A-Pole Scaffolds shall be erected and dismantled by a competent person only, who shall:

a) Inspect the Alum-A-Pole for straightness prior to each use;

b) Inspect the equipment before each use. Damaged or distorted parts shall be discarded immediately or returned to Alum-A-Pole Corporation for evaluation;

c) Ascertain that no makeshift components are used with the Alum-A-Pole System.

**INSTRUCTIONS:**

1. Place Alum-A-Scaffs with rungs vertically against the wall, in work position desired.


3. a) Swing Alum-A-Pole upward as per arrow assuring that Alum-A-Scaffs will not be farther than 14” from wall.

   b) Alum-A-Pole combinations in excess of 24” high requires a rope being employed to hoist the Alum-A-Pole, as per drawing. Note that rope is going through the “X” juncture on Alum-A-Brace. Alternately, a pulley may be employed at this juncture; permitting the rope to be pulled from the roof or the ground. This is especially useful for longer jointed erections and/or where absolute erection control is less than 100% i.e., sloped ground, proximity of electrical wires, etc.

---

**Note:**

There shall be no opening greater than 14 inches anywhere surrounding the working person. These instructions must be at all job-sites.

**Pro-Jack has Saf-T-Lok Chain built-in. Your lock will provide theft protection.**

**ALUM-A-SCAFF SAF-T-LOK** Insert Saf-T-Lok Chain through rungs and/or through 4 handles. Secure chain to telescopic handle 2 ways. Use your lock and our fastener.

© Alum-A-Pole Corporation 2008 • 1011 Capouse Avenue • Scranton, PA 18509 • 1-800-421-2586 • Fax 570-969-2531 • www.alumapole.com • Literature ID# SU10308 • Patents Issued and others pending.

a) Up to 24', one roof or wall brace is required;

b) Above 24', in height intermediate braces are required, with a maximum of 16' vertical brace spacing anywhere on the pole or poles.

c) A competent person shall ascertain that the braces are fastened to solid material having the holding power of 1/2" plywood at least. This equates to a minimum of 5ft./lbs. of torque on secured brace screw head.

Do not secure Alum-A-Braces more than 16' vertically apart when working over a 24' shoulder working height. Alum-A-Poles braced properly may be used to a maximum shoulder working height of 50'.

5. The easiest way to install a brace is first securing the brace to the pole. Then push the pole out to a plumb position. Being vertical is very important. Finally, fasten brace to structure with screws.

6. Passing an Alum-A-Brace is accomplished by the worker assuming a prone position on the Alum-A-Scaff both to release and reattach brace, after passing the released brace with the Pro-Jack. No work load is permitted during this process.


8. Install Simm’s Saf-T-Net™ System as per attached pictorial literature. Access above ground level is via a ladder. An opening in the Simm’s Saf-T-Net is made to accommodate this ladder. This opening must be closed after access to the working platform has been completed.


10. Do not install Alum-A-Scaffold standing platform more than 14" from wall. There shall be no opening greater than 14" anywhere surrounding the working person.


12. Secure all materials, tools, etc., to workbench.

13. The Simm’s Saf-T-Rail or Saf-T-Net System must be installed.

14. Saf-T-Lok Chains must be used at all heights.

15. Pro-Jack pumping handles must be in uppermost position before descending.

16. Do not raise any one pump-jack more than 15° higher than the adjacent pump-jack. This is for erection purposes only. All work must be done on a horizontal plane.

17. All Alum-A-Poles shall bear on adequate firm foundations. When working on soil, 2 plates of 1'X1'X3/4" plywood shall be nailed together forming a sill plate. The Mud Sill, that comes with Alum-A-Pole, shall be spiked to the sill plate.

18. Do not extend access ladder more than 36" above standing platform.

19. Always cordon off area below working area, unless there will be absolutely no one at lower levels.

20. If the Alum-A-Pole Scaffolding System is used in the absence of a wall, then a four-sided guardrail system must be installed.

21. Do not exceed maximum allowable load of 500 lbs. (consisting of 2-man/400 lbs. and 100 lbs. for box of siding and tools).

22. Never throw or drop any equipment to the ground.

23. Do not work when weather threatens safety.

24. Apply 2-3 drops of 3 in 1 oil or equivalent once a month to bushings on crank assembly on the jack. See label on jack.

25. Alum-A-Pole products are sold with no liability for improper use. Knowledge in the proper use of our system is not implied by purchase. Persons purchasing the Alum-A-Pole Scaffolding System must abide by all regulations pertaining to its use.

26. Follow all instructions on each individual product.

27. Follow all local and other government regulations.
ALUM-A-POLE

PLUS...THE ALUM-A-POLE SCAFFOLDING SYSTEM!
FOR PEOPLE GOING UP IN THE WORLD...SAFELY!

- Rugged and easily transportable. One-man assembly and operation now possible.
- Stackable-Alum-A-Poles can be quickly spliced and used to a 50’ maximum shoulder working height (which meets OSHA requirements). This is the first variation in height since the inception of OSHA.
- The Alum-A-Joint has 4 separate safety stops. Alum-A-Poles can be used for different height needs and uncoupled quickly for convenient storage.
- Erection time can be cut in half!
- Little or no sway. Will not crack or warp like wood!
- Rigid!!!
- Save money and man power.
ALUM-A-POLE

PLUS...THE ALUM-A-POLE SCAFFOLDING SYSTEM!

- Exceeds OSHA standards! Alum-A-Pole Laboratory load tested in excess of 5,000 pounds. Specifications on request.
- Over 1,000,000 Alum-A-Poles later means proven dependability.
- Lifetime non-slip, non-wear replacement warranty.
- Chatter free, exceptionally smooth operation.
- Absolutely positive climbing action.
- Alum-A-Poles will work well in all kinds of weather.
- Alum-A-Poles are made from a special structural aluminum that is permanently mated to a Saf-T-Grip rubber.

1 Remove Mud Cap install your jack, replace mud cap.

2 Fasten brace to pole.

3 Secure Alum-A-Brace to structure.


5 By jointing, 50Ft. shoulder working heights can be achieved with any combination of Alum-A-Poles.

FOR PEOPLE GOING UP IN THE WORLD...SAFELY!

4 SEPARATE SAFETY STOPS

MULTI-JOINING MEANS GREATER VERSATILITY!

*Follow all local OSHA and other governmental regulations.
PRO-JACK...THE PROFESSIONAL PUMP-JACK...
HALF THE EFFORT...TWICE THE SAFETY!

ALUMINUM FRAME

PRO-BENCH™
Telescoping Aluminum workbench and guardrail combination. Up to 27” wide staging capacity.

SAF-T-LOK CHAIN™
Alum-A-Scaff anti-theft and upending securement.

PRO-STRAP™
Smooth pivoting industrial rubber strap spells speedy and comfortable pumping capacity.

SAF-T-LOK CHAIN™
Alum-A-Scaff anti-theft and upending securement.

AXIAL PERMA CLUTCH™
Adjustable anti-spin-out descent control.

SAF-T-BRAKE™
This life-saving feature makes spiral breakout failure impossible. The Saf-T-Brake also serves as a dust cover against cement, dust, etc. With Secondary Disc Brake.

SAF-T-CRANK™
Aggressively built for posi-grip. Muscular, spring-loaded handle has self-storing anti-spin features.

SAF-T-LATCH™
Descend easier and safer without crouching.

SAF-T-LATCH RESTRICTER™
Provides controlled descent.

AUTO-GLIDE™
Back-up safety system for pump handle.

Telescopic convenience up to 27”. Lockable feature prevents ladder from shifting standing platform unintentionally.

Your lock

MUSCLE TO SPARE!!!
After years of research, Alum-A-Pole Corporation proudly introduced the first telescopic aluminum-framed pump jack. Residential, commercial and industrial omni-capability has been achieved at last. Combine this product with the rest of our scaffolding system and you will have a totally rugged scaffolding package. By following OSHA regulations, you may go up to a 50’ shoulder working height when Alum-A-Pole products are used.

**PRO-JACK**

The Pro-Jack is uniquely telescopic. It is conveniently lockable anywhere up to 27”.

- Load tested in excess of 4,000 lbs.
- Centralizers help to provide a silken operation.
- Innovative parts assure many years of professional service.
- Exclusive 24” wide staging capability on both Pro-Jack and Pro-Bench
- Numerous mechanical advantages provide unequalled lifting capability in the Pump-jack industry.
A combination of vastly increased safety plus a bold economical job-site sign is now available by Alum-A-Pole Corporation; the inventor of the jointable pump-jack scaffolding system.

Tested far in excess of OSHA’s static load requirement, this durable, easy to install product prevents the working man, and/or his tools from slipping to lower levels.

Falling to the ground scaffolding hazards are eliminated because the Saf-T-Net moves up and down with the worker. An End Rail System is also available.

Greater safety is a thing called progress.

*IF LESS THAN THE FULL NET IS NEEDED, FOLD BACK AND SECURE EXCESS MATERIAL.

NOTE: MAXIMUM OPEN AREA ANYWHERE ON PLATFORM ATTACHMENTS NOT TO EXCEED 14 INCHES.
RUGGED • RIGID • ECONOMICAL • ULTRA FAST ASSEMBLY
*OSHA recognized • Joinable Alum-A-Scaffs • Jointable Alum-A-Poles • 5,000 lb. Laboratory Load Tested • Innovative, telescopic net system.

RESIDENTIAL • COMMERCIAL • INDUSTRIAL

ALUM-A-SCAFF

6’ to 24’ STAGING LENGTHS

RUGGED
RIGID
JOINABLE
ECONOMICAL

SIMM’S SAF-T-NET™
Optional 22’ job-site sign capability.

*Follow all local OSHA and other governmental regulations.
JOINABLE PUMP-JACK STAGING AT LAST!!!

- OSHA recognized.
- Structural square rungs provide greater strength.
- Uniquely comfortable no-snow decking.
- Exclusive infinitely joinable walkway. Brace pull-out back-up safety system.
- Saf-T-Lok Chain™ provides both anti-twist out and anti-upending capacity.
- Up to 24” wide and 24’ long Alum-A-Scaff availability.

WARNING
DO NOT USE THROUGH CARRYING HANDLES OF ANY STAGING EXCEPT ALUM-A-SCAFF.

Insert Saf-T-Lok Chain through rungs and/or through 4 handles. Secure chain to telescopic handle 2 ways. Use your lock and our fastener.

Residential, Commercial or Industrial muscular capability.
The Alum-A-Pole System

The Alum-A-Pole Scaffolding System uniquely provides the ability to work comfortably and safely at the exact height, required. OSHA recognized to a 50’ working height. Joinable horizontally and vertically to provide positive securement and pick-up truck portability.

A bright yellow Saf-T-Net with job site sign capability completes this totally professional package.

Over 28 years of use around the world means proven dependability.

The Pro-Trim System

The first, patented, bendable vinyl coil is finally a reality. Vinyl siders and vinyl replacement window installers no longer have to use aluminum coil. This new product is highly impact resistant, substantially UV stabilized, lab and field tested. It’s Beautiful, Smooth, and Easy to clean and work with. And...unlike aluminum, Pro-Trim will not rot against pressure treated wood. Offered in Plain or Grain.

Other accessories available:

Profiles are also available to get that job done faster.

Accompanying the vinyl coil and profiles is a new system designed to improve both profit margins and aesthetics. See our Pro-Trim Way Booklet or visit our web site www.pro-trim.com.

Alum-A-Pole Corporation provides better methods. That’s what we are all about.